RMI-Q radio machine interface

Specification

Principal application	All machining centres, 5-axis machines, twin spindle machines and vertical turret lathes.	
Weight	RMI-Q including 8 m (26.2 ft) of cable = 1050 g (37.04 oz)	
	RMI-Q including 15 m (49.2 ft) of cable = 1625 g (57.32 oz)	
Radio approval regions	UK, EU, EFTA, Japan and USA (China exempt).	
	For details about other regions, contact Renishaw.	
Transmission type	Frequency hopping spread spectrum (FHSS) radio	
	Radio frequency 2400 MHz to 2483.5 MHz	
Operating range	Up to 15 m (49.2 ft)	
Probes per system	Radio M-code on = up to four	
	Spin/shank switch on = unlimited	
Compatible probes	Component setting/inspection: RMP40, RMP40M, RMP400, RMP60, RMP60M and RMP600	
	Lathe inspection: RLP40 and RLP40H	
	Tool setting: RTS	
Supply voltage	12 Vdc to 30 Vdc	
Supply current	500 mA peak, < 100 mA typical from 12 V to 30 V	
Configurable M-code input	Pulsed or level	
Output signal	Probe Status 1, Low Battery, Error	
	Voltage-free solid-state relay (SSR) outputs, configurable normally open or normally closed.	
	Probe Status 2a	
	5 V isolated driven output, invertible. Probe Status 2b	
	Power supply voltage driven output, invertible.	
Input / output protection	Supply protected by resettable fuse.	
	Outputs protected by over current protection circuit.	
Diagnostic LEDs	Start, low battery, probe status, error, signal condition and P1, P2, P3, P4 system status.	
Cable (to machine controller)	Specification	Ø7.6 mm (0.30 in), 16-core screened cable, each core 18 × 0.1 mm
	Length	8 m (26.2 ft) and 15 m (49.2 ft) standard lengths. Optional 30 m (98.4 ft)
		and 50 m (164.0 ft) cable assemblies are also available.
Mounting	Flush mounting or directional mounting with optional mounting bracket (available separately).	
Environment	IP rating	IPX8, BS EN 60529:1992+A2:2013
	Storage temperature	-25 °C to +70 °C (-13 °F to +158 °F)
	Operating temperature	+5 °C to +55 °C (+41 °F to +131 °F)
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For further information and the best possible application and performance support, contact Renishaw or visit www.renishaw.com/rmi-q







Dimensions





Performance envelope



Spare parts and accessories

A full range of spare parts and accessories is available. Contact Renishaw for a full list.



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