OMP40-2 shank adaptor assembly

1. Remove.
2. Mount adaptor plate.
4. Fit to shank.

2.7 Nm – 3.3 Nm (1.99 lbf.ft – 2.43 lbf.ft)

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5. Fully tighten.

6. Fit to spindle.

7. Screw in opposition to adjust runout < 5 μm. Fully tighten to 1.5 Nm – 2.2 Nm (1.1 lbf.ft – 1.6 lbf.ft) when complete.