Product5170 ARevision date18 September 2017Revision1

RENISHAW[™]

Safety Data Sheet (SDS)

Section 1: Identification of the substance/preparation and of the company/undertaking

1.1 Product identifier

Product name Synonyms, Trade names **5170 A** No information available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses	No specific uses identified.
Uses advised against	No uses advised against are identified.

1.3 Details of the supplier of the safety data sheet

Supplier	Renishaw plc
	Brooms Road
	Stone Business Park
	Stone, Staffordshire
	ST15 0SH
	United Kingdom
	Tel: +44 (0) 1785 285000 (during UK office hours 09:00 to 17:00 UTC)
Contact person	msds@renishaw.com
1.4 Emergency telephone number	

Section 2: Hazards identification

Emergency telephone

2.1 Classification of the substance or mixture

Classification (EC 1272/2008)	
Physical and chemical hazards	Not classified
Human health	Acute Tox 4 - H332, Skin Irrit.2 - H315, Eye Irrit.2A - H319, Resp. Sens 1 A- H334, Skin
	Sens 1 - H317
Environment	Not classified

999 / 911 or local emergency number

2.2 Label elements

Contains

Label in accordance with (EC) no. 1272/2008

Hexamethylene diisocyanate, oligomers

Signal word

Danger

Hazard statements

H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H332 Harmful if inhaled.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 Precautionary statements
 Prevention
 P261 Avoid breathing dust/fume/ gas/mist/vapours/spray.
 P280 Wear protective gloves/ protective clothing/eye protection/face protection.

H315 Causes skin irritation.

	 P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312 Call a POISON CENTER or doctor/physician if you feel unwell.
	P332 + P313 If skin irritation occurs: Get medical advice/attention. P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.
EUH statements	EUH204 Contains isocyanates. May produce an allergic reaction.

2.3 Other hazards

None known.

Section 3: Composition/identification of ingredients	

3.1 Substance

Not applicable.

3.2 Mixtures

Name	Product identifier	Reg. EU 1272/2008	%
Hexamethylene diisocyanate, oligomers		Acute Tox 4 - H332, Skin Irrit.2 - H315, Eye Irrit.2A - H319, Resp. Sens 1 A- H334, Skin. Sens 1 - H317	60-100%
The full text for all hazard stater	nents are displayed in	section 16.	

The full text for all hazard statements are displayed in section 10

Composition	comments
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The data shown are in accordance with the latest EC Directives.

Section 4: First aid measures

4.1 Description of first aid measures

General information	Provide general first aid, rest, warmth and fresh air. As a general rule, in case of doubt or if symptoms persist, always call a doctor. Seek medical attention for all burns and eye injuries, regardless how minor they may seem. First aid personnel must be aware of own risk during rescue. In case of allergic symptoms, especially respiratory tract related, seek medical help immediately.
Inhalation	If this product is inhaled and symptoms occur, move the exposed person to fresh air promptly. If necessary, clear the airway. If not breathing, give artificial respiration and get medical attention. If breathing is difficult, provide oxygen.
Ingestion	If swallowed, seek medical advice immediately and show the container or label. Immediately rinse mouth and provide fresh air. If vomiting occurs, the head should be kept low so that stomach content doesn't enter the lungs, and is not swallowed. Keep airway clear. Provide fresh air, warmth and rest, preferably in comfortable upright sitting position. Induce vomiting only when directed by medical personnel and person is conscious. Never give anything by mouth to an unconscious person.
Skin contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention promptly if symptoms occur after washing.
Eye contact	Do not rub eye. Avoid contaminating unaffected eye. Immediately flush eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids occasionally. Remove contact lenses if present and easy to do so. Get medical attention immediately.

4.2 Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Ingestion Skin contact	May cause digestive tract irritation, pain or vomiting. Causes skin irritation. May cause an allergic skin reaction.

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Eye contact

May cause irritation, redness, and tearing.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to the physician	Treat symptomatically.
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Section 5: Fire-fighting measures 5.1 Extinguishing media Use extinguishing measures that are appropriate to local circumstances and the surrounding **Extinguishing media** environment. Dry chemicals, CO2, foam. Unsuitable extinguishing media Do not use water jet as an extinguisher. 5.2 Special hazards arising from the substance or mixture Hazardous combustion products Nitrogen oxides (NOx). Carbon Oxides. Unusual fire & explosion hazards Reacts with water, releasing large amounts of carbon dioxide which may cause pressure build-up in confined spaces. **Specific hazards** Floors may become slippery, avoid falls. **5.3 Advice for firefighters** Special fire fighting procedures If possible, fight fire from protected position. Ventilate closed spaces before entering them. Keep up-wind to avoid fumes. Avoid breathing fire vapours. Containers close to fire should be removed immediately or cooled with water if safe to do so. Take measures to avoid the spill of the products or chemicals to rivers or drains due to water-discharge from fire fighting. Protective equipment for firefighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for firefighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

Section 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions For emergency responders	Wear protective clothing as described in Section 8 of this safety data sheet. Eliminate all sources of ignition. Avoid inhalation of vapours and contact with skin and eyes. Provide adequate ventilation. In case of inadequate ventilation, use respiratory protection. Do not smoke, eat or drink while using this product. Read and follow manufacturer's recommendations. Do not touch or walk through spilled material. Keep unnecessary and unprotected personnel from entering. Avoid prolonged or repeated exposure. Follow safe handling advice and personal protective equipment recommendations for normal use of product.
6.2 Environmental precautions	
Environmental precautions	Do not discharge into drains, water courses or onto the ground. Spillages or uncontrolled discharges into watercourses must be IMMEDIATELY alerted to the Environmental Agency or other appropriate regulatory body.

6.3 Methods and material for containment and cleaning up

Spill clean up methods	 Stop leak if possible without risk. Wear respirator if ventilation is not adequate. Eliminate all sources of ignition. Ventilate and evacuate the area. Wear necessary protective equipment. DO NOT touch spilled material! Absorb spillage with non-combustible, absorbent material - sand. In case of a large scale of spill, dyke area with sand to stop the spill spreading. Leave to react for at least 30 minutes. Shovel into open top drums. After recovery of spilled liquid, do not close container tightly - remove to a safe well ventilated area. Wash work area with water. Ensure that waste and contaminated materials are collected and removed from the work area as soon as possible in a suitably labelled
	container. Wash thoroughly after dealing with a spillage.

6.4 Reference to other sections

See section 1 for emergency contact. For personal protection, see section 8. For waste disposal, see section 13.
Use proper personal protection when handling (refer to Section 8). Provide good ventilation. Wear appropriate respirator when ventilation is inadequate. Keep away from heat, sparks and open flame. Static electricity and formation of sparks must be prevented. Do not eat, drink or smoke when using the product. Avoid inhalation of vapours. Avoid contact with skin and eyes. Do not use contact lenses. Avoid prolonged or repeated contact. Read and follow manufacturer's recommendations. Do not mix with other chemicals
uding any incompatibilities
Keep locked up and out of reach of children. Keep away from heat, sparks, direct sunlight and open flames. Store in tightly closed original container in a dry, cool and well-ventilated place. After opening containers, replace with dry nitrogen or dry air and tightly seal the container to prevent leaks. To avoid static electricity, ground equipment. Keep material under inert gas. Keep away from humidity.
Chemical storage.
The identified uses for this product are detailed in Section 1. Use only according to directions. Replace and tighten cap after use.

Section 8: Exposure controls/Personal protection

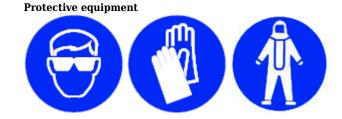
8.1 Control parameters

Component	STD	TWA (8 Hrs)		STEL (15mins)		Notes
Hexamethylene diisocyanate, oligomers	WEL		0.02 mg/m ³		0.07 mg/m ³	
Hexamethylene diisocyanate, oligomers	NIOSH	0.005 ppm	0.035 mg/m ³			

Ingredient comments

WEL - Workplace Exposure Limits - EH40/2005 Workplace exposure limits. The National Institute for Occupational Safety and Health (NIOSH).

8.2 Exposure Controls



Provide adequate ventilation, including appropriate local extraction, to ensure that the **Engineering measures** defined occupational exposure limit is not exceeded. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below recommended or statutory limits. **Respiratory equipment** Where risk assessment shows air-purifying respirators are appropriate a full face respirator conforming to EN143 should be used, and suitable respirator cartridges as a backup to engineering controls. Recommended: Respirator with combination filter for organic vapour/particulate (EN 141). Consult manufacturer for specific advice. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as CEN (EU). Hand protection Selection of the glove material depends on consideration of the penetration times, rates of diffusion and degradation, and concentration specific to the workplace. Where hand contact

	with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374) is recommended. Gloves must be inspected prior to use. Use suitable organic solvent resistant gloves if there is a risk of skin contact. Suggested material: Chloroprene. Nitrile rubber. Consult manufacturer for specific advice. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices.
Eye protection	Wear safety goggles or face shield to prevent any possibility of eye contact. Use equipment for eye protection tested and approved under appropriate government standards such as EN 166(EU).
Other protection	Wear appropriate clothing to prevent any possibility of skin contact. Select appropriate protective clothing based on chemical resistance data and an assessment of local exposure potential. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handing this product. The selected clothing must satisfy the European norm standard EN 943.
Hygiene measures	Wash promptly if skin becomes contaminated. Handle in accordance with good industrial hygiene and safety practice. DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet.
Process conditions	Use only according to directions. Keep container tightly sealed when not in use. Ensure that eye flushing systems are located close by in the work place.

Section 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance Colour Odour	Liquid. Yellowish. No information available.
Odour threshold - lower	No information available.
Odour threshold - upper	No information available.
pH-Value, Conc. Solution	No information available.
pH-Value, Diluted solution	No information available.
Melting point	No information available.
Initial boiling point and boiling range	No information available.
Flash point	> 167.00 °C
Evaporation rate	No information available.
Flammability state	No information available.
Flammability limit - lower(%)	No information available.
Flammability limit - upper(%)	No information available.
Vapour pressure	No information available.
Vapour density (air=1)	No information available.
Relative density	1.2g/cm ³ @ 20.00 °C
Bulk density	No information available.
Solubility	No information available.
Decomposition temperature	No information available.
Partition coefficient; n- Octanol/Water	No information available.
Auto ignition temperature (°C)	No information available.

Viscosity	No information available.	
Explosive properties	Not classified as explosive.	
Oxidising properties	No information available.	
9.2 Other information		
Molecular weight	No information available.	
Volatile organic compound	No information available.	
Other information	None noted.	
Section 10: Stability and reactivity		
10.1 Reactivity		
Reactivity	Stable under recommended transport and storage conditions and under recommended use.	
10.2 Chemical stability		
Stability	Relatively stable when stored in a cool and dark place.	

Stability	Relatively stable when stored in a cool and dark place.
10.3 Possibility of hazardous reactions	

Hazardous reactions Hazardous polymerisation Polymerisation description	No information available. Hazardous polymerisation is not expected to occur under normal temperatures and pressures. Unknown.
<u>10.4 Conditions to Avoid</u> Conditions to avoid	Fire and high temperature. Protect against humidity
10.5 Incompatible materials	
Materials to avoid	Avoid contact with water, alcohol, amines, basic substance or organic metallic compounds. Avoid contact with oxidising substances and acids.

10.6 Hazardous decomposition products

Hazardous decomposition products Thermal decomposition or combustion may liberate carbon oxides and nitrogen oxides.

11.1	Information	on	toxicological	effects

Toxicological information	No toxicological information for the overall finished product.
Acute toxicity (Oral LD50) Acute toxicity (Dermal LD50) Acute toxicity (Inhalation LD50)	>5000.00mg/kg Rat >2000.00mg/kg Rabbit No information available.
Serious eye damage/irritation	Causes serious eye irritation.
Skin corrosion/irritation	No information available.
Respiratory sensitisation Skin sensitisation	No information available. No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Specific target organ toxicity - Sing STOT - Single exposure	le exposure: No information available.

Specific target organ toxicity - Repeated exposure:			
No information available.			
Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.			
May cause digestive tract irritation, pain or vomiting.			
Causes skin irritation. May cause an allergic skin reaction.			
May cause irritation, redness, and tearing.			
When handling waste, consideration should be made to the safety precautions applying to handling of the product			
No information available.			
Eyes, skin, digestive system, respiratory system.			
No information available. No information available.			

Section 12: Ecological information

12.1 Toxicity

	Acute toxicity - Fish Acute toxicity - Aquatic invertebrates Acute toxicity - Aquatic plants Acute toxicity - Microorganisms Chronic toxicity - Fish Chronic toxicity - Aquatic invertebrates Chronic toxicity - Aquatic plants Chronic toxicity - Microorganisms Ecotoxicity Eco toxilogical information	No information available. No information available. No information available. No information available. No information available. No information available. No information available. The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. No ecological toxicity available on the overall finished product.		
<u>12.2</u>	Persistence and degradability			
	Degradability Biological oxygen demand Chemical oxygen demand	No information available. No information available. No information available.		
<u>12.3</u>	Bioaccumulative potential			
	Bioaccumulative potential Bioacculmation factor Partition coefficient; n- Octanol/Water	No data available on bioaccumulation. No information available. No information available.		
12.4 Mobility in soil				
	Mobility	No information available.		
12.5 Results of PBT and vPvB assessment				
	Results of PBT and vPvB assessment	No information available.		
<u>12.6</u>	Other adverse effects Other adverse effects	No information available.		

Section 13: Disposal considerations	
Waste management	When handling waste, consideration should be made to the safety precautions applying to handling of the product

<u>13.1 Waste treatment methods</u>

Disposal methods	
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Dispose of in accordance with national and local regulations for special waste via an appropriately licensed waste contractor.

Section 14: Transport information

<u>14.1 UN number</u>	
UN no. (ADR) UN no. (IMDG) UN no. (IATA)	Not applicable. Not applicable. Not applicable.
14.2 UN proper shipping name	not applicable.
ADR proper shipping name	Not applicable.
IMDG proper shipping name	Not applicable.
IATA proper shipping name	Not applicable.
14.3 Transport hazard class(es)	
ADR class	Not applicable.
IMDG class	Not applicable.
IATA class	Not applicable.
Transport labels	Not applicable
14.4 Packing group	
ADR/RID/ADN packing group	Not applicable.
IMDG packing group	Not applicable.
IATA packing group	Not applicable.
14.5 Environmental hazards	
ADR	No
IMDG	No
IATA	No
14.6 Special precautions for user	
EMS	Not applicable.
Emergency action code	Not applicable.
Hazard no. (ADR)	Not applicable.
Tunnel restriction code	Not applicable.

14.7 Transport in bulk according to annex II of MARPOL73/78 and the IBC code

Not applicable.

Section 15: Regulatory information 15.1 Safety, health and environmental regulations/Legislation specific for the substance or mixture EU legislation Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments. The UN Globally Harmonized System (GHS) Safety Data Sheet format (Annex IV) is implemented as Annex II of REACH EU No 453/2010 of 20th May 2010 amending regulation (EC) No 1907/2006. Approved code of practice Workplace Exposure Limits Guidance Note EH40/2005. No chemical safety assessment No chemical safety assessment has been carried out.

on 16: Other information	
General information	This Safety Data Sheet is in accordance with Reach Regulation (EC) No 453/2010.
Revision comments	This is a first issue.
Revision date	18 September 2017
Revision	1

Safety data sheet status	Approved.
Hazard statements in full	
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
EUH204	Contains isocyanates. May produce an allergic reaction.

Disclaimer

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.