

Set and Inspect for Mazak controls

Set and Inspect is a simple, intuitive, on-machine probing app for customers who require an easy-to-use probing solution.

Unlike traditional programming software, Set and Inspect is so easy to use that virtually no training is required: the software's intuitive interface guides the user through the process of creating a probing cycle, automatically generates the required machine code for the probing cycle and loads it to the control; making it perfect for new users and those with limited probing experience or machine code knowledge.





Benefits

- · Simple to use, highly visual display in an intuitive, easy-to-understand design
- No probing experience or machine code knowledge necessary
- Significantly reduces data entry errors
- Allows fast and accurate part set-up
- · Supports part setting, inspection, and tool setting cycles
- · Compatible with a range of 3-axis and 5-axis machine tools
- Choice of programming modes: use Single cycle to manually inspect individual features; use Program builder to generate an inspection program containing multiple features that can be embedded in other routines

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Part number	A-5999-1300	
Supported Mazak controls ¹	MAZATROL SmoothX and SmoothG	
Supported machine types	Horizontal machining centres, vertical machining centres, INTEGREX e-H, INTEGREX e-V	
	INTEGREX i-series, INTEGR	EX j-series, VARIAXIS
Hard disk requirements		
App alone	45 MB	
.NET Framework	Approximately 850 MB (32-bit controls); approximately 2 GB (64-bit controls)	
Supported cycles: Single cycl		
Part setting/inspection	Measurement	Single surface, bore, boss, pocket, web, corner (internal), corner (external), line, 3-point plane, 5-point rectangle (internal), 5-point rectangle (external), 3-point bore, 3-point boss, 3D corner, rotary axis update
	Calibration	Traditional: XY, Z, XYZ, probe check GoProbe: XY, Z, probe check
Contact tool setting	Measurement	Length, length and diameter, multiple tools
	Calibration	Round stylus, square stylus
Non-contact tool setting	Measurement	Length, length and diameter, corner radius, broken tool, broken tool: solid tools, edge check, profile check, length: on-centre multiple tools
	Calibration	Beam alignment, beam calibration
Supported cycles: Single cycl	e (Mazak INTEGREX)	
Part setting/inspection	Measurement (B0 and B90, SP1 and SP2)	Single surface, bore, boss, pocket, web, 3-point bore, 3-point boss, rotary axis update, C-axis find (internal), C-axis find (external)
	Calibration	Sphere
Cross-set tool setting ²	Measurement	Milling: length, length and diameter. Turning: B0, B45
	Calibration	Calibration
Non-contact tool setting	Measurement	Length, length and diameter, corner radius, broken tool, broken tool: solid tools, edge check, profile check, length: on-centre multiple tools
	Calibration	Beam alignment, beam calibration
Supported cycles: Program b	uilder (Mazak machining cent	res and Mazak VARIAXIS)
Part setting/inspection	Measurement	Single surface, bore, boss, pocket, web, corner (internal), corner (external), line, 5-point rectangle (internal), 5-point rectangle (external), 3-point bore, 3-point boss, rotary axis update
Macro prerequisites		
Machining centres and	Inspection Plus	Renishaw part no. A-4013-0112, version 0T or later
Mazak VARIAXIS	Contact tool setting	Renishaw part no. A-4013-0133
	Non-contact tool setting	Renishaw part no. A-4013-0119
Mazak INTEGREX	Inspection Plus	Renishaw part no. A-4013-0106, version AH or later
	Cross-set tool setting ²	Renishaw part no. A-4013-0330
	Non-contact tool setting	Renishaw part no. A-4013-0123
Supported Renishaw probes	Spindle probes	MP700, OMP40-2, OMP60, OMP400, OMP600, RMP40, RMP60, RMP600, OLP40, OLP60, RLP40, Primo Radio Part Setter
	Contact tool setters	OTS, RTS, TS27R, TS34, Primo Radio 3D Tool Setter
	Non-contact tool setters	NC4
Supported languages	Czech, English, French, German, Italian, Japanese, Korean, Polish, Portuguese, Russian, Simplified Chinese, Spanish, Swedish, Thai, Traditional Chinese, Turkish	

¹ Microsoft[®] Windows[®]-based controls. Mazak API must be installed. For other controls, please contact your local Mazak office.

² Mazak INTEGREX machine tools with a horizontal Z axis only.

For worldwide contact details, visit www.renishaw.com/contact

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