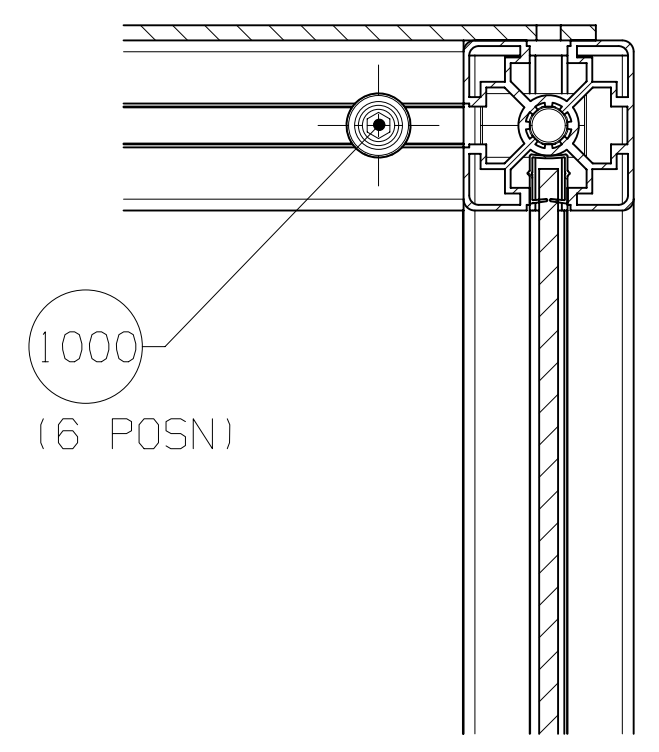
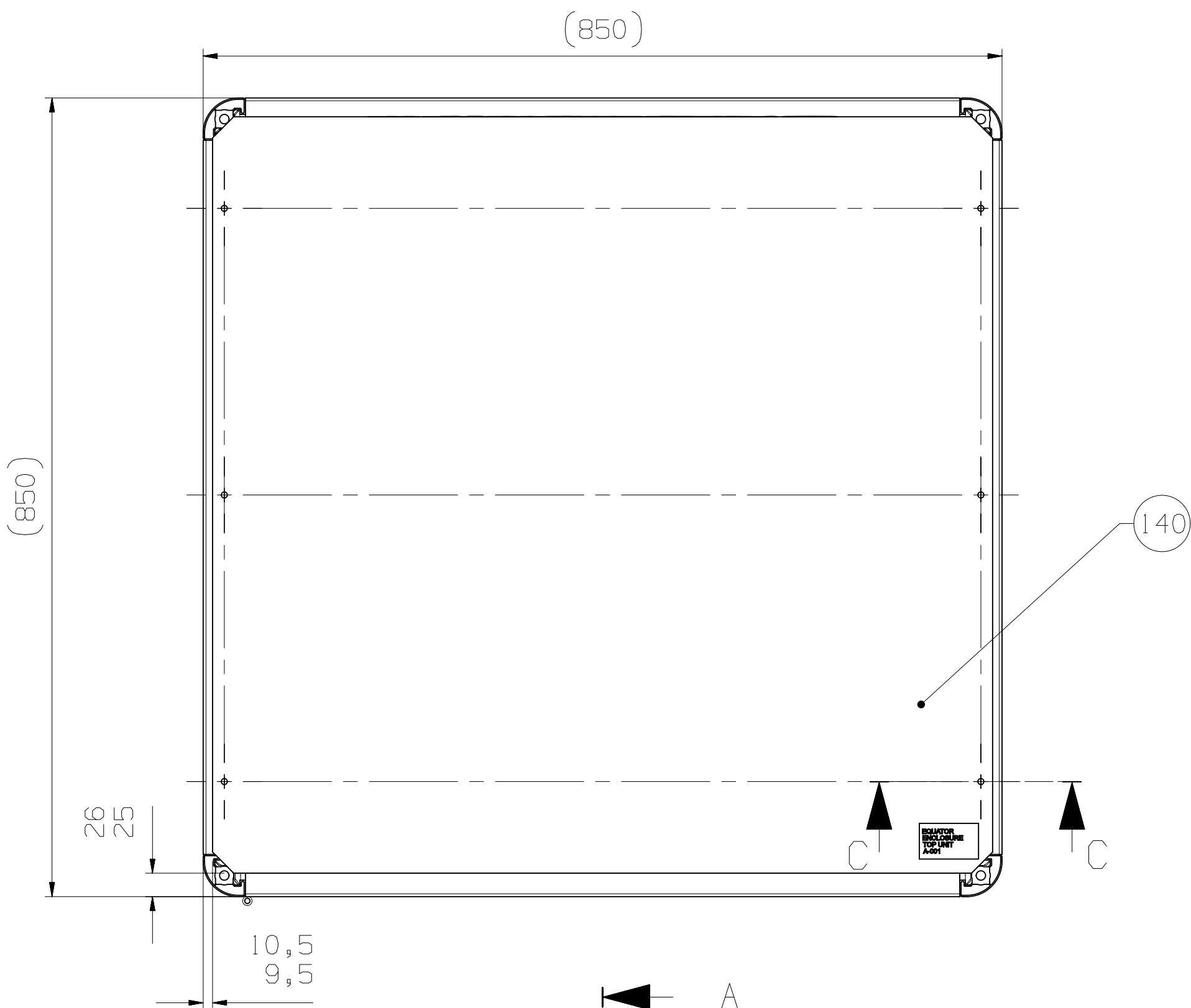
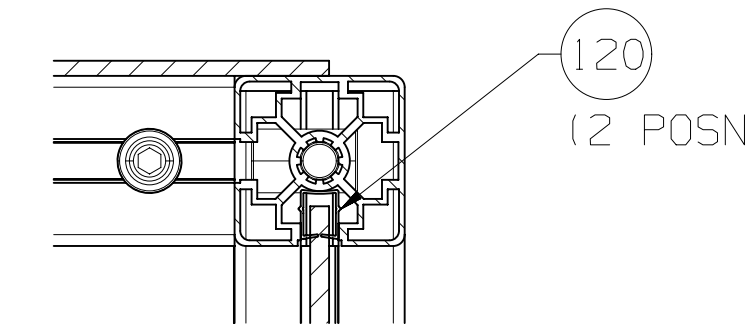
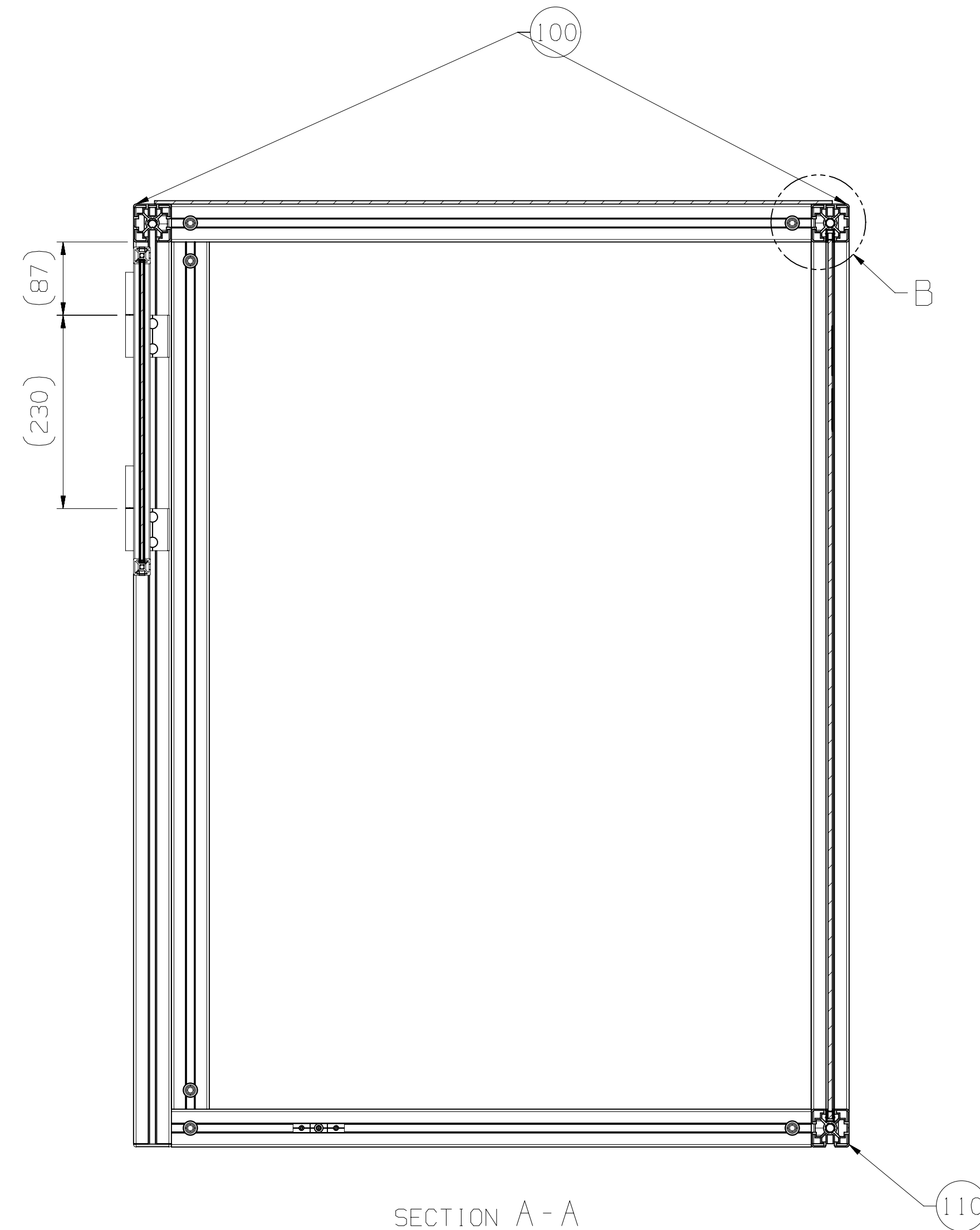
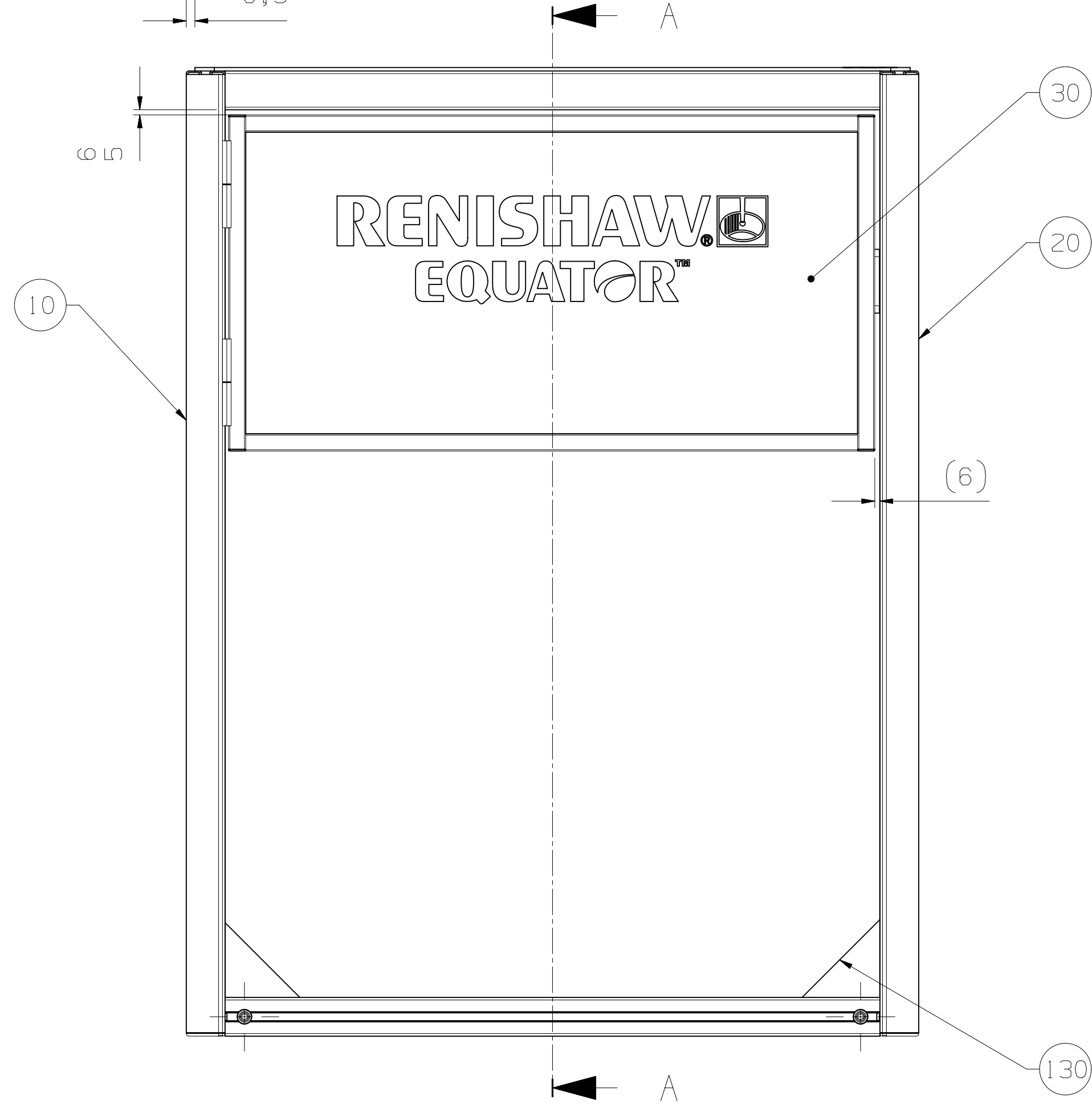




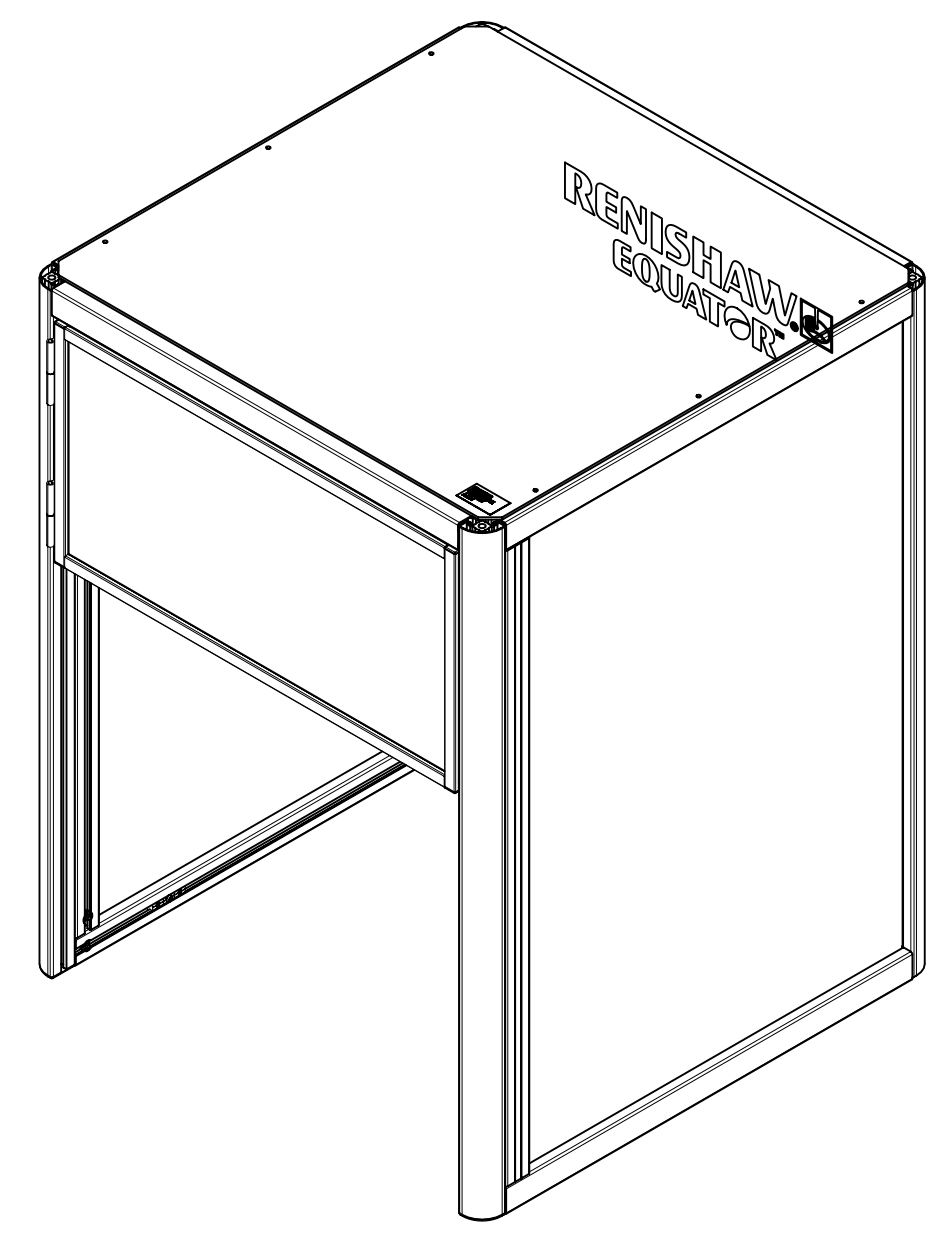
SECTION C - C



DETAIL B
SCALE 1:2



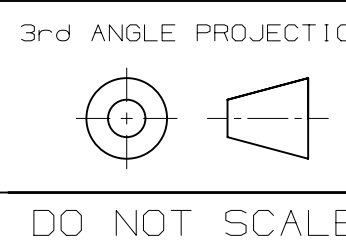
SECTION A - A



MODEL VIEW

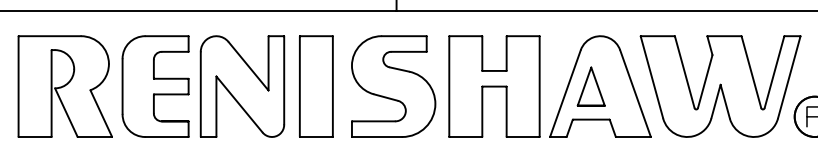
- NOTES:
1. IN LINE WITH RENISHAW STANDARD DS336 (C1 SURFACES) PARTS MUST BE FREE FROM IRREGULAR / RANDOM MARKS INCONSISTENT AND NOT 'DIRECTLY ATTRIBUTABLE' TO, THE PROCESS OF BASE MATERIAL MANUFACTURE. THIS INCLUDES, BUT IS NOT LIMITED TO, DEFECTS SUCH AS SCRATCHES, INCLUSIONS, INDENTATIONS, VOIDS, CONTAMINANTS, CHIPS, CRACKS AND VARIABLE SURFACE FINISHES ETC. WHEN VIEWED FROM A DISTANCE OF 500mm, FOR 5 SECONDS UNDER 1000 LUX
 2. ALL RIGHT ANGLES ARE ASSUMED TO BE 90°. ALL 90° ANGLES ARE TO BE: $\perp 0,3$ PER 100mm.
 3. REMOVE SWarf, BURRS & SHARP CORNERS.
 4. PROTECTIVE FILM ON PC/PETG PANELS SHOULD BE LEFT IN PLACE AND CAREFULLY PEELED BACK FROM EDGES A SUFFICIENT DISTANCE TO CLEAR GLAZING STRIPS (APPROX 25mm). AFTER PC/PETG PANELS HAVE BEEN INSERTED, THE END USER MUST BE ABLE TO REMOVE THE REMAINING FILM.
 5. TIGHTENING TORQUE FOR N10 QUICK CONNECTOR - 25 Nm.

SEE DESIGN STANDARD DS336 FOR DEFINITION OF Δ SYMBOL.
SEE DESIGN STANDARD DS520 FOR DEFINITION OF R & FP No.
UNLESS OTHERWISE STATED: ALL DIMENSIONS IN MILLIMETRES
& APPLY BEFORE FINISHING TOL. $\pm 0,25$ ANGLES $\pm 2^\circ$
REMOVE SHARP CORNERS - CHAMFER OR R0,5 MAX. $\sqrt{R0,3,2}$
INTERNAL RADII 0,5 MAX. SURFACE TEXTURE
THREADS TO BS 3643 6g/6H. DRAWING PRACTICE TO BS 8888



TITLE		DRAWN BY		DRAWN DATE		SHEET		CHECK	
ENCLOSURE TOP FRAME		SA138602		26/11/15		1 OF 2		TJ	
RENISHAW MATL R CODE		MATERIAL (ENTER R CODE TO VIEW EQUIVALENT MATERIAL SPEC USING SUPPLIER PORTAL SITE @ WWW.RENISHAW.COM)							
SEE BOM									

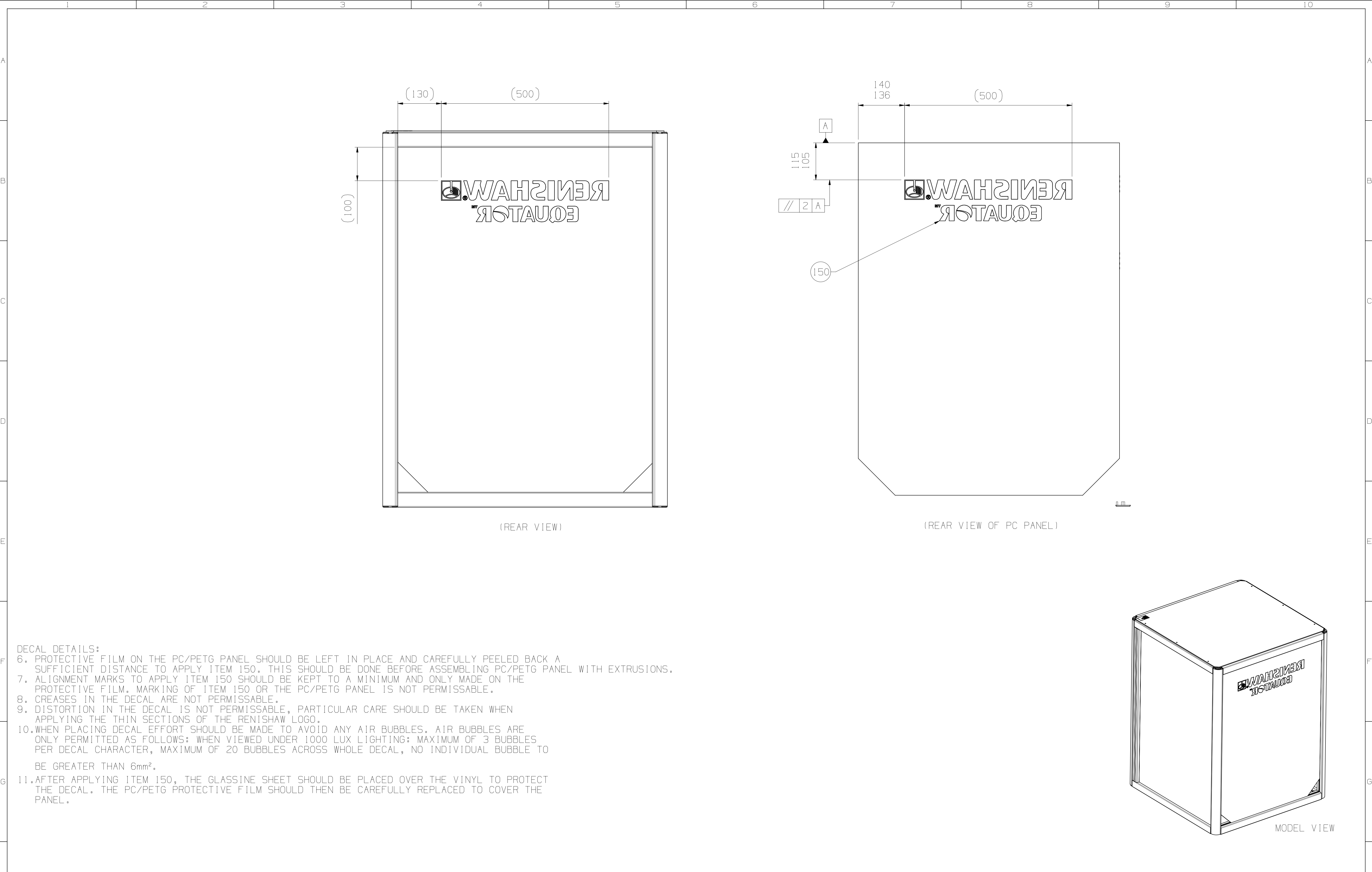
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Glos. England.
GL12 8JR

SCALE
U.O.S.
1:5

DRAWING No.
A - 5924 - 0200 - 01 - A



SEE DESIGN STANDARD DS336 FOR DEFINITION OF  SYMBOL. SEE DESIGN STANDARD DS520 FOR DEFINITION OF R & FP No., UNLESS OTHERWISE STATED: ALL DIMENSIONS IN MILLIMETRES & APPLY BEFORE FINISHING TOL. ±0,25 ANGLES ±2° REMOVE SHARP CORNERS - CHAMFER OR R0,5 MAX. INTERNAL RADII 0,5 MAX. SURFACE TEXTURE -  3,2 THREADS TO BS 3643 6g/6H. DRAWING PRACTICE TO BS 8888	 DO NOT SCALE	TITLE		DRAWN BY	DRAWN DATE	SHEET	CHECKED	
		ENCLOSURE TOP FRAME		SA138602	26/11/15	2 OF 2	TJ	
	RENISHAW MATL R CODE	MATERIAL (ENTER R CODE TO VIEW EQUIVALENT MATERIAL SPEC USING SUPPLIER PORTAL SITE @ WWW.RENISHAW.COM)						
	DO NOT SCALE		SEE BOM					
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