Incorporating industry-proven technology from the RESOLUTE™ encoder series, EVOLUTE™ is a true-absolute 50 μm scale period optical encoder with wide installation tolerances and high immunity to dirt.

Using a scale period of 50 μm gives the EVOLUTE encoder system a generous 500 μm rideheight tolerance and its single-track optics are optimised for contamination resistance. Data redundancy encoded into the robust scale minimises the risk of positional error while sophisticated error checking mechanisms ensure an error flag is always asserted when the position cannot be determined.

The EVOLUTE system provides absolute position with resolution options down to 50 nm. Advanced optical design and high-speed signal processing mean sub-divisional error (SDE) is as low as ±150 nm with noise (jitter) below 10 nm RMS.

EVOLUTE encoders are mechanically identical to RESOLUTE encoders and are supplied with the RTLA50 scale that can be used, either in its self-adhesive form, RTLA50-S, or in the FASTTRACK™ scale carrier system.
Resolutions and scale lengths

EVOLUTE with Mitsubishi serial comms is available with 50 nm, 100 nm, and 500 nm resolution options. The maximum reading speed is 100 m/s. The maximum scale length is as described in the scale specifications below: i.e., it is not limited by absolute word length. Contact your local Renishaw representative for details of other serial protocols.

Scale specifications
For more detailed scale information refer to the relevant scale data sheet.

<table>
<thead>
<tr>
<th>Description</th>
<th>RTLA50-S</th>
<th>Self-adhesive hardened stainless-steel tape scale for high performance motion control systems requiring easiest installation. Lengths up to 10.02 m</th>
</tr>
</thead>
<tbody>
<tr>
<td>RTLA50/FASTRACK</td>
<td>Carrier-mounted hardened stainless-steel tape scale for high performance motion control systems requiring easier and faster scale installation and field replacement. RTLA50 lengths up to 10.02 m FASTRACK lengths up to 25 m</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Accuracy (at 20 °C)</th>
<th>±10 µm/m</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coefficient of thermal expansion (at 20 °C)</td>
<td>10.1 ±0.2 µm/m/°C</td>
</tr>
</tbody>
</table>

General specifications

<table>
<thead>
<tr>
<th>Power supply</th>
<th>5 V ±10% 1.25 W maximum (250 mA @ 5V) NOTE: Current consumption figures refer to terminated EVOLUTE systems. EVOLUTE encoder systems must be powered from a 5 Vdc supply complying with the requirements for SELV of standard IEC 60950-1 Ripple 200 mVpp maximum @ frequency up to 500 kHz</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temperature</td>
<td>Storage −20 °C to +80 °C Operating 0 °C to +80 °C</td>
</tr>
<tr>
<td>Humidity</td>
<td>95% relative humidity (non-condensing) to IEC 60068-2-78</td>
</tr>
<tr>
<td>Sealing</td>
<td>IP64</td>
</tr>
<tr>
<td>Acceleration (readhead)</td>
<td>Operating 500 m/s², 3 axes</td>
</tr>
<tr>
<td>Shock (readhead)</td>
<td>Non-operating 1000 m/s², 6 ms, ½ sine, 3 axes</td>
</tr>
<tr>
<td>Maximum acceleration of scale with respect to readhead</td>
<td>2000 m/s² NOTE: This is the worst case figure that is correct for the slowest communications clock rates. For faster clock rates, the maximum acceleration of scale with respect to the readhead can be higher. For more details, contact your local Renishaw representative.</td>
</tr>
<tr>
<td>Vibration</td>
<td>Operating 300 m/s², 55 Hz to 2000 Hz, 3 axes</td>
</tr>
<tr>
<td>Mass</td>
<td>Readhead 18 g Cable 32 g/m</td>
</tr>
<tr>
<td>Readhead cable</td>
<td>7 core, tinned and annealed copper, 28 AWG Single-shielded, outside diameter 4.7 ±0.2 mm Flex life &gt; 40 × 10⁶ cycles at 20 mm bend radius UL recognised component</td>
</tr>
</tbody>
</table>
Optional Advanced Diagnostic Tool ADTa-100

The EVOLUTE encoder system is compatible with the Advanced Diagnostic Tool ADTa-100* and ADT View software, which acquire detailed real-time data from the readhead to allow easy set-up, optimisation and in-field fault finding.

The intuitive software interface provides:

► Digital readout of encoder position and signal strength
► Graph of signal strength over the entire axis travel
► Ability to set a new zero position for the encoder system
► System configuration information

*ADTa-100 compatible readheads are marked with the symbol ADT
EVOLUTE installation drawing (RTLA50 and FASTRACK)

For further details, including side-exit version, refer to EVOLUTE RTLA50/FASTRACK installation guide (M-6183-9040)

Dimensions and tolerances in mm

- **Optical centreline**: (Yaw tol. ±0.75°)
- **Orientation of scale determines count direction**: Count direction is determined by the orientation of the scale.
- **Counting head increases count direction**: Moving the counting head increases the count direction.
- **Moving head increases count direction**: Moving the head increases the count direction.
- **Reversing head orientation has no effect on count direction**: Reversing the orientation of the counting head has no effect on the count direction.
- **Extent of mounting faces**: Recommended thread engagement 5 mm (8 mm including counterbore).
- **Recommended tightening torque**: 0.5 Nm to 0.7 Nm.
- **Moving head increases count direction**: If the head is moved, it increases the count direction.
- **NOTE**: Reversing head orientation has no effect on count direction.
EVOLUTE installation drawing (RTL50-S)
For further details, including side-exit version, refer to EVOLUTE RTL50-S installation guide (M-6183-9046)
EVOLUTE linear nomenclature

**Series**
E = EVOLUTE

**Scale form**
L = Linear

**Protocol**
40M = Mitsubishi 40 bit 2 wire

**Mechanical option**
B = Standard IP64
R = Side cable outlet IP64

**Gain option**
B = RTLA50/RTLA50-S

**Resolution**
050 = 50 nm
100 = 100 nm
500 = 500 nm

**Scale code option**
F = RTLA50/RTLA50-S

**Cable length**
05 = 0.5 m
10 = 1.0 m
15 = 1.5 m
30 = 3.0 m

**Termination**
A = 9 way D-type connector

For scale nomenclature see RTLA50 data sheet L-9517-9628.

*2 wire: MR-J4 series/MR-J5 series

**NOTE:** For more information about Mitsubishi drives, contact Mitsubishi.

EVOLUTE compatible products

- BiSS
- FANUC
- Mitsubishi
- Panasonic
- Siemens DRIVE-CLiQ
- Yaskawa

RTLA50-S self-adhesive tape scale

RTLA50 tape scale and FASTRACK carrier

Advanced Diagnostic Tool
ADTa-100 (A-6525-0100)

For more information about ADTa-100 and the scale refer to the relevant data sheets and installation guides which can be downloaded from [www.renishaw.com/opticalencoders](http://www.renishaw.com/opticalencoders)

For worldwide contact details, visit [www.renishaw.com/contact](http://www.renishaw.com/contact)