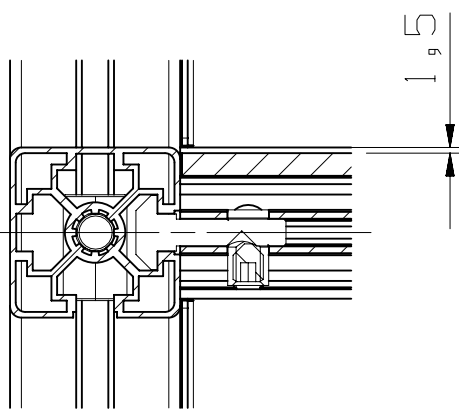
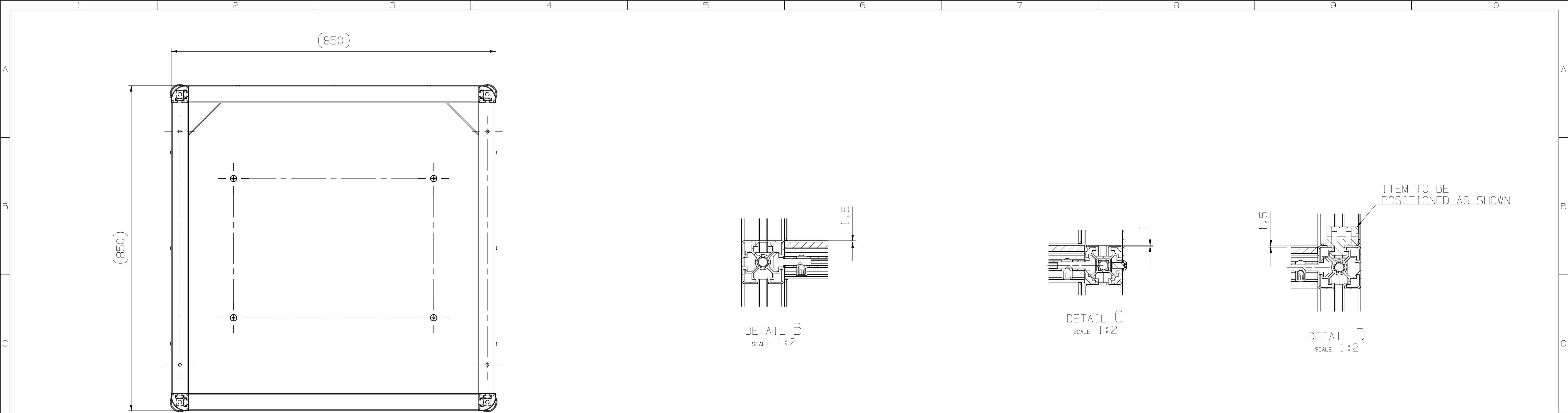
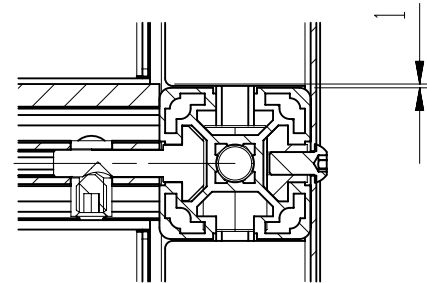
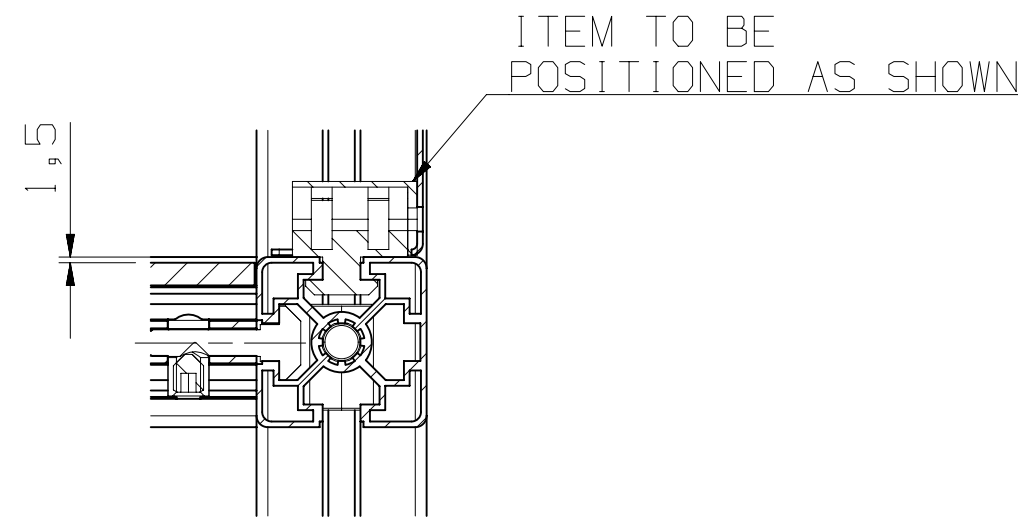




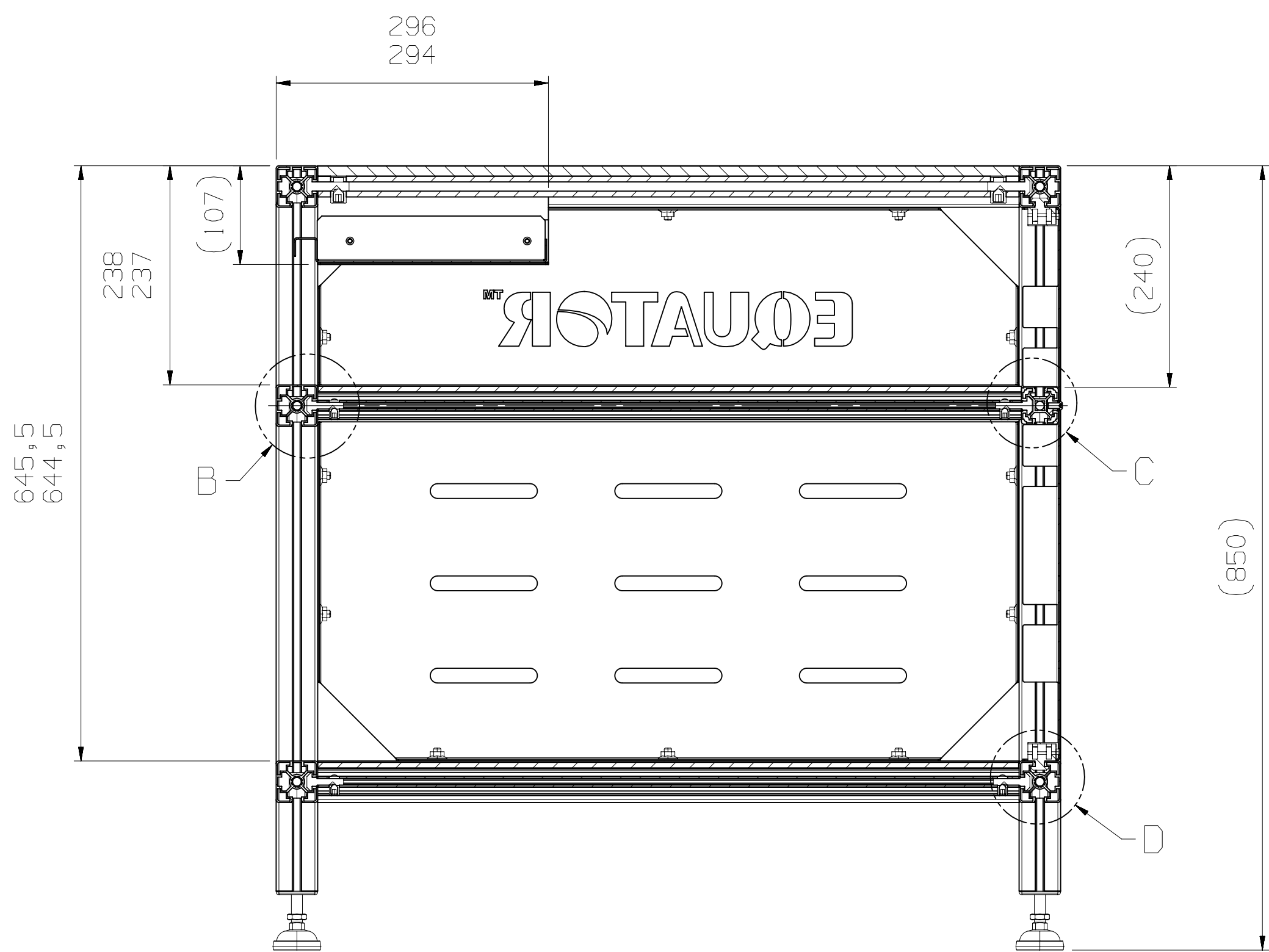
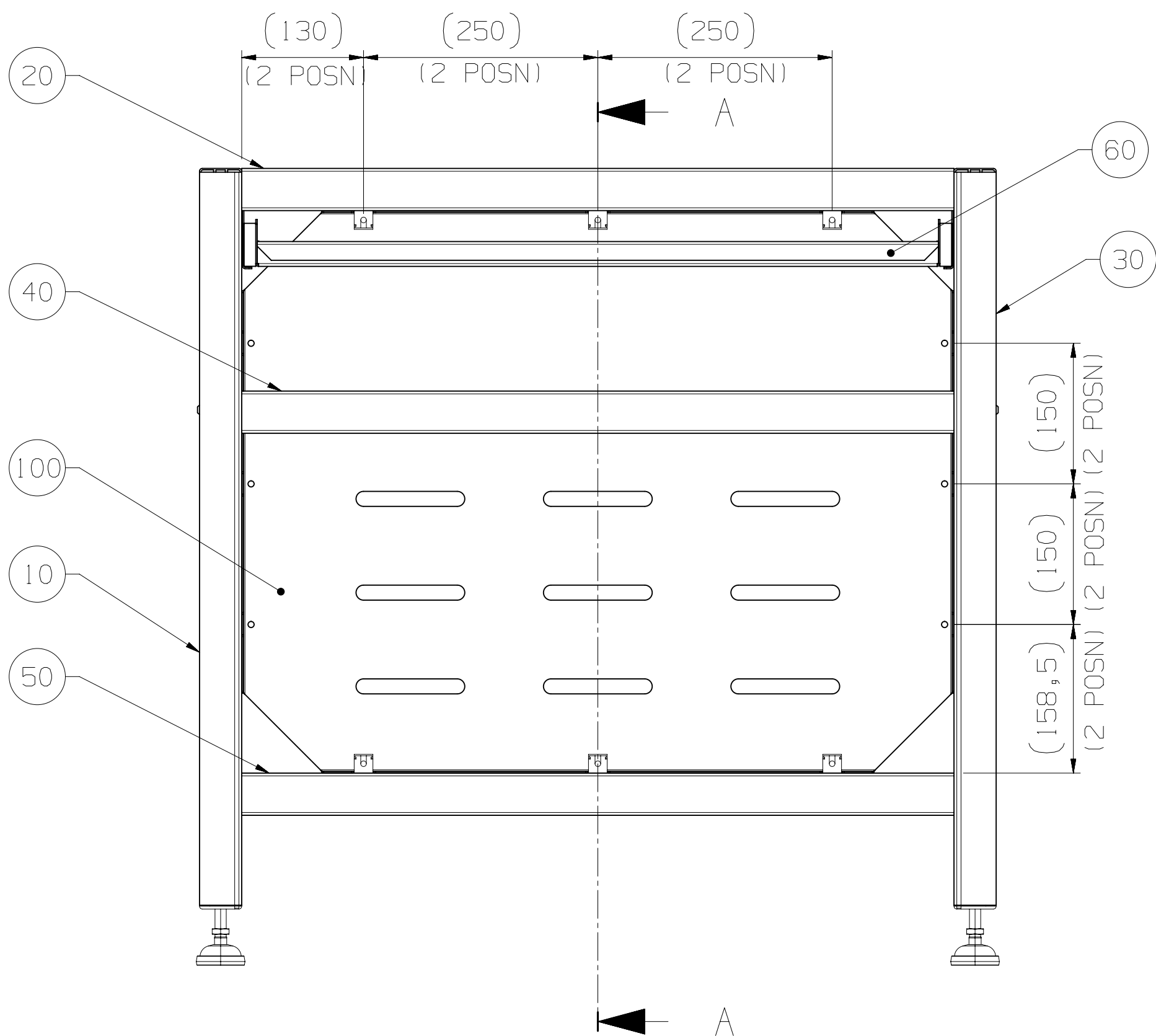
DETAIL B
SCALE 1:2



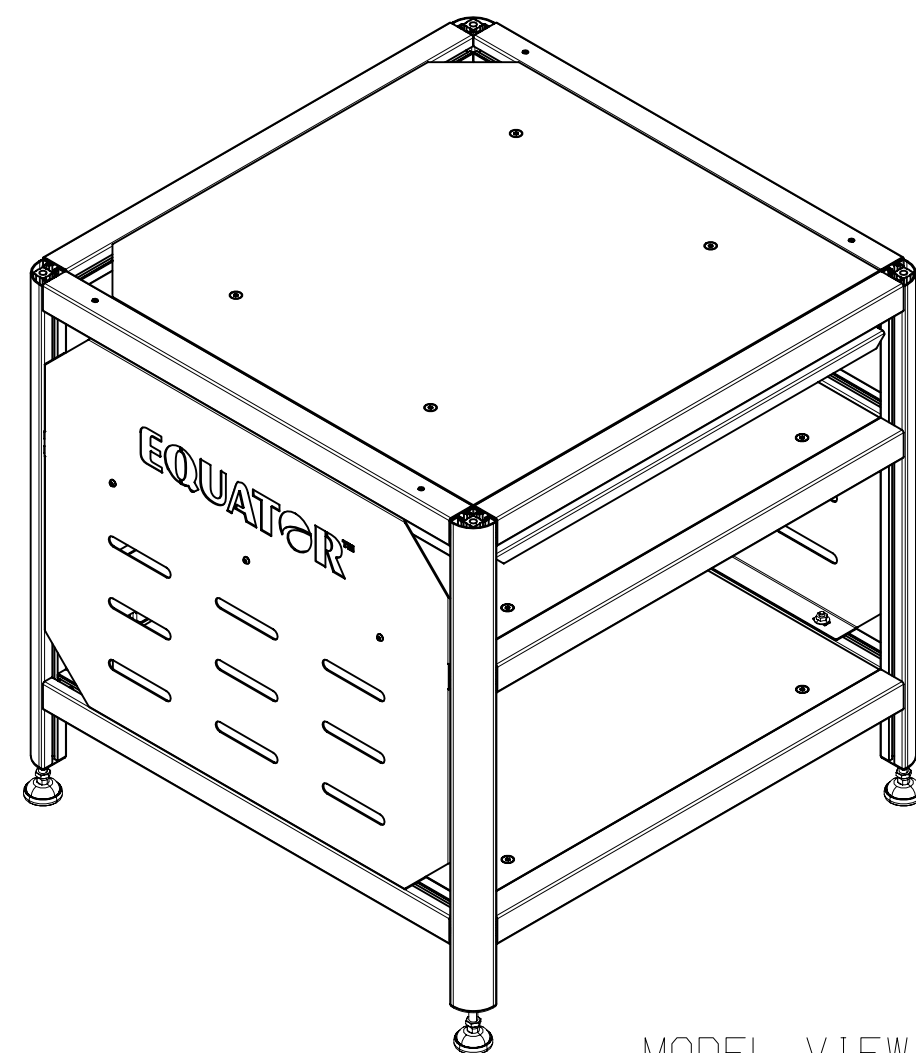
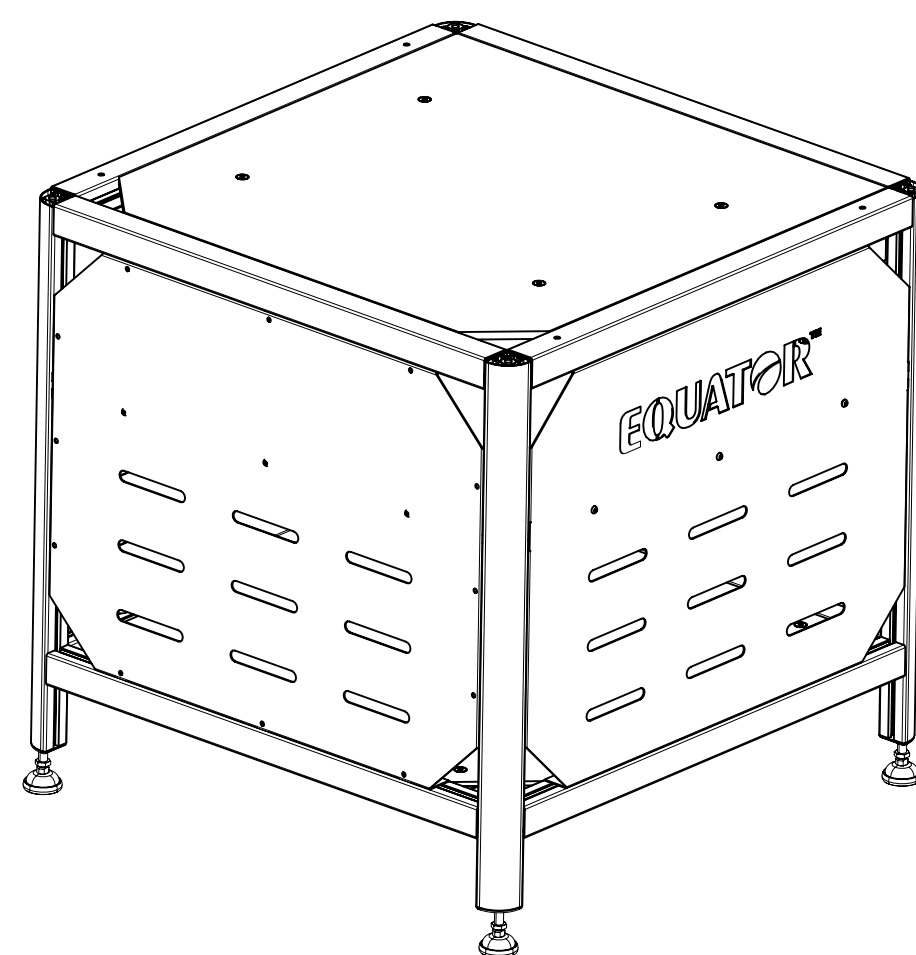
DETAIL C
SCALE 1:2



DETAIL D
SCALE 1:2



SECTION A-A



MODEL VIEW

- NOTES:
1. IN LINE WITH RENISHAW STANDARD DS336 (C1 SURFACES) PARTS MUST BE FREE FROM IRREGULAR / RANDOM MARKS INCONSISTENT AND NOT 'DIRECTLY ATTRIBUTABLE' TO, THE PROCESS OF BASE MATERIAL MANUFACTURE. THIS INCLUDES, BUT IS NOT LIMITED TO, DEFECTS SUCH AS SCRATCHES, INCLUSIONS, INDENTATIONS, VOIDS, CONTAMINANTS, CHIPS, CRACKS AND VARIABLE SURFACE FINISHES ETC. WHEN VIEWED FROM A DISTANCE OF 500mm, FOR 5 SECONDS UNDER 1000 LUX
 2. ALL RIGHT ANGLES ARE ASSUMED TO BE 90°. ALL 90° ANGLES ARE TO BE: $\perp 0,3$ PER 100mm.
 3. REMOVE SWarf, BURRS & SHARP CORNERS.
 4. TIGHTENING TORQUE FOR N10 QUICK CONNECTOR - 25 Nm.

SEE DESIGN STANDARD DS336 FOR DEFINITION OF Δ SYMBOL.
SEE DESIGN STANDARD DS520 FOR DEFINITION OF R & FP No.
UNLESS OTHERWISE STATED: ALL DIMENSIONS IN MILLIMETRES
& APPLY BEFORE FINISHING TOL. $\pm 0,25$ ANGLES $\pm 2^\circ$
REMOVE SHARP CORNERS - CHAMFER OR R0,5 MAX. $\sqrt{R0,5}$
INTERNAL RADII 0,5 MAX. SURFACE TEXTURE - $\sqrt{Ra 3,2}$
THREADS TO BS 3643 6g/6H. DRAWING PRACTICE TO BS 8888

3rd ANGLE PROJECTION

DO NOT SCALE

TITLE
ENCLOSURE BASE FRAME
RENISHAW MATL R CODE
MATERIAL (ENTER R CODE TO VIEW EQUIVALENT MATERIAL SPEC USING SUPPLIER PORTAL SITE @ WWW.RENISHAW.COM)
SEE BOM
DRAWN BY
SA138602
DRAWN DATE
26/11/15
SHEET
1 OF 1
CHECKED
TJ

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RENISHAW®

Wotton - under - Edge
Glos. England.
GL12 8JR

SCALE
U:0,5,
1:5

DRAWING No.
A-5924-0210-01-A