

OMP40-2

optical machine probe



www.renishaw.com/omp40-2

Specification

Principal application		Workpiece inspection and job set-up on small to medium machining centres and small multi-tasking machines.	
Transmission type		360° infrared optical transmission (modulated or legacy)	
Compatible interfaces		OMM-2 or OMM-2C with OSI or OSI-D or with OMI-2 / OMI-2T / OMI-2H / OMI-2C	
Operating range		Up to 5 m (16.4 ft)	
Recommended styli		Ceramic, lengths 50 mm (1.97 in) to 150 mm (5.91 in)	
Weight without shank (including batteries)		250 g (8.82 oz)	
Switch-on/switch-off options		Optical on → Optical off Optical on → Timer off	
Battery life (2 × ½ AA 3.6 V lithium-thionyl chloride)	Standby life	1500 days maximum, dependent on switch-on/switch-off option.	
	Continuous use	1350 hours maximum, dependent on switch-on/switch-off option.	
Sense directions		±X, ±Y, +Z	
Unidirectional repeatability		1.00 µm (40 µin) 2σ (see note 1)	
Stylus trigger force (see notes 2 and 3)			
XY low force		0.50 N, 51 gf (1.80 ozf)	
XY high force		0.90 N, 92 gf (3.24 ozf)	
+Z direction		5.85 N, 597 gf (21.04 ozf)	
Environment		IP rating	IPX8, BS EN 60529:1992+A2:2013 (IEC 60529:1989+A1:1999+A2:2013)
		IK rating	IK01 (EN/IEC 62262: 2002) [for glass window]
		Storage temperature	-25 °C to +70 °C (-13 °F to +158 °F)
		Operating temperature	+5 °C to +55 °C (+41 °F to +131 °F)

Note 1 Performance specification is tested at a standard test velocity of 480 mm/min (18.9 in/min) with a 50 mm stylus. Significantly higher velocity is possible depending on application requirements.

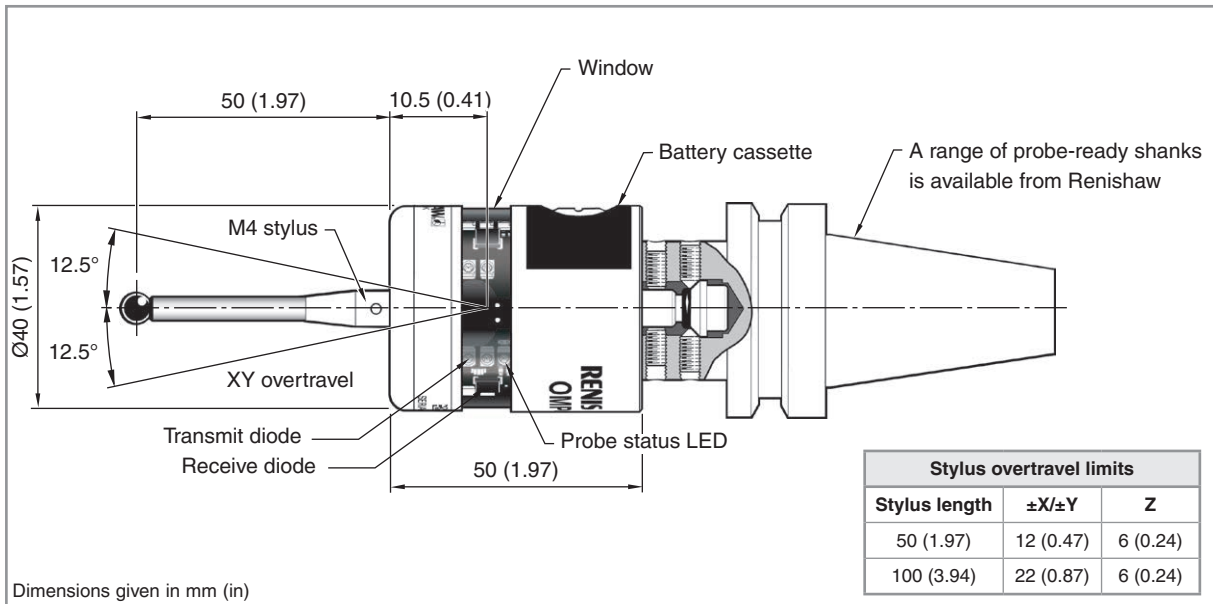
Note 2 Trigger force, which is critical in some applications, is the force exerted on the component by the stylus when the probe triggers. The maximum force applied will occur after the trigger point (overtravel). The force value depends on related variables including measuring speed and machine deceleration.

Note 3 These are the factory settings; manual adjustment is not possible.

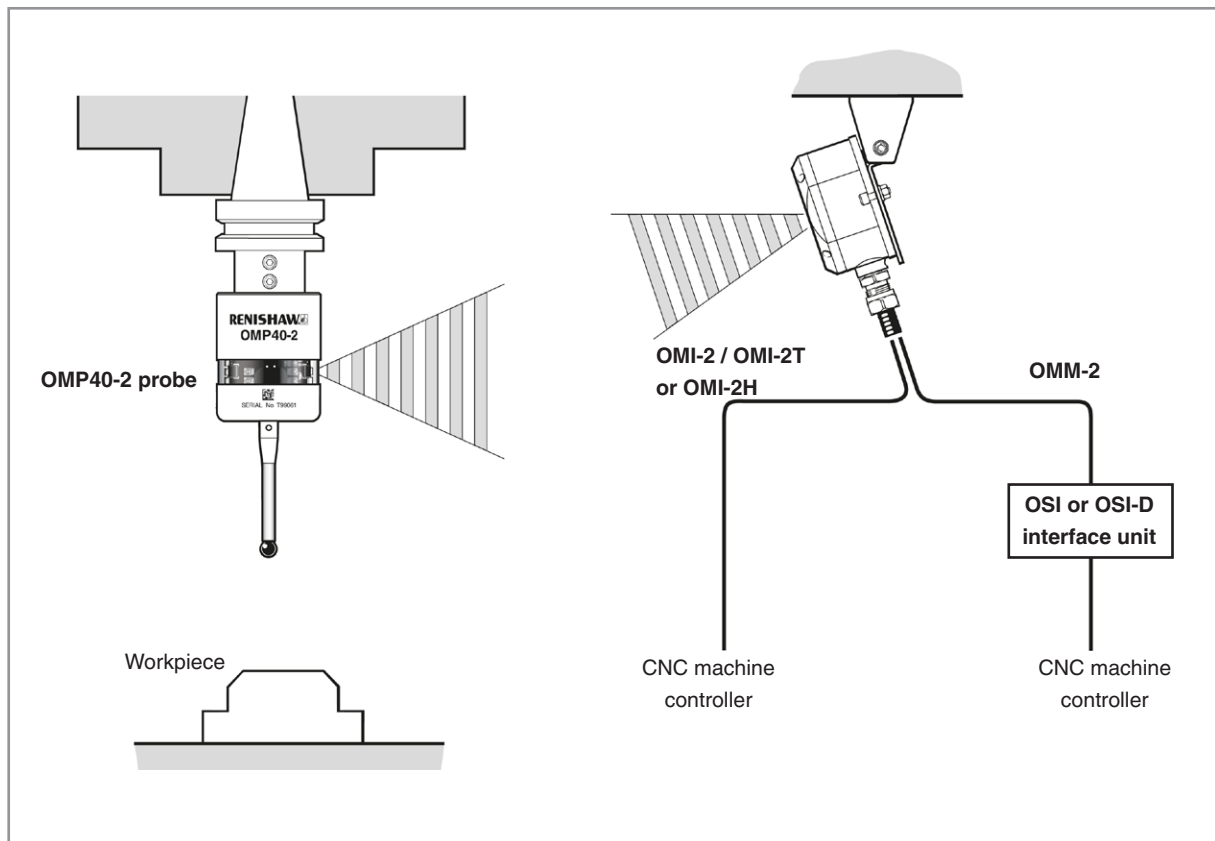
For further information and the best possible application and performance support, contact Renishaw or visit

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OMP40-2 dimensions



Installing the OMP40-2 with OMM-2 receiver with OSI or OSI-D interface or OMI-2 / OMI-2T / OMI-2H interface / receiver



OMP40-2 performance envelope

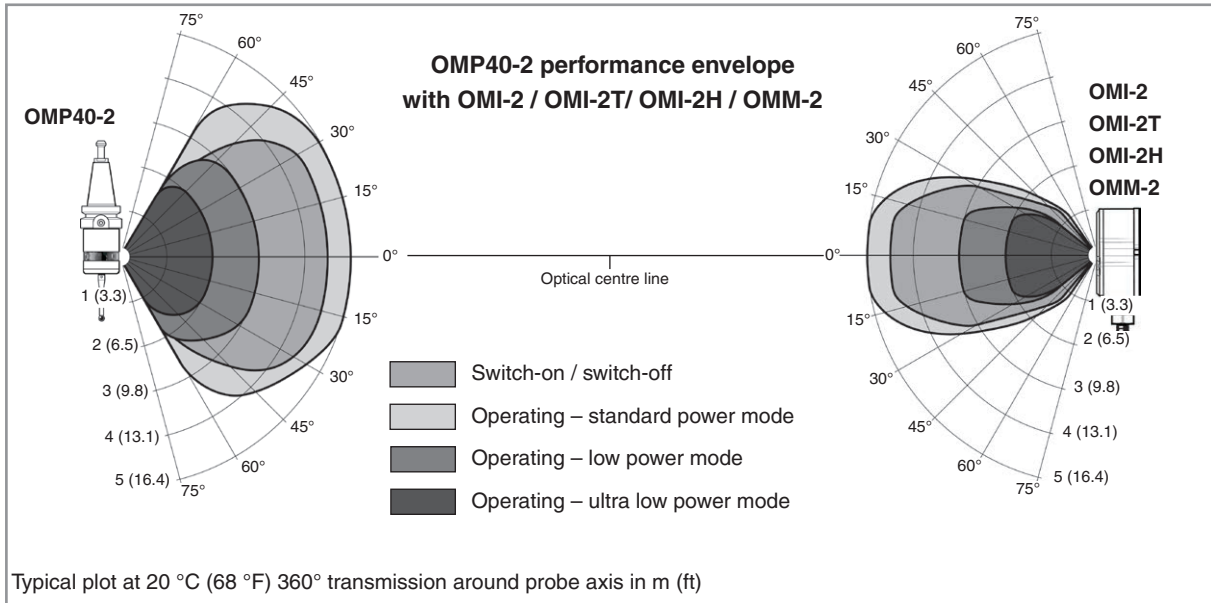
The OMP40-2 has a 360° transmission envelope over the ranges shown below.

The probe system should be positioned so that the optimum range can be achieved over the full travel of the machine axis.

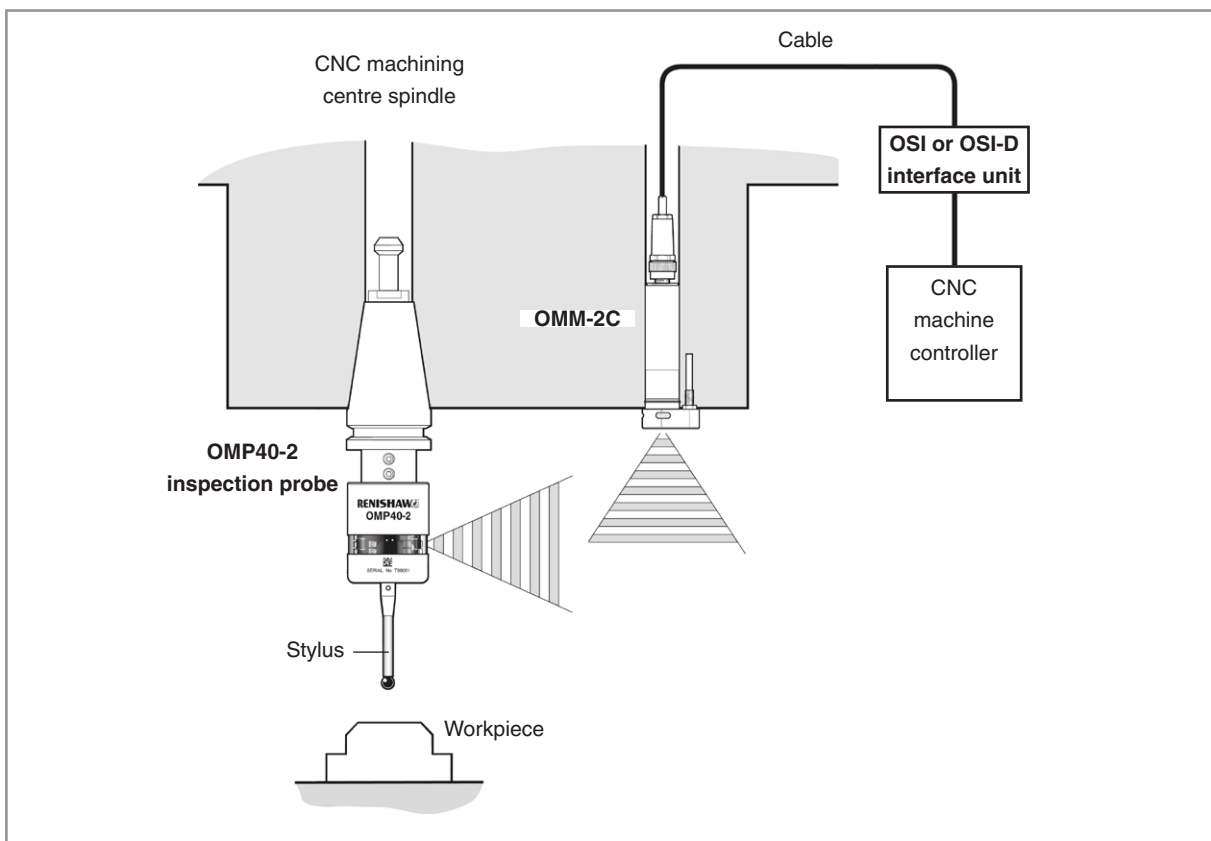
The OMP40-2 and optical receivers may deviate from the optical centre line, provided opposing light cones always overlap, with transmitters and receivers in the other's field of view (line of sight).

Natural reflective surfaces within the machine may affect the signal transmission range.

Coolant residue accumulating on the receiver will have a detrimental effect on transmission performance. Wipe clean as often as is necessary to maintain unrestricted transmission.



Installing the OMP40-2 with an OMM-2C receiver with OSI or OSI-D interface



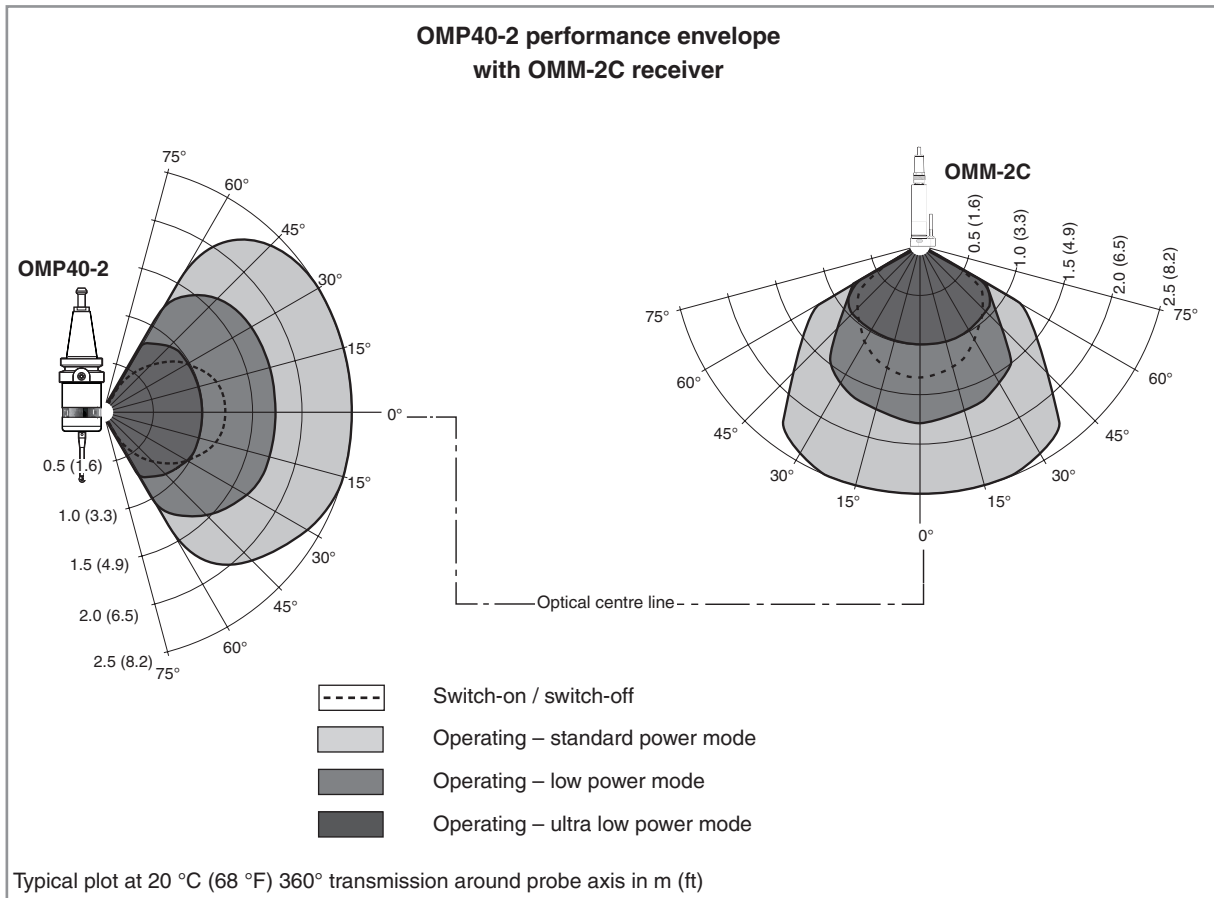
Positioning the OMM-2C receiver with OSI or OSI-D interface

WARNING: Ensure the machine tool is in a safe condition and power is removed before removing covers. Only qualified persons should adjust switches.

The OMM-2C receiver with OSI or OSI-D interface should be mounted as near to the machine spindle as possible.

When mounting the OMM-2C receiver, it is important that the sealing ring forms a tight seal around the rim of the bore into which the body of the OMM-2C receiver is to be located.

The diodes of the OMP40-2 and the OMM-2C receiver with OSI or OSI-D interface must be in each other's field of view and within the performance envelope shown. The OMP40-2 performance envelope is based on the optical centre line of the OMM-2C receiver with OSI or OSI-D interface being at 0° and vice versa.



Spare parts and accessories

A full range of spare parts and accessories is available.
 Contact Renishaw for a full list.

For worldwide contact details, visit www.renishaw.com/contact

