

RESOLUTE™ BiSS Safety encoder system

Functional Safety installation guide and safety manual



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Legal notices

Patents

Features of Renishaw's RESOLUTE encoder systems and similar products are the subjects of the following patents and patent applications:

CN102197282	EP2350570	JP5480284	KR1630471	US8505210
CN102388295	EP2417423	IN373822	JP5659220	KR1701535
US10132657	CN102460077	EP2438402	JP5755223	JP6074392
KR1851015	US10989567	US8466943	US7367128	CN102057256
EP2294363	EP2894438	JP5475759	JP5755299	KR1550483
US8141265				

Terms and conditions and warranty

Unless you and Renishaw have agreed and signed a separate written agreement, the equipment and/or software are sold subject to the Renishaw Standard Terms and Conditions supplied with such equipment and/or software, or available on request from your local Renishaw office.

Renishaw warrants its equipment and software for a limited period (as set out in the Standard Terms and Conditions), provided that they are installed and used exactly as defined in associated Renishaw documentation. You should consult these Standard Terms and Conditions to find out the full details of your warranty.

Equipment and/or software purchased by you from a third-party supplier is subject to separate terms and conditions supplied with such equipment and/or software. You should contact your third-party supplier for details.

Declaration of Conformity

Renishaw plc hereby declares that the RESOLUTE™ encoder system is in compliance with the essential requirements and other relevant provisions of:

- the applicable EU directives
- the relevant statutory instruments under UK law



The full text of the declaration of conformity is available at: www.renishaw.com/encoderscompliance.

Compliance

Federal Code Of Regulation (CFR) FCC Part 15 – RADIO FREQUENCY DEVICES

47 CFR Section 15.19

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

47 CFR Section 15.21

The user is cautioned that any changes or modifications not expressly approved by Renishaw plc or authorised representative could void the user's authority to operate the equipment.

47 CFR Section 15.105

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

47 CFR Section 15.27

This unit was tested with shielded cables on the peripheral devices. Shielded cables must be used with the unit to ensure compliance.

Supplier's Declaration of Conformity

47 CFR § 2.1077 Compliance Information

Unique Identifier: RESOLUTE

Responsible Party - U.S. Contact Information

Renishaw Inc.
1001 Wesemann Drive
West Dundee
Illinois
IL 60118
United States
Telephone number: +1 847 286 9953
Email: usa@renishaw.com

ICES-003 – Information Technology Equipment (including Digital Apparatus)

This ISM device complies with Canadian ICES-003(A).

Cet appareil ISM est conforme à la norme ICES-003(A).

Intended use

The RESOLUTE encoder system is designed to measure position and provide that information to a drive or controller in applications requiring motion control. It must be installed, operated, and maintained as specified in Renishaw documentation and in accordance with the Standard Terms and Conditions of the Warranty and all other relevant legal requirements.

Product compliance

This document is an installation guide and safety manual, which details the actions required for the safe integration of the RESOLUTE Functional Safety BiSS Safety encoder system, as designated by the SA for rotary or SL for linear prefix in the part number, into a functionally safe system, this system will be referred to as RESOLUTE Functional Safety in the below document.

The RESOLUTE Functional Safety system is suitable for use in a Category 3 Performance Level d (PLd) application in compliance with ISO13849 and in an SIL2 application in compliance with IEC 61508 when installed and operated in accordance with the instructions defined.

Failure to follow the correct use instructions and heed the limitations may result in SIL2 and/or PLd not being achieved and will invalidate the Functional Safety certification.

Further information

Further information relating to the RESOLUTE Functional Safety BiSS Safety encoder system can be found at www.renishaw.com/safety-encoders and is also available from your local Renishaw representative.

Packaging

The packaging of our products contains the following materials and can be recycled.

Packaging Component	Material	ISO 11469	Recycling Guidance
Outer box	Cardboard	Not applicable	Recyclable
	Polypropylene	PP	Recyclable
Inserts	Low density polyethylene foam	LDPE	Recyclable
	Cardboard	Not applicable	Recyclable
Bags	High density polyethylene bag	HDPE	Recyclable
	Metalised polyethylene	PE	Recyclable

REACH regulation

Information required by Article 33(1) of Regulation (EC) No. 1907/2006 ("REACH") relating to products containing substances of very high concern (SVHCs) is available at www.renishaw.com/REACH.


Disposal of waste electrical and electronic equipment



The use of this symbol on Renishaw products and/or accompanying documentation indicates that the product should not be mixed with general household waste upon disposal. It is the responsibility of the end user to dispose of this product at a designated collection point for waste electrical and electronic equipment (WEEE) to enable reuse or recycling. Correct disposal of this product will help to save valuable resources and prevent potential negative effects on the environment. For more information, please contact your local waste disposal service or Renishaw distributor.

Definitions

WARNING A hazard with a medium risk of injury if not avoided

ESD handling		The ESD Susceptibility Symbol consists of a triangle, a reaching hand, and a slash through the reaching hand. The triangle means 'Caution' and the slash through the reaching hand means 'Don't touch'.
Mechanical safe position		The maximum distance the scale might move from its installed position, for example if the fixings work loose.
Evaluation unit		External item of equipment in which the output signal of the encoder is evaluated, e.g. machine controller or safety relay.
System manufacturer		Personnel with responsibility for selecting the encoder and verifying its capability is appropriate for the safety related application.
System installer		Personnel with responsibility for fitting the encoder in the specific application.

Information for use

WARNING Not to be used in environments where there is an explosive atmosphere

WARNING Not to be used by medical devices

The RESOLUTE Functional Safety BiSS Safety encoder system is designed to be used as part of a safety-related control system as specified by the system manufacturer. It is the responsibility of the system manufacturer to set the evaluation unit to implement the appropriate actions when the RESOLUTE Functional Safety BiSS Safety encoder system reports an error.

The decision to use this system for the intended purpose is the responsibility of the system manufacturer. The RESOLUTE Functional Safety BiSS Safety encoder system is certified to the SIL and PL levels as shown in the 'Functional Safety data declaration' table; however, the system manufacturer must conduct their own assessment of the full system to determine its safety capability.

Correct use includes:

- Operating the RESOLUTE Functional Safety BiSS Safety encoder system within the limits defined in this document.
- Installing the system as described in this document.
- Maintaining the system as described in this document.

System components covered by this installation guide:

The RESOLUTE Functional Safety BiSS Safety encoder system comprises of the following parts:

- RESOLUTE Functional Safety readhead(s) with integral cable
- Extended Temperature Range (ETR) option for angular systems only
- Ultra High Vacuum (UHV) option
- Taper mounted RESA30 'A' section rings
- Interference mounted RESA30 'A' section/'B' section rings
- REXA30 rings
- RTLA30-S tape scale
- RTLA30 tape scale and FASTRACK carrier
- RSLA30 and RELA30 linear scale – adhesive mount only
- Accessories

NOTES:

- Rings retained by interference fit only (unbolted) are not approved for use with the RESOLUTE Functional Safety BiSS Safety encoder system.
 - Clip mounting RELA30/RSLA30 linear scale is not approved for use with the RESOLUTE Functional Safety BiSS Safety encoder system.
-

If the original termination is altered by the user or an extension cable is used, then it is the responsibility of the system manufacturer to make sure the system is compliant with IEC 61800-5-2 Annex E second environment – Electromagnetic immunity requirement for safety related systems.

Functional Safety data declaration

Product identification	RESOLUTE™ Functional Safety with BiSS® Safety encoder system
------------------------	--

IEC 61508 safety data

Safety Integrity Level	2
Random Hardware Failures (per hour)	$\lambda_s = 5.94 \times 10^{-7}$ $\lambda_D = 8.80 \times 10^{-7}$ $\lambda_{DD} = 7.92 \times 10^{-7}$ $\lambda_{DU} = 8.80 \times 10^{-8}$
PFD _{avg}	Not applicable due to continuous use
PFH (per hour)	$\lambda_{DU} = 8.80 \times 10^{-8}$
Architectural Constraints	Type B HFT = 0 SFF = 94%
Hardware safety integrity compliance	Route 1H
Systematic safety integrity compliance	Route 1S
Systematic capability	SC2
Demand mode	Continuous
Proof test interval	Not required for continuous demand mode

ISO 13849 safety data

MTTF _D (years)	130
Diagnostic coverage	Medium (90%)
Category	3
Performance level	d
Lifetime/Replacement limits	20 years

Safety sub-functions

The RESOLUTE Functional Safety BiSS Safety encoder system provides safe position data that supports the following safety sub-functions defined by IEC 61800-5-2:

- Safe stop 1 (SS1) and Safe stop 2 (SS2)
- Safe operating stop (SOS)
- Safe limited acceleration (SLA) $\leq 500 \text{ m/s}^2$
- Safe acceleration range (SAR) $\leq 500 \text{ m/s}^2$
- Safe limited speed (SLS) ¹ $\leq 100 \text{ m/s}$ ($\leq 50 \text{ m/s}$ for ETR variant)
- Safe speed range (SSR) ¹ $\leq 100 \text{ m/s}$ ($\leq 50 \text{ m/s}$ for ETR variant)
- Safely limited position (SLP)
- Safely limited increment (SLI)
- Safe direction (SDI)
- Safe speed monitor (SSM) ¹ $\leq 100 \text{ m/s}$ ($\leq 50 \text{ m/s}$ for ETR variant)

¹ See the installation specifications for RESA and REXA for the maximum permitted speeds for the range of ring diameters.

Safety function

The RESOLUTE Functional Safety BiSS Safety encoder system shall provide a safe position when requested by the controller.

The following restrictions apply to this claim:

- The maximum request rate supported is 32 kHz.
- The RESOLUTE Functional Safety BiSS Safety encoder system can support:

System type	BiSS Safety configuration type ¹	CPW (bits)	SPW (bits)	CPW Resolution	SPW Resolution	Electrical Error	Maximum scale length
Linear	RSH	36	28	1 nm	256 nm	512 nm	21 m
Linear	RSM	28	24	50 nm	800 nm	1.6 µm	13.4 m
Rotary	LMM	32	32	0.0003"	0.0003"	0.0006"	N/A

- Provided it is installed correctly, the RESOLUTE Functional Safety BiSS Safety Encoder System shall have:
 - Linear systems:** mechanical error not exceeding ± 1 mm
 - Rotary systems:** mechanical error not exceeding $\pm 2.5^\circ$, refer to page 23 and page 24 (RESA) or page 37 (REXA)
- Any thermal expansion effects of the scale are excluded from the accuracy of the safe position.
- The controller checks whether the obtained position data lie in the position window expected by the controller. Unexpected position data include position jumps and incorrect direction of travel.
- When errors are detected by the controller it is the responsibility of the system manufacturer to introduce appropriate safety measures e.g. safe stop etc.
- The machine controller that interfaces to the RESOLUTE Functional Safety encoder must have its Functional Safety functions enabled (as often it is a configuration parameter to turn on Functional Safety functionality), as this is necessary for the RESOLUTE Functional Safety to be valid.

- The system manufacturer must ensure that the scale and the readhead are mounted securely and cannot become detached from their mounting points e.g. a bracket fails.
- It is the responsibility of the machine builder to validate the safety functions of the RESOLUTE Functional Safety BiSS Safety encoder system in the specific application.
- The system manufacturer must perform a verified commissioning test during installation.
- The system repairer must perform a verified commissioning test following replacement of a system part.

Fault exclusions

The following actions will invalidate the Functional Safety certification of the RESOLUTE Functional Safety system:

- Faults caused by cutting and reconnecting the readhead cable or extending the readhead cable.
- Incorrect installation of the readhead.
- Incorrect installation of the rotary or linear scale.
- Failure to follow the instructions contained within this installation manual.
- Dismantling of the RESOLUTE readhead.
- Operating the system outside of the limits specified within this installation manual.

¹ BiSS Safety configuration types are defined in BiSS Safety concept document from iC-Haus

Failure modes effects and diagnostics analysis

All diagnosed failure modes are detected immediately except for a position discrepancy between the two measurement methods which is detected within 375 µs.

See 'Functional Safety data declaration' on page 10 for a summary of the FMEDA.

NOTE: For the purposes of the FMEDA calculation the following conditions have been assumed:

Method	SN29500-2005-1
Environment	Ground mobile
Temperature	85 °C

Installation

For the safety function to be valid the instructions detailed in this installation guide must be followed. The information relating to all scale types and mounting options is listed. The builder/installer/maintainer/repairer must apply the instructions for the product being installed as defined by this installation guide.

The following general conditions must be observed during installation:

- Observe ESD handling precautions when handling the cable connectors.
- Cleaning mating surfaces before mounting the rotary or linear scales.

Commissioning test

The following checks **MUST** be performed following installation and commissioning of the RESOLUTE Functional Safety BiSS Safety encoder system for the first time, and also following repair of the system (replacement systems parts):

Error bit check	Power the RESOLUTE Functional Safety BiSS Safety encoder system and confirm that the error bit as received by the controller is clear. Place business card or similar between the readhead and the scale to block the light path. Confirm that the error bit as received by the controller is active and stays active once the card is removed.
Scale code check	Clear the error bit (by cycling power to the system). Move axis over its full travel and check that no errors are latched with the controller. This check needs to be performed at a traverse speed (circumferential speed for rotary) of < 2 m/s to ensure that the readhead checks every code written on the scale.
Position count direction	Clear the error bit and check that the position count direction is as expected.
Resolution check	Move the axis by a known distance and confirm that the position count changes as expected to a tolerance determined by the manufacturer's risk assessment.

NOTE: Should the working temperature of the readhead need to be measured attach a suitable sensor directly to the aluminium readhead housing. Do not attach to the label that shows the product details. Do not drill into the housing as this may compromise the sealing or technical function. Route the sensor cable away from moving parts and along the same path as the readhead cable.

Evaluation unit monitoring

To achieve full system integrity the evaluation unit must continuously monitor the error condition of the RESOLUTE Functional Safety BiSS Safety encoder system and in the case of fault detection, place the system into a safe state within the process safety time.

NOTES:

- The evaluation unit must have its Functional Safety functions enabled (as often it is a configuration parameter to turn on Functional Safety functionality) and must respond correctly to a RESOLUTE Functional Safety BiSS Safety encoder system position error flag.
 - A persistent fault condition may indicate a hardware failure of the RESOLUTE Functional Safety BiSS Safety encoder system or an installation problem.
-

Storage and handling

DO ensure that protection is provided for the scale and readhead when transporting a machine with that equipment already installed.

DO store scale in a cool dry place out of direct sunlight and in its original packaging prior to installation. When stored on a reel ensure that the backing tape is facing out.

DO allow scale to acclimatize to installation environment prior to installation.

DO store at < 95% RH

DO operate at < 80% RH

DO install between 15 °C and 25 °C

DO store between:
–20 °C and +80 °C (standard FS systems)
–40 °C to +80 °C (FS ETR systems)
0 °C and +80 °C (FS UHV systems)

DO operate between:
0 °C and +80 °C (standard FS systems)
–40 °C to +80 °C (FS ETR systems)
0 °C and +75 °C (FS UHV systems)

Maintenance and cleaning

In order to retain full Functional Safety compliance, this encoder system needs to be maintained appropriately. The maintenance check intervals will be defined by the machine builder/installer according to their risk assessment. There are no user serviceable parts within the readhead. The lid of the readhead must not be removed as it will break the seal.

The following checks should be carried out:

- Check the readhead to bracket screws are correctly tightened.
- Check for worn or damaged cable connecting the readhead to the controller.
- Check that the scale has not been damaged or contaminated. If required, clean the system using approved solvents (see 'Storage and handling' on page 18).

NOTES:

- Do not re-tighten the screws securing the encoder ring as this will change the ring settings.
 - Do not attempt to move the linear scale as this will damage the adhesive bond.
-

When cleaning the system:

DO use Renishaw (A-9523-4040) alcohol wetted scale wipes to clean the readhead optics and scale, available from your local Renishaw representative.

Or use a clean, dry, lint-free cloth.

Or use only the following solvents sparingly with a wetted lint-free cloth:

- Propan-2-ol (iso-propyl alcohol) $\text{CH}_3\text{CHOHCH}_3$
- n-Heptane $\text{CH}_3(\text{CH}_2)_5\text{CH}_3$

DO NOT use the following aggressive solvents to clean the RESOLUTE Functional Safety BiSS Safety readhead, RTLA30-S and RTLA30 scales, or the FASTRACK carrier:

- Acetone CH_3COCH_3
- Chlorinated solvents
- Methylated spirits

Repair

Repair is by replacement of systems parts only. New parts must have the same part number as the parts being replaced. Any variances must be agreed with Renishaw. The new system must be installed and commissioned in accordance with the '[Commissioning test](#)' on page 13. It is advisable that, in the event of failure, the affected parts should be returned to Renishaw for further analysis prior to any replacement parts being sent. Using damaged parts invalidates Functional Safety certification.

Proof testing

It is the responsibility of the system manufacturer to define any proof testing of the system. Due to the diagnostic coverage (DC) and safe failure fraction (SFF) required to achieve SIL2, the encoder can only support continuous demand use.

Certification

RESOLUTE Functional Safety BiSS Safety encoder system Functional Safety Certificate No. FSC002



Under the terms of CSA SIRA Functional Safety Certificate SIRA CASS00023, for the management and self-certification of functional safety activities up to SIL3/PLe:

Renishaw plc declares that the products shown by this installation guide meet the requirements of:

IEC 61508-1:2010, IEC 61508-2:2010 and IEC 61508-3:2010

IEC 61800-5-2:2016

ISO 13849-1:2015 and ISO 13849-2:2012

IEC 61784-3:2016

when used as an element/subsystem in safety related systems performing safety functions requiring up to and including:

SIL2 with HFT = 0 (1001)

Category 3, PLd

NOTE: See www.renishaw.com/encoderscompliance for CASS certificate.

Declaration of conformity

Summary of the EU declaration of conformity EUD2021-00817

This declaration of conformity is issued under the sole responsibility of the manufacturer, Renishaw plc.

The object of the declaration is identified below: -

Product name:	RESOLUTE™ Functional Safety BiSS Safety encoder system
Description:	Revision of RESOLUTE, to comply with the requirements of Functional Safety.

Part number:	Valid from:	Description:
SL28B*	2HPJ17	RESOLUTE FS BiSS Safety 28BIT
SL36B*	2HPJ17	RESOLUTE FS BiSS Safety 36BIT
SA32B*	2HPJ17	RESOLUTE FS BiSS Safety 32BIT

The object of the declaration described above is in conformity with all relevant EU harmonisation legislation and fulfils all the relevant provisions with EU directives: -

2006/42/EC	Machinery Directive
2014/30/EU	Electromagnetic Compatibility (EMC)
2011/65/EU	On the restriction of the use of certain hazardous substances in electrical and electronic equipment - RoHS

and complies with the following technical standards: -

EN ISO 12100:2010	Safety of machinery - General principles for design - Risk assessment and risk reduction (ISO 12100:2010)
EN ISO 13849-1:2015	Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design (ISO 13849-1:2015)
EN ISO 13849-2:2012	Safety of machinery - Safety-related parts of control systems - Part 2: Validation (ISO 13849-2:2012)
EN 61326-1:2013	Electrical equipment for measurement, control and laboratory use - EMC requirements - Part 1: General requirements
EN 62471:2008	Photobiological safety of lamps and lamp systems
EN IEC 63000:2018	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

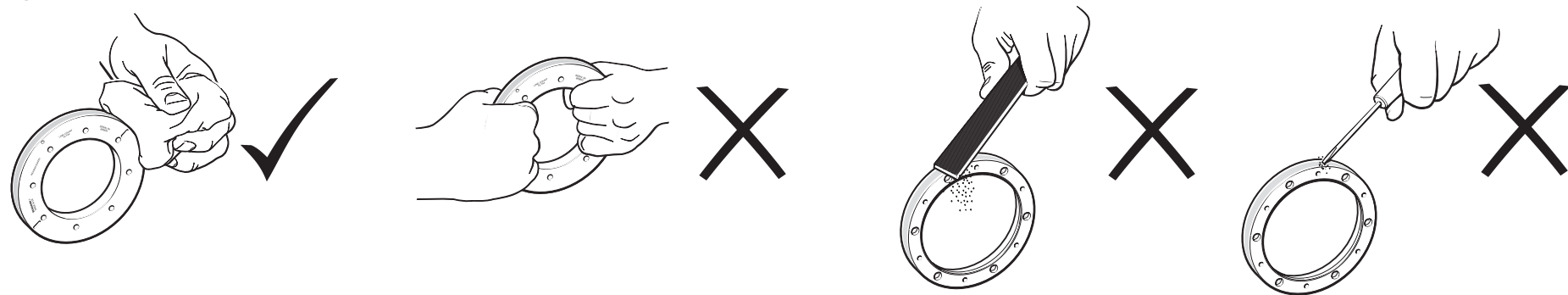
For the full declaration of conformity EUD2021-00817 see www.renishaw.com/encoderscompliance.

EU based person authorised to compile the technical file: - Renishaw (Ireland) DAC, Swords Business Park, Swords, Co. Dublin, K67 FX67, Ireland.

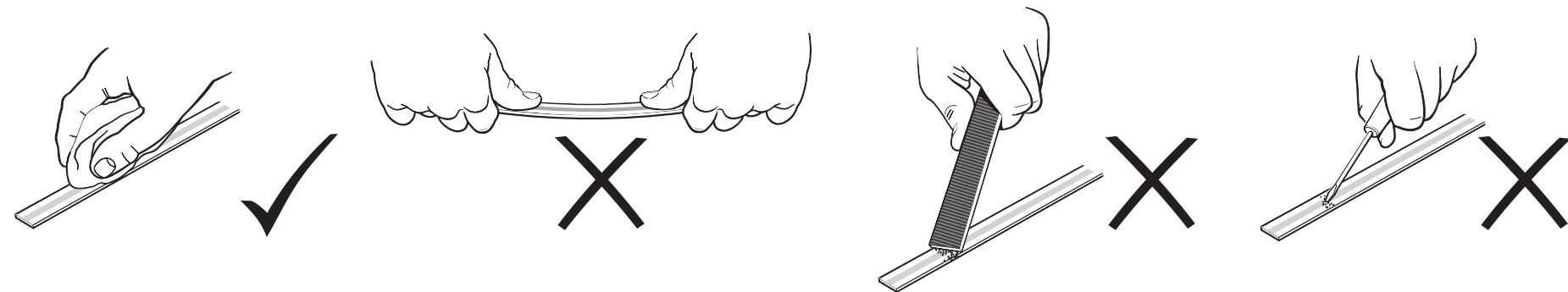
Storage and handling

RESOLUTE non-contact optical encoder systems provide good immunity against contaminants such as dust, fingerprints and light oils. However, in harsh environments such as machine tool applications, protection should be provided to prevent ingress of coolant or oil.

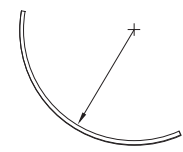
Ring



Linear scale



Minimum bend radius



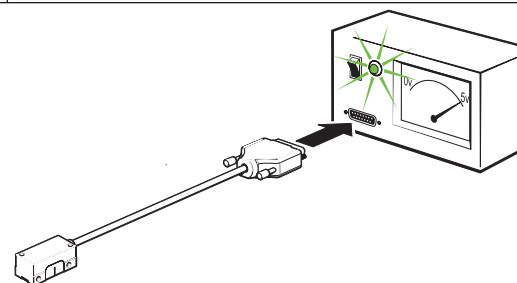
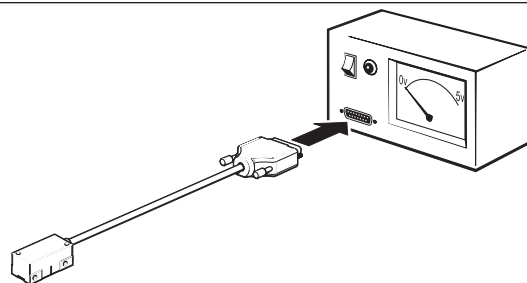
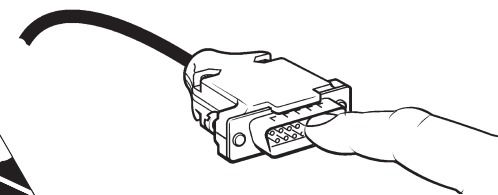
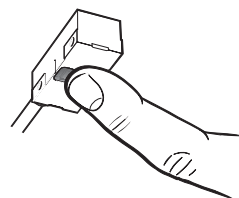
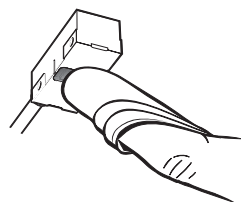
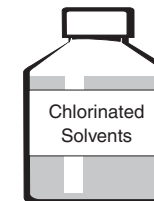
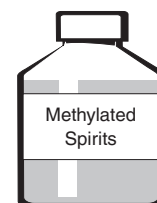
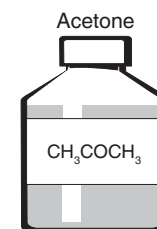
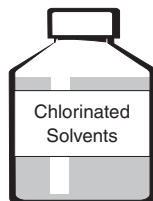
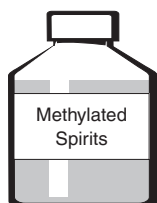
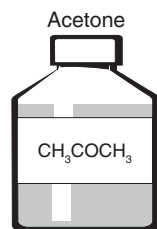
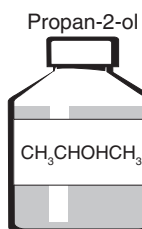
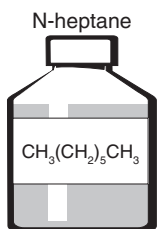
RSLA30 - 250 mm	RTLA30-S - 150 mm	RTLA30 - 50 mm
FASTRACK - 200 mm	RELA30 - DO NOT BEND	

NOTE: Ensure self-adhesive tape is on the outside of the bend.

System

RELA30/RSLA30 scale and rings only

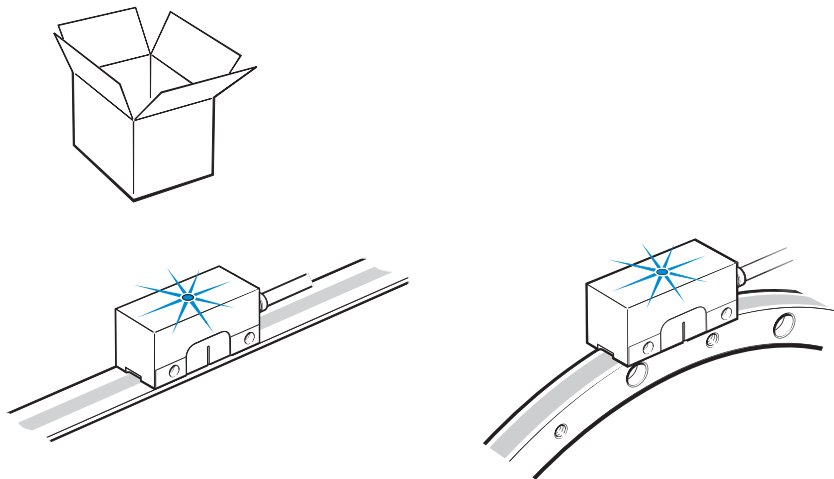
RTLA30-S and RTLA30 scales, FASTRACK carrier and RESOLUTE readhead



Temperature

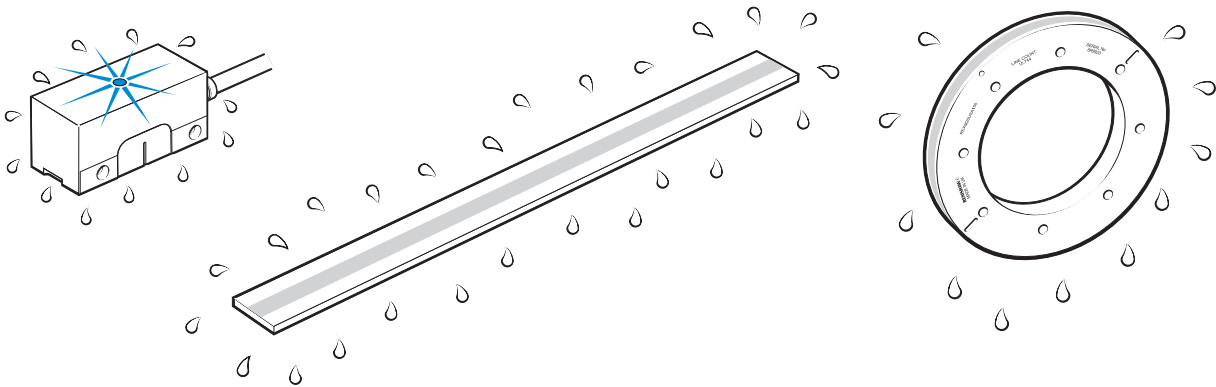
Storage	
System including standard FS readhead	−20 °C to +80 °C
System including FS ETR variant readhead	−40 °C to +80 °C
System including FS UHV variant readhead	0 °C to +80 °C

Operating	
System including standard FS readhead	0 °C to +80 °C
System including FS ETR variant readhead	−40 °C to +80 °C
System including FS UHV variant readhead	0 °C to +75 °C



Humidity

95% relative humidity (non-condensing) to IEC 60068-2-78

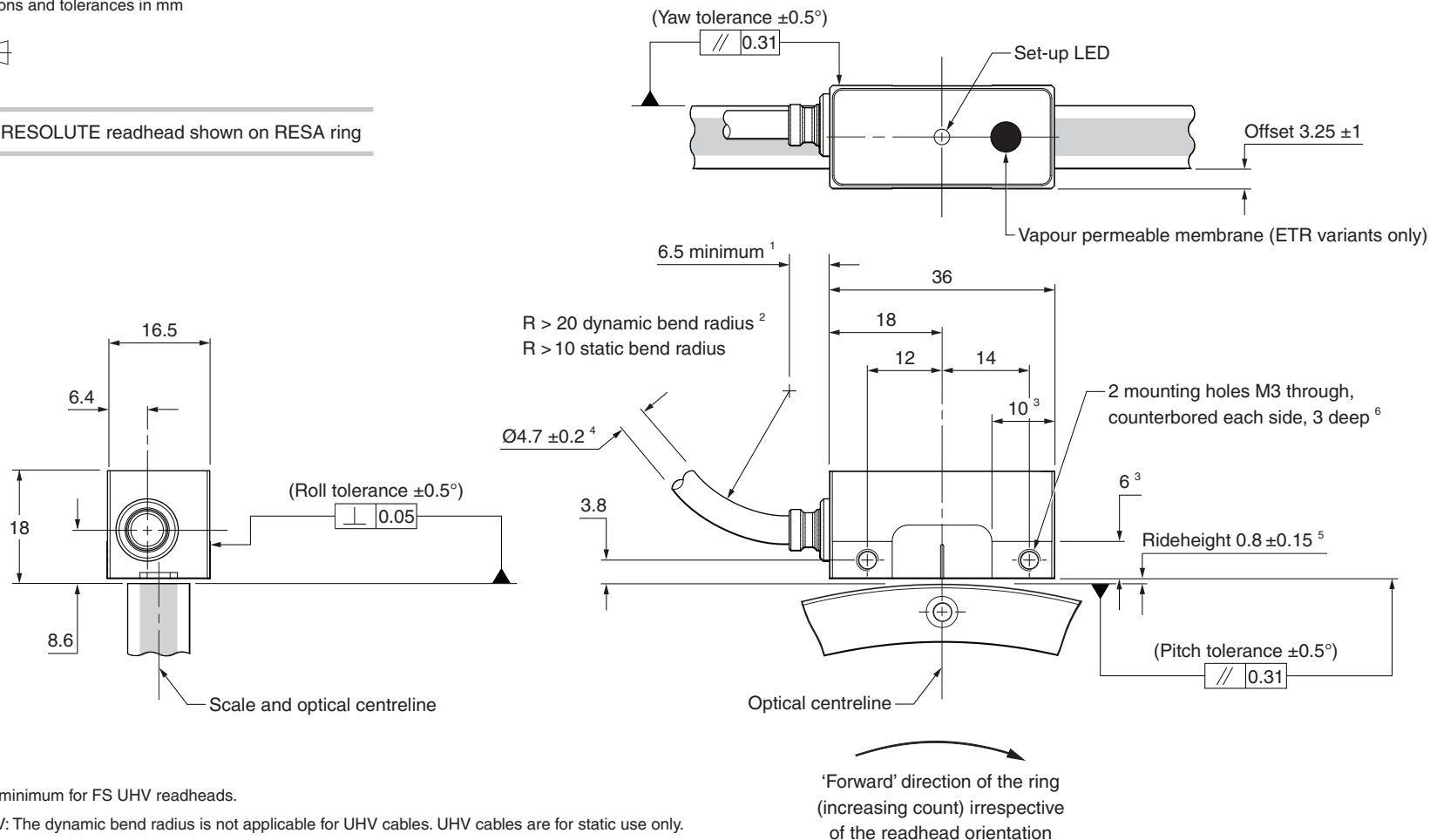


Rotary RESOLUTE readhead installation drawing – standard cable outlet

Dimensions and tolerances in mm



NOTE: RESOLUTE readhead shown on RESA ring



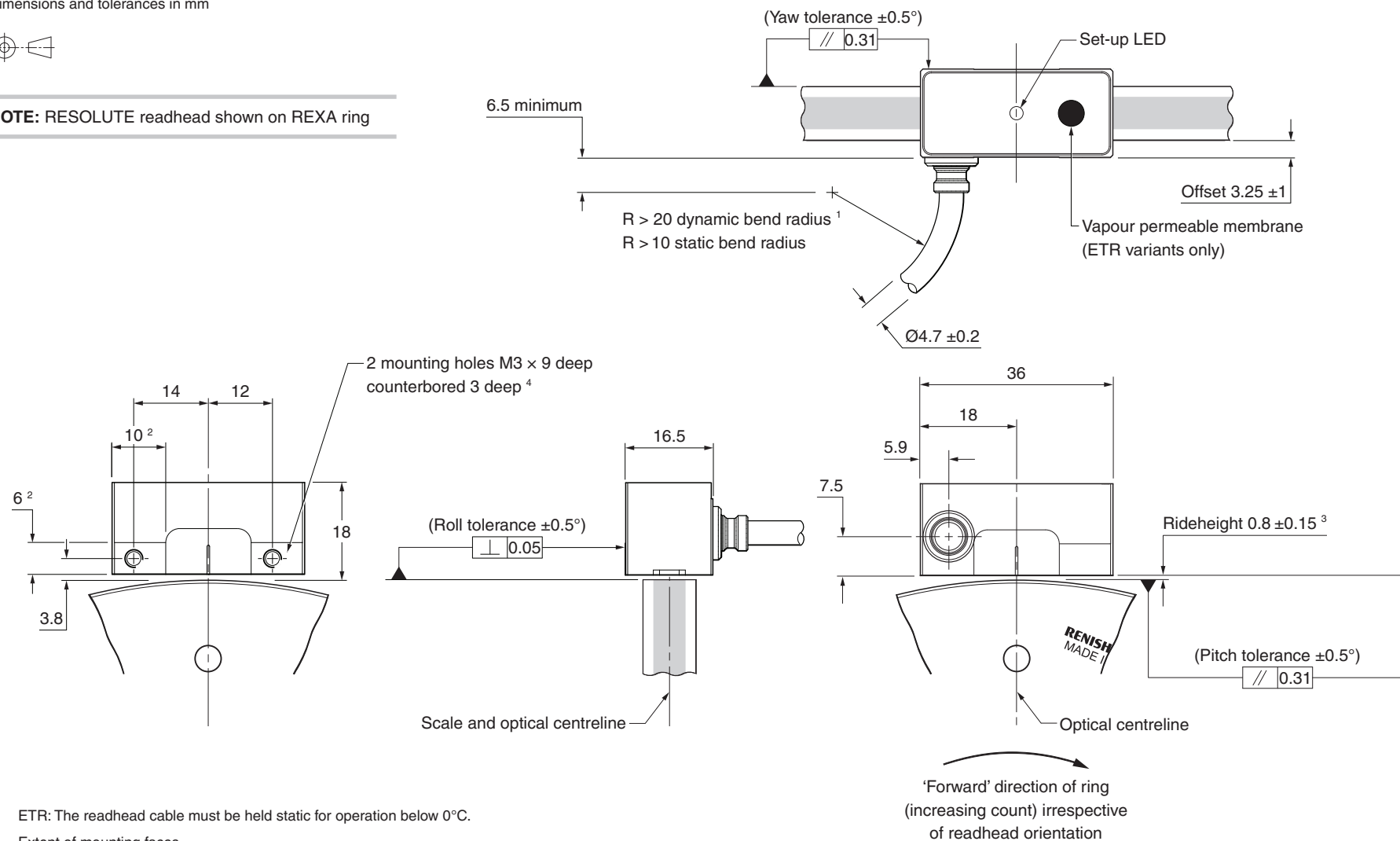
- | | |
|---|--|
| <p>5.5 minimum for FS UHV readheads.</p> <p>UHV: The dynamic bend radius is not applicable for UHV cables. UHV cables are for static use only.</p> <p>ETR: The readhead cable must be held static for operation below 0°C.</p> <p>Extent of mounting faces.</p> <p>Ø2.7 for FS UHV readheads.</p> <p>0.8 ±0.1 mm on 52 mm rings.</p> <p>The recommended thread engagement is 6 mm minimum (9 mm including counterbore) and the recommended tightening torque is 0.9 Nm to 1.1 Nm (FS standard and ETR readheads only).</p> <p>The recommended thread engagement is 5 mm minimum (8 mm including counterbore) and the recommended tightening torque is 0.5 Nm to 0.7 Nm (FS UHV readheads only).</p> | <p>Forward direction of the ring
(increasing count) irrespective
of the readhead orientation</p> |
|---|--|

Rotary RESOLUTE readhead installation drawing – side cable outlet

Dimensions and tolerances in mm



NOTE: RESOLUTE readhead shown on REXA ring



¹ ETR: The readhead cable must be held static for operation below 0°C.

² Extent of mounting faces.

³ 0.8 ± 0.1 mm on 52 mm rings.

⁴ The recommended thread engagement is 6 mm minimum (9 mm including counterbore) and the recommended tightening torque is 0.9 Nm to 1.1 Nm.

RESA30 ring specifications

The RESA ring must be installed and operated with the following specifications.

Installation temperature	20 ±5 °C
Operating temperature range	–40 °C to 80 °C
Mounting shaft coefficient of thermal expansion at 20 °C	15.5 ±0.5 µm/m/°C

RESA30 ring taper mount

Safety factor	2
Safe position	±0.2 mm

Ring diameter (mm)	Maximum permissible speed (rpm)	Mechanical safe position (°)
52	18 300	0.441
57	16 700	0.402
75	12 700	0.306
100	9 540	0.229
101	9 450	0.229
103	9 270	0.223
104	9 180	0.220
115	8 300	0.199
124	7 700	0.185
150	5 260	0.153
172	4 520	0.133
183	4 180	0.125
200	4 280	0.115

Ring diameter (mm)	Maximum permissible speed (rpm)	Mechanical safe position (°)
206	4 150	0.111
209	3 900	0.110
229	3 700	0.100
255	3 340	0.090
280	2 980	0.082
300	2 490	0.076
330	2 260	0.069
350	2 110	0.065
413	1 870	0.055
417	2 170	0.055
489	1 890	0.047
550	1 640	0.042

NOTE: The 'Mechanical Safe Position' is the maximum distance the scale might move from its installed position and will be undetected by the readhead.

RESA30 'A' section ring interference fit

Safety factor	2
Safe position	±1 mm

Ring diameter (mm)	Maximum permissible speed (rpm)	Mechanical safe position (°)
52	5 900	2.204
57	5 200	0.402
75	3 800	1.528
100	2 700	1.146
101	2 600	1.135
103	2 500	1.113
104	2 400	1.102
115	2 400	0.996
124	2 200	0.924
150	2 100	0.764
172	1 800	0.666
183	1 700	0.626
200	1 800	0.573
206	1 700	0.556
209	1 600	0.548
229	1 500	0.500
255	1 400	0.449
280	1 200	0.409
300	1 300	0.382
330	1 200	0.347
350	1 100	0.327
413	1 000	0.277

RESA30 'B' section ring interference fit

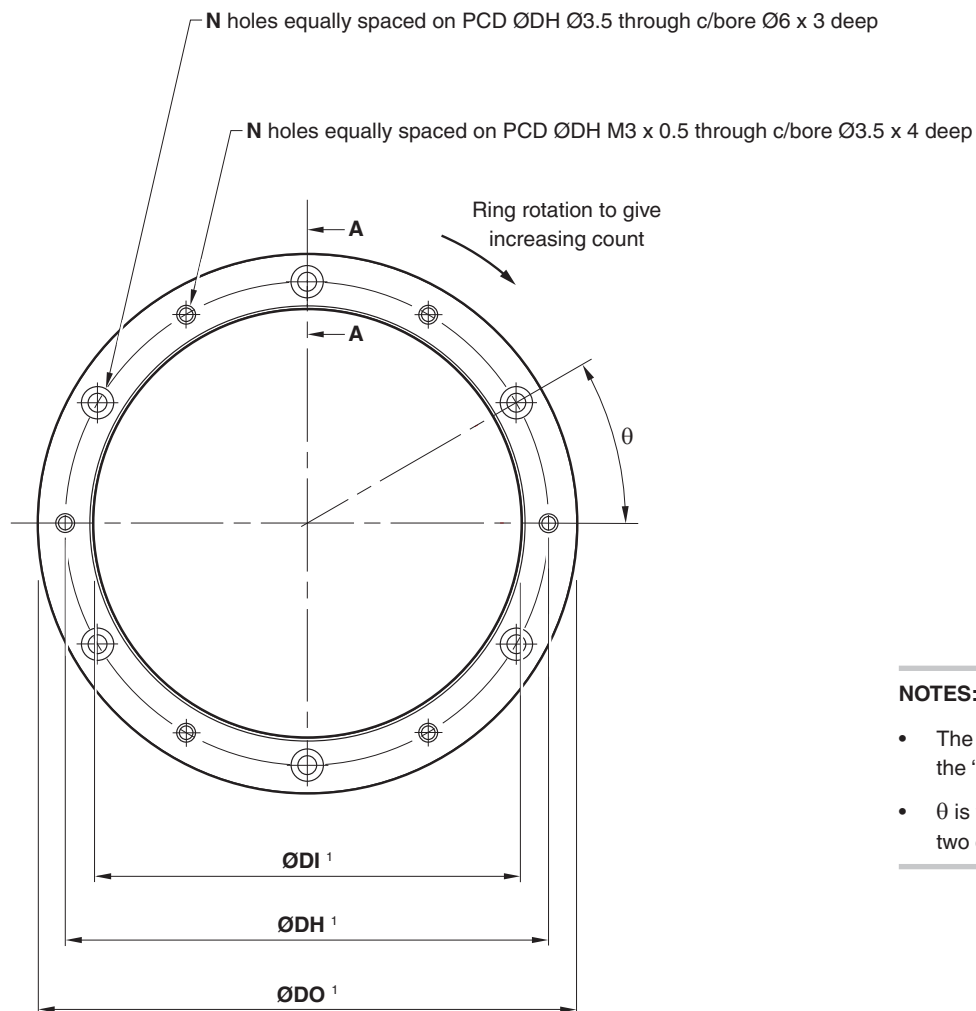
Safety factor	2
Safe position	±1 mm

Ring diameter (mm)	Maximum permissible speed (rpm)	Mechanical safe position (°)
52	8 800	2.204
57	7 800	2.010
75	5 600	1.528
100	4 100	1.146
115	3 600	0.996
150	3 200	0.764
165	2 900	0.694
200	2 700	0.573

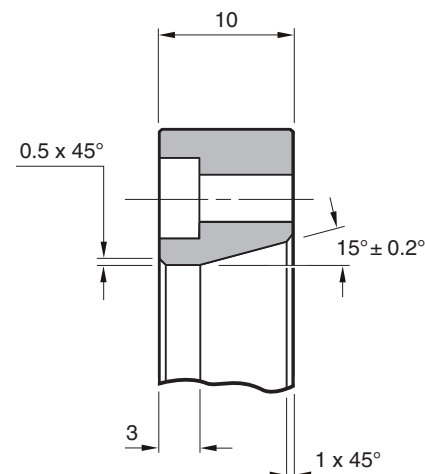
NOTE: The 'Mechanical Safe Position' is the maximum distance the scale might move from its installed position and will be undetected by the readhead.

RESA30 'A' section ring installation drawing

Dimensions and tolerances in mm



Section A-A



NOTES:

- The scale zero position is radially aligned with the centre of the mounting hole to the left of the 'Renishaw' logo.
- θ is the angle between one tapped hole and the adjacent clearance hole. The angle between two clearance holes is 2θ .

¹ The dimensions DO, DI and DH for the RESA30 'A' section rings are listed on the following page.

RESA30 'A' section ring dimensions

Nominal external diameter (mm)	DO (mm)	DI (mm)	Mounting holes		
			DH (mm)	N	θ
52	52.20 52.10	30.04 30.00	40	6	30°
57	57.35 57.25	37.04 37.00	47	6	30°
75	75.40 75.30	55.04 55.00	65	6	30°
100	100.30 100.20	80.04 80.00	90	6	30°
101	101.30 102.20	80.04 80.00	90	6	30°
103	103.20 103.00	80.04 80.00	90	6	30°
104	104.40 104.20	80.04 80.00	90	6	30°
115	114.70 114.50	95.04 95.00	105	6	30°
124	124.10 123.90	104.04 104.00	114	6	30°
150	150.40 150.20	130.04 130.00	140	9	20°
172	172.04 171.84	152.04 152.00	162	9	20°
183	183.45 183.25	163.04 163.00	172	9	20°
200	200.40 200.20	180.04 180.00	190	12	15°
206	206.50 206.10	186.05 186.00	196	12	15°
209	208.80 208.40	186.05 186.00	196	12	15°
229	229.40 229.00	209.05 209.00	219	12	15°

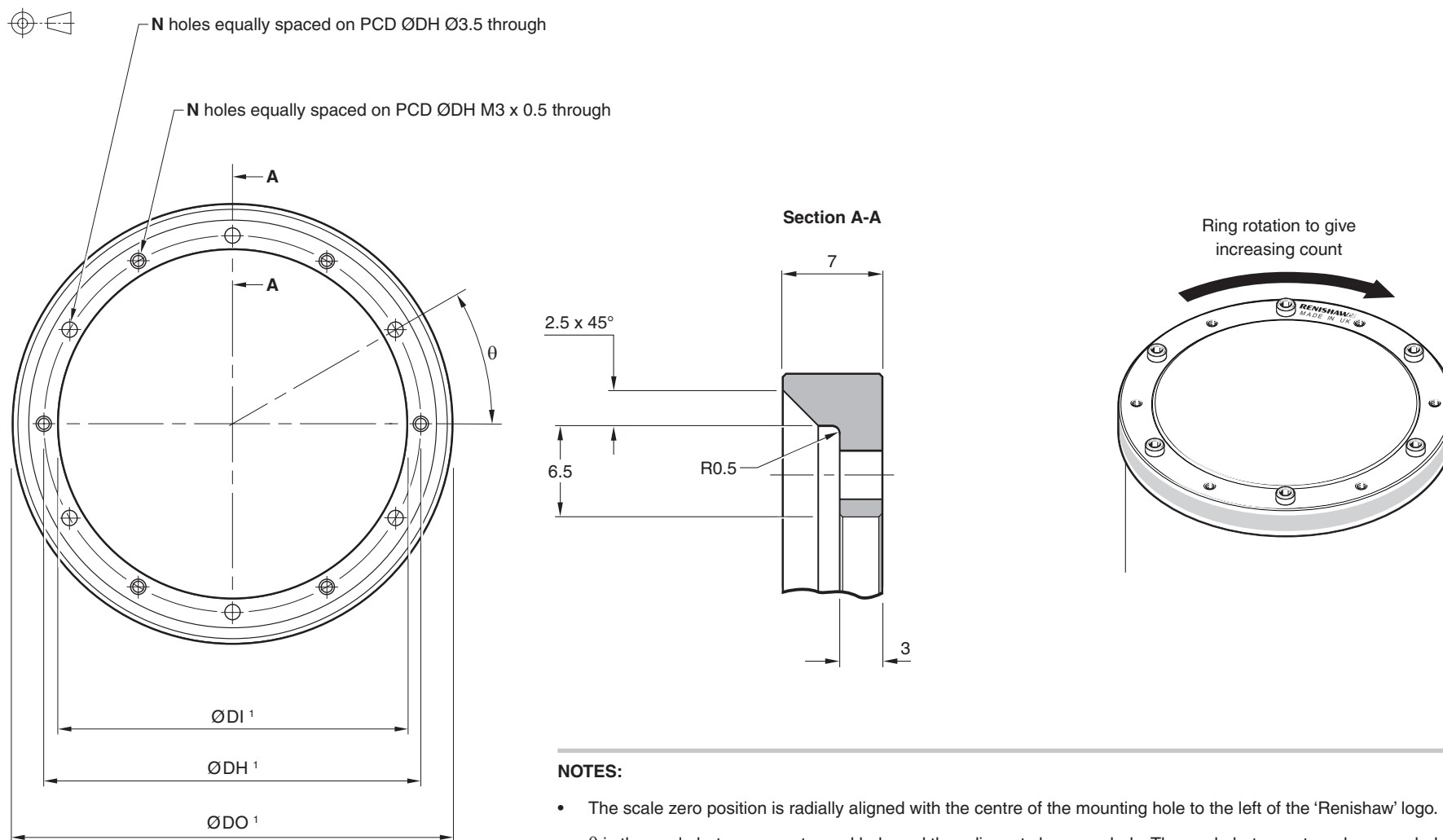
Nominal external diameter (mm)	DO (mm)	DI (mm)	Mounting holes		
			DH (mm)	N	θ
255	254.80 254.40	235.06 235.00	245	12	15°
280	280.30 279.90	260.06 260.00	270	12	15°
300	300.40 300.20	280.06 280.00	290	16	11.25°
330	330.10 329.90	310.06 310.00	320	16	11.25°
350	350.40 350.20	330.06 330.00	340	16	11.25°
413	412.70 412.30	392.08 392.00	402	18	10°
417	417.40 417.00	380.10 380.00	390	18	10°
489¹	489.12 488.72	451.10 450.90	462	20	18°
550	550.20 549.80	510.10 510.00	520	20	9°

IMPORTANT: RESOLUTE readheads must be used with the correct size RESA30 ring. Ensure matching part numbers when ordering.

¹ There are no tapped holes on the 489 mm ring

RESA30 'B' section ring installation drawing

Dimensions and tolerances in mm



NOTES:

- The scale zero position is radially aligned with the centre of the mounting hole to the left of the 'Renishaw' logo.
- θ is the angle between one tapped hole and the adjacent clearance hole. The angle between two clearance holes is 2θ .

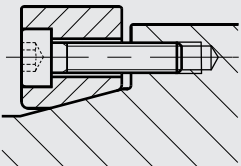
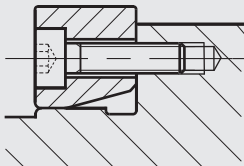
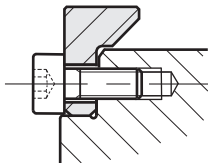
¹ The dimensions DO, DI and DH for the RESA30 'B' section rings are listed on the following page.

RESA30 'B' section ring dimensions

Nominal external diameter (mm)	DO (mm)	DI (mm)	Mounting holes		
			DH (mm)	N	θ
52	52.20 52.10	32.04 32.00	38	6	30°
57	57.35 57.25	37.04 37.00	43	6	30°
75	75.40 75.30	55.04 55.00	61	6	30°
100	100.30 100.20	80.04 80.00	86	6	30°
115	114.70 114.50	95.04 95.00	101	6	30°
150	150.40 150.20	130.04 130.00	136	9	20°
165	165.10 164.90	145.04 145.00	151	9	20°
200	200.40 200.20	180.04 180.00	186	12	15°

IMPORTANT: RESOLUTE readheads must be used with the correct size RESA30 ring. Ensure matching part numbers when ordering.

RESA30 ring mounting options

	Taper mount	Interference fit
'A' section		
'B' section	Not applicable	
Notes	Recommended for all installations <ul style="list-style-type: none"> • Enables simplest adjustment. • Offers highest accuracy. • Enables eccentricity to be compensated. • Offers excellent mechanical stability against thermal cycling, shock and vibration. • Minimises cost of substrate preparation. 	Alternative installation <ul style="list-style-type: none"> • Will not correct eccentricity of the supporting shaft.

Equipment required for taper mounting the RESA30 'A' section ring

Required parts:

- Appropriate RESA 'A' section ring (see '[RESA30 'A' section ring dimensions](#)' on page 26)
- Appropriate number of screws for ring size (see '[RESA30 'A' section ring dimensions](#)' on page 26)

NOTE: Recommended screw type M3 × 0.5 and must comply with ISO 4762/DIN 912 grade 10.9 minimum/ANSI B18.3.1M with a CTE of 10 to 16 µm/m/°C @ 20 °C.

- Dial Test Indicator (DTI)
- Appropriate cleaning solvents (see '[Storage and handling](#)' on page 18)
- Hex key
- Torque wrench

Optional parts:

- Renishaw scale wipes (A-9523-4040)
- Lint-free cloth

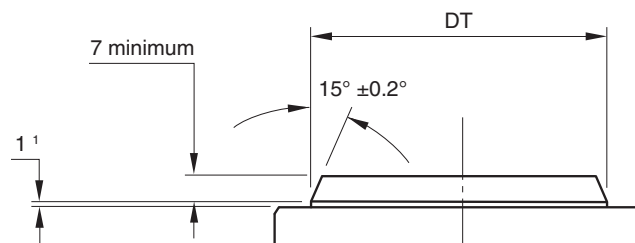
RESA30 'A' section ring taper mounting

Dimensions and tolerances in mm

Mounting shaft specifications

Recommended taper roundness:

Diameter	Roundness value (TIR)
≤ 115	0.025
150 to 225	0.050
≥ 300	0.075



Recommended taper diameter (DT):

DO	DT	DO	DT	DO	DT	DO	DT	DO	DT
52	33.85 33.65	103	83.85 83.65	172	155.85 155.65	229	212.85 212.65	350	333.85 333.65
57	40.85 40.65	104	83.85 83.65	183	166.85 166.65	255	238.85 238.65	413	395.85 395.65
75	58.85 58.65	115	98.85 98.65	200	183.85 183.65	280	263.85 263.65	417	383.85 383.65
100	83.85 83.65	124	107.85 107.65	206	189.85 189.65	300	283.85 283.65	489	454.85 454.65
101	83.85 83.65	150	133.85 133.65	209	189.85 189.65	330	313.85 313.65	550	513.85 513.65

DO = Nominal external diameter.

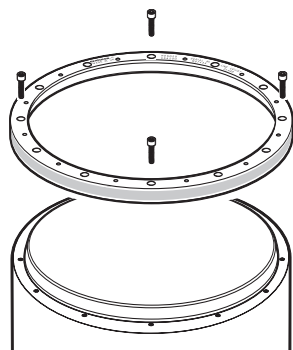
Recommended surface finish ≤ Ra 1.2.

NOTE: It is recommended that the mounting surface is a turned, rather than ground finish.

¹ Allow 2 mm for 417 mm, 489 mm and 550 mm rings only.

- Remove the protective film from the surface of the RESA30 ring.
- Clean shaft taper and internal taper of RESA30 as recommended in 'Storage and handling' on page 18.

Step 1



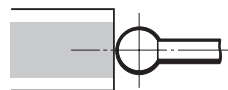
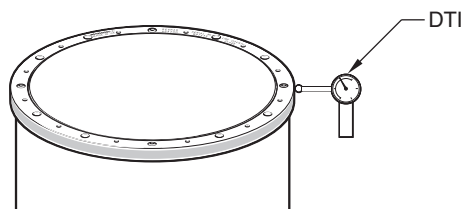
- Insert the first screws
 - For RESA30 rings with 6, 9 or 18 mounting holes, use 3 equally-spaced M3 screws.
 - For RESA30 rings with 12, 16 or 20 mounting holes, use 4 equally-spaced M3 screws.

NOTES:

- Do not lubricate screws.
 - Do not use a locking compound.
 - The recommended thread engagement is 6 mm.
-

- Insert the screws so that the RESA30 is loosely connected to the shaft, then roughly align the ring by eye and touch.
- Lightly tighten the screws. Use a Dial Test Indicator (DTI) to check the radial displacement at the screw locations.

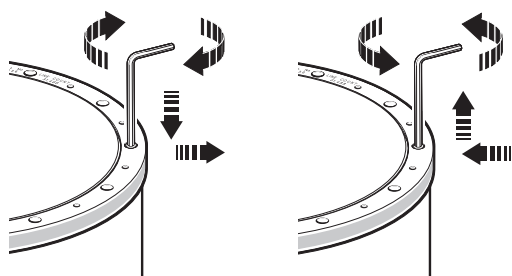
NOTE: Disregard the radial displacement between the screw locations.



Use a DTI with low exertion force to avoid scratching the scale surface. A DTI with a ruby ball stylus is recommended as a further precaution against scratches.

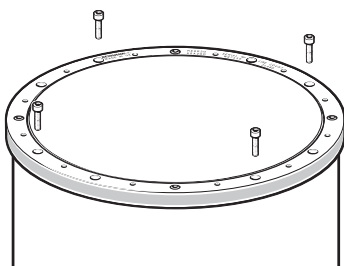
- Adjust the screws to reduce the range of radial displacement. When adjusting, identify the screw location with the lowest radial displacement and tighten that screw, aiming for the average of the highest and lowest indicator readings.
- Repeat this process until the DTI readings are within $\pm 5 \mu\text{m}$ at the screw locations.

NOTE: It may be necessary to loosen screws whilst tightening other screws.



NOTE: At this stage, the screws should only be lightly tightened (less than 0.5 Nm) to allow further final adjustment.

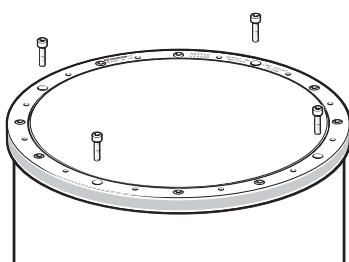
Step 2



- Insert the next screws:
 - For RESA30 rings with 6, 9 or 12 mounting holes, insert all the remaining M3 screws.
 - For RESA30 rings with 16 mounting holes, insert 4 equally-spaced M3 screws.
 - For RESA30 rings with 18 mounting holes, insert 6 equally-spaced M3 screws.
 - For RESA30 rings with 20 mounting holes, insert 8 equally-spaced M3 screws (in four groups of two) between existing screws.
- As described in Step 1, adjust all the screws already inserted, so that the radial displacement at each screw location is within $\pm 5 \mu\text{m}$.
- Again, at this stage, the screws should only be lightly tightened (less than 0.5 Nm).

NOTE: The torque required to achieve the radial displacement tolerance may be slightly higher during step 2 than during step 1.

Step 3



- Insert screws into the remaining mounting holes.

Step 4

Diameter (mm)	Recommended torque range (Nm)
≤ 115	1.5 - 2.1
150 to 255	0.8 - 1.1
300 to 413	0.5 - 0.7
≥ 417	1.2 - 1.7

- Rotate the RESA30 ring, measuring the radial displacement at all of the screw locations.
- Tighten the screw with the lowest radial displacement so that it matches the average radial displacement, whilst ensuring the maximum torque specified in the table is not exceeded.
- Again, rotate the RESA30 ring and re-check the radial displacement at all of the screw locations, tightening the screw with the lowest radial displacement so that it matches the average.
- Repeat this process until the radial displacement at all of the screw locations is within $\pm 3 \mu\text{m}$ and that all screw torques are within the specified range.
- Excessive tightening of screws can have a small effect on accuracy. Contact your local Renishaw representative for more details.
- Clean the ring using Renishaw scale cleaning wipes or a clean, dry, lint-free cloth.

Equipment for interference fit mounting the RESA30 'A' section and RESA30 'B' section rings

Required parts:

- Appropriate RESA 'A' or 'B' section ring (see '[RESA30 'A' section ring dimensions](#)' on page 26 or '[RESA30 'B' section ring dimensions](#)' on page 28)
- Appropriate number of screws for ring size (see '[RESA30 'A' section ring dimensions](#)' on page 26 or '[RESA30 'B' section ring dimensions](#)' on page 28)

NOTE: Recommended screw type M3 × 0.5 and must comply with ISO 4762/DIN 912 grade 10.9 minimum/ANSI B18.3.1M with a CTE of 10 to 16 µm/m/°C @ 20 °C.

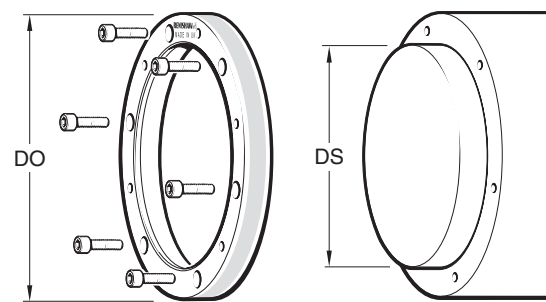
- Appropriate cleaning solvents (see '[Storage and handling](#)' on page 18)
- Hex key
- Torque wrench

Optional parts:

- Renishaw scale wipes (A-9523-4040)
- Lint-free cloth

RESA30 ‘A’ section and RESA30 ‘B’ section ring interference fit mounting

- Remove the protective film from the surface of the RESA ring.
- Clean the mounting faces of the shaft and the RESA as recommended in 'Storage and handling' on page 18.
- Place the RESA30 ring on the shaft.



- Insert screws into all mounting holes.
- Tighten all screws.
- Clean ring using Renishaw scale cleaning wipes or a clean, dry, lint-free cloth.

NOTES:

- Do not lubricate the screws.
- Do not use a locking compound.
- Ensure that all screws are tightened to 1.8 Nm.
- The recommended thread engagement is 6 mm.
- 417, 489 and 550 mm rings should be taper mounted only.

Recommended shaft diameter (DS):

DO (mm)	DS (mm)	DO (mm)	DS (mm)
52 ¹	30.033 30.017	183	163.052 163.027
57	37.033 37.017	200	180.052 180.027
75	55.039 55.020	206	186.060 186.031
100	80.045 80.023	209	186.060 186.031
101	80.045 80.023	229	209.060 209.031
103	80.045 80.023	255	235.060 235.031
104	80.045 80.023	280	260.066 260.034
115	95.045 95.023	300	280.066 280.034
124	104.045 104.023	330	310.066 310.034
150	130.052 130.027	350	330.073 330.037
165 ²	145.052 145.027	413	392.073 392.037
172	152.052 152.027		

DO = Nominal external diameter

¹ 52 mm 'B' section ring **DS (mm)** = 32.033
32.017

² Only available as a 'B' section ring.

REXA30 ring specifications

The REXA ring scale must be installed and operated with the following specifications.

Installation temperature	20 ±5 °C
Operating temperature range	–40 °C to 80 °C
Mounting shaft coefficient of thermal expansion at 20 °C	14.5 to 16.5 µm/m/°C

REXA30 ring flange mount

Safety factor	2
Safe position	±1 mm

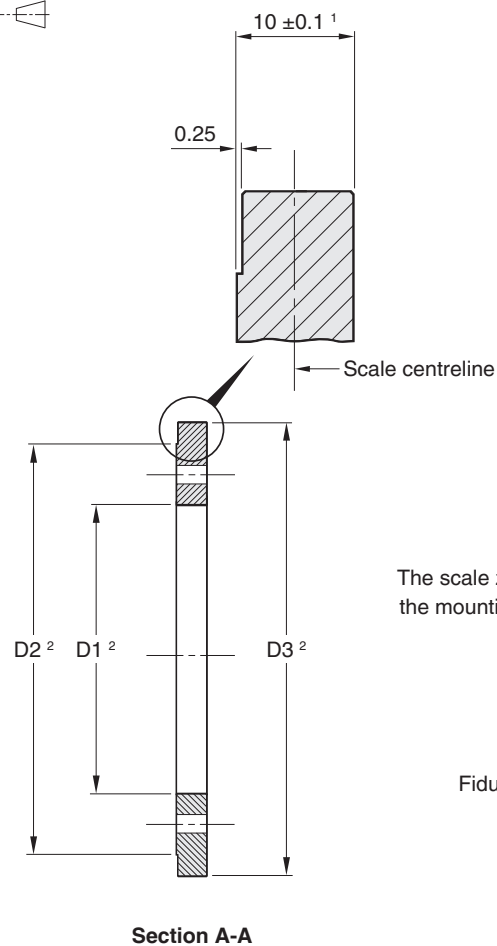
Ring diameter (mm)	Maximum permissible speed (rpm)	Mechanical safe position (°)
52	7 500	2.204
57	6 400	2.010
75	5 900	1.528
100	3 900	1.146
103	3 700	1.113
104	3 600	1.102
115	3 200	0.996
150	2 300	0.764
183	2 000	0.626

Ring diameter (mm)	Maximum permissible speed (rpm)	Mechanical safe position (°)
200	1 800	0.573
206	1 700	0.556
209	1 700	0.548
229	1 500	0.500
255	1 300	0.449
300	1 000	0.382
350	970	0.327
417	740	0.275

NOTE: The 'Mechanical Safe Position' is the maximum distance the scale might move from its installed position and will be undetected by the readhead.

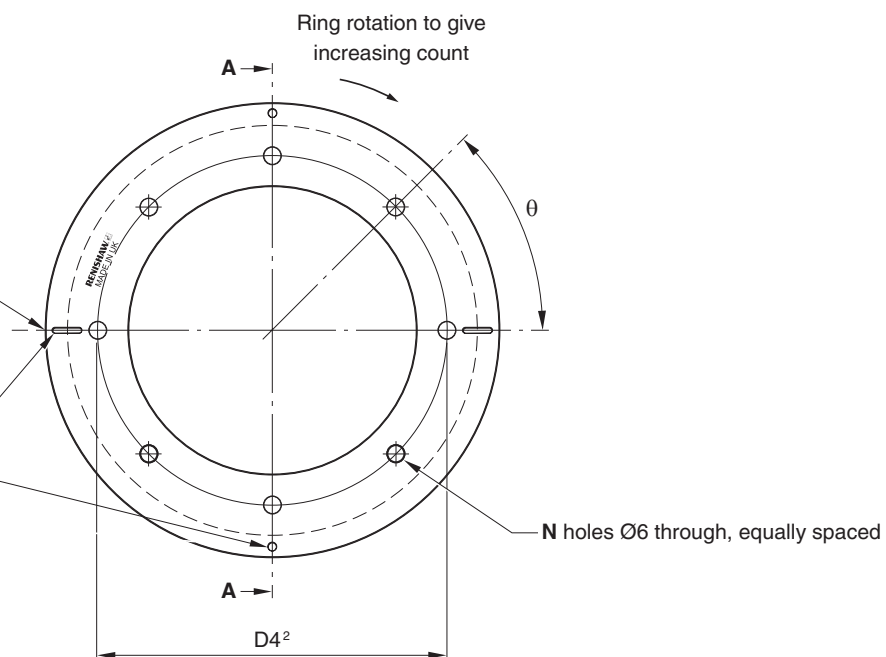
REXA30 ring installation drawing

Dimensions and tolerances in mm



The scale zero is radially aligned with the centre of the mounting hole to the left of the 'Renishaw' logo

Fiducial marks, 4 positions, to aid installation



¹ Graduations are centered within this dimension.

² The dimensions D1, D2, D3 and D4 for the REXA rings are listed on the following page.

REXA30 ring dimensions

Nominal external diameter	Dimensions			Mounting holes		
	D1	D2	D3	D4	N	θ
52 ¹	26	50	52.1 - 52.2	38	4	90°
57 ¹	26	50	57.25 - 57.35	38	4	90°
75	40.5	64.5	75.3 - 75.4	52.5	8	45°
100	57.5	97.5	100.2 - 100.3	77.5	8	45°
103	57.5	97.5	103.0 - 103.2	77.5	8	45°
104	57.5	97.5	104.2 - 104.4	77.5	8	45°
115	68	108	114.5 - 114.7	88	8	45°
150	96	136	150.2 - 150.4	116	8	45°
183	122.5	162.5	183.2 - 183.4	142.5	12	30°
200	136	176	200.2 - 200.4	156	12	30°
206	140.5	180.5	206.1 - 206.5	160.5	12	30°
209	140.5	180.5	208.4 - 208.8	160.5	12	30°
229	160.5	200.5	229.0 - 229.4	180.5	12	30°
255	180.5	220.5	254.4 - 254.8	200.5	12	30°
300	216	256	300.2 - 300.4	236	12	30°
350	256	296	350.2 - 350.4	276	16	22.5°
417	305	345	417.0 - 417.4	325	16	22.5°

IMPORTANT: RESOLUTE Functional Safety readheads must be used with the correct size REXA ring. Ensure matching part numbers when ordering.

¹ 52 mm and 57 mm rings have dimple fiducial features and no slots.

Equipment for flange mounting the REXA30 ring

Required parts:

- Appropriate REXA ring (see '[REXA30 ring dimensions](#)' on page 39)
- Appropriate number of screws for ring size (see '[REXA30 ring dimensions](#)' on page 39)

NOTE: Recommended screw type M5 × 0.8 and must comply with ISO 4762 / DIN 912 grade 10.9 minimum / ANSI B18.3.1M with a CTE of 10 to 16 µm/m/°C @ 20 °C.

- Dial Test Indicator (DTI)
- Rubber mallet
- Appropriate cleaning solvents (see '[Storage and handling](#)' on page 18)
- Hex key
- Torque wrench

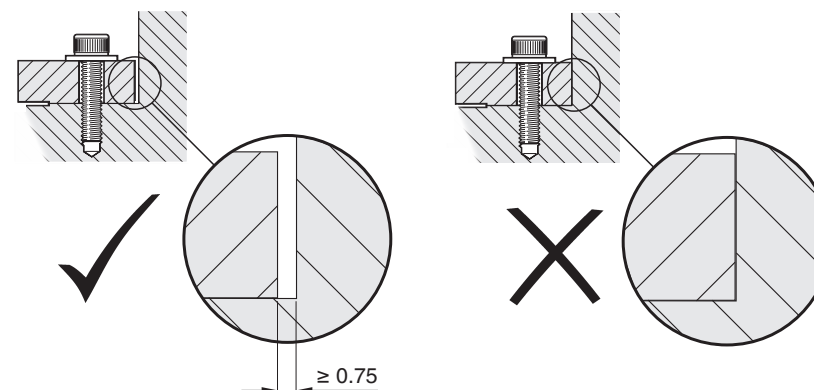
Optional parts:

- Renishaw scale wipes (A-9523-4040)
- Lint-free cloth

REXA30 ring flange mounting

- The REXA30 ring should be flange mounted onto a flat surface to minimise 2-per-rev distortion.
- Taper mounting is not suitable for thick cross-section REXA rings.
- To avoid distorting to the scale, the REXA should not be interference fitted.
- Some eccentricity of the ring is acceptable because it will be compensated using two readheads.

Dimensions and tolerances in mm

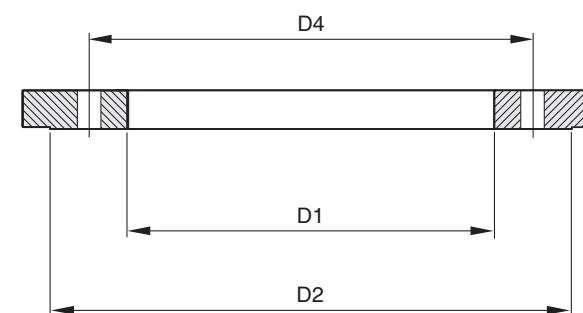
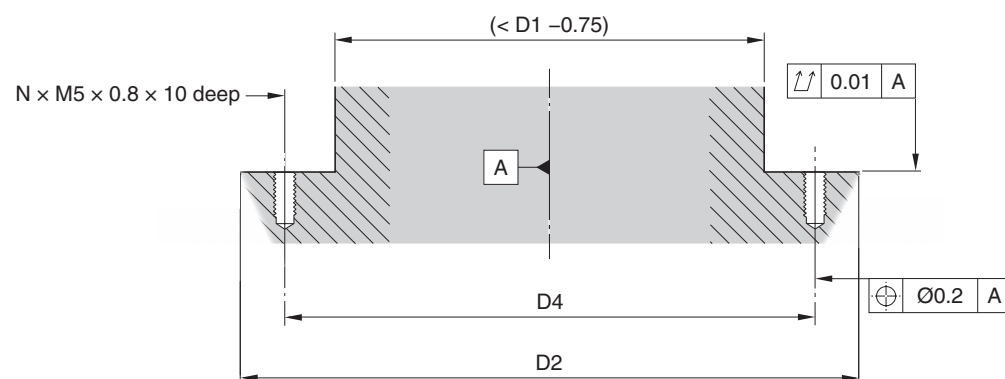


Mounting shaft preparation

There is a mounting face on the lower side of the REXA30 ring (diameter D2).

A flat surface should be prepared on the mounting shaft to match.

The total axial run-out of the mounting surface should be within 10 µm.



For dimensions D1, D2, D4 and number of holes N, refer to 'REXA30 ring dimensions' on page 39.

Mounting the REXA30 ring

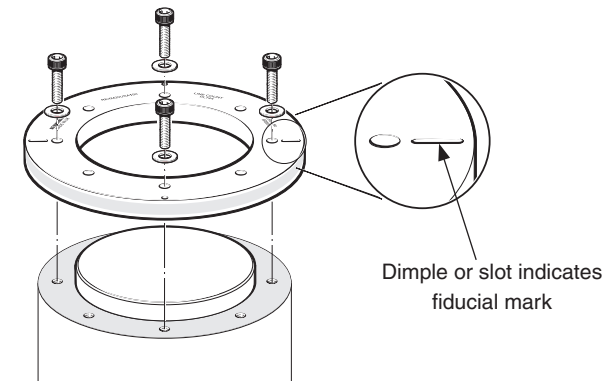
- Clean the mounting face on the lower side of the REXA (see 'Storage and handling' on page 18).
- Clean the mating surface on the mounting shaft (see 'Storage and handling' on page 18).
- Place the REXA onto the mounting shaft, then insert four off M5 screws with flat washers into the four screw holes by the fiducial marks.

IMPORTANT: Do not tighten the screws at this point; simply engage the threads ensuring that the heads do not touch the ring.

- The recommended thread engagement is 10 mm.

NOTES:

- Do not lubricate screws.
 - Do not use a locking compound.
-



Adjusting the REXA30 ring

Step 1

- Remove the protective film from the surface of the REXA.
- Measure the run-out on the REXA ring using a Dial Test Indicator (DTI) to. Use a DTI with low exertion force to avoid scratching the scale surface. A DTI with a ruby ball stylus is recommended as a further precaution against scratches.

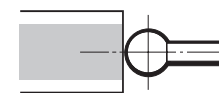
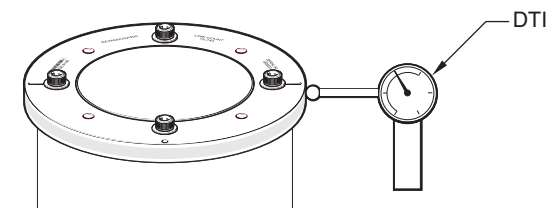
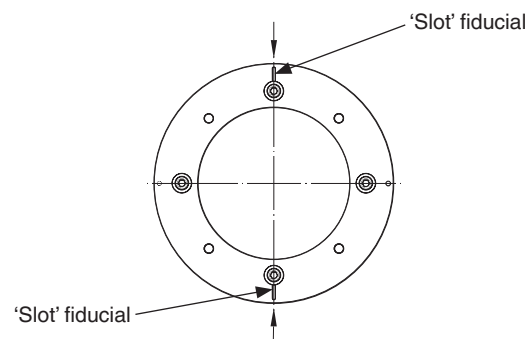
NOTE: At this stage the ring is not firmly fixed, so to avoid causing the ring to shift position, rotate the ring slowly and smoothly.

- Where the DTI shows the lowest radius reading, gently tap the opposite side of the ring on the edge using a rubber mallet, until the DTI reading is approximately at the 'mid-point' of the run-out.
- Find the new lowest radius reading.
- Tap the opposite side of the ring with a rubber mallet until the DTI reading is at the 'mid-point' of the run-out.
- Repeat this process until the run-out of the ring is approximately 30 μ m TIR (0.0012 inches).

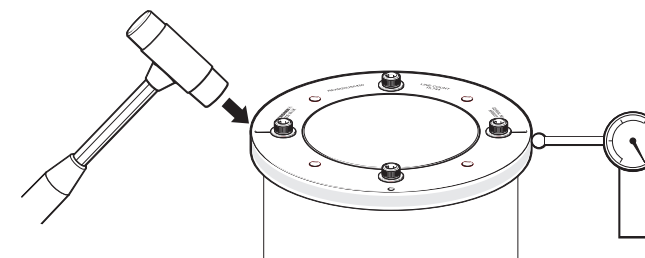
Step 2

- Adjust ring position until the DTI (dial test indicator) reading at these points agrees to 10 μ m TIR.

NOTE: 52 mm and 57 mm rings do not have 'slot' fiducials marked.

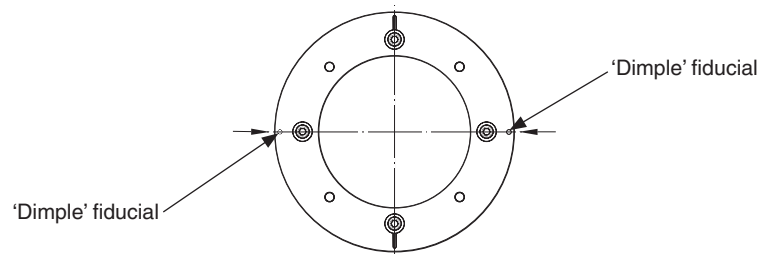


Use a DTI with low exertion force to avoid scratching the scale surface. A DTI with a ruby ball stylus is recommended as a further precaution against scratches.



Step 3

- Rotate the ring by 90°.
- Adjust the ring position until the DTI (dial test indicator) reading at these points agrees to 10 µm TIR.



Step 4

- Re-check the run-out at the two 'slot' fiducial points, to ensure the run-out is still within 10 µm TIR. Adjust if necessary.
- Gradually tighten the 4 screws in turn, enough to grip and lightly secure the ring so as to avoid moving the position of the ring.
- Insert the remaining M5 screws and, in a sequential pattern, gradually tighten them to a torque of 7 Nm.
- Re-check the run-out at the two 'slot' fiducial points, then at the two 'dimple' fiducial points.

NOTE: The run-out values at the 'slot' fiducial points do not have to match the run-out values at the 'dimple' fiducial points.

- If the ring has moved position outside the 10 µm limit, the screws must be loosened and the ring adjusted.

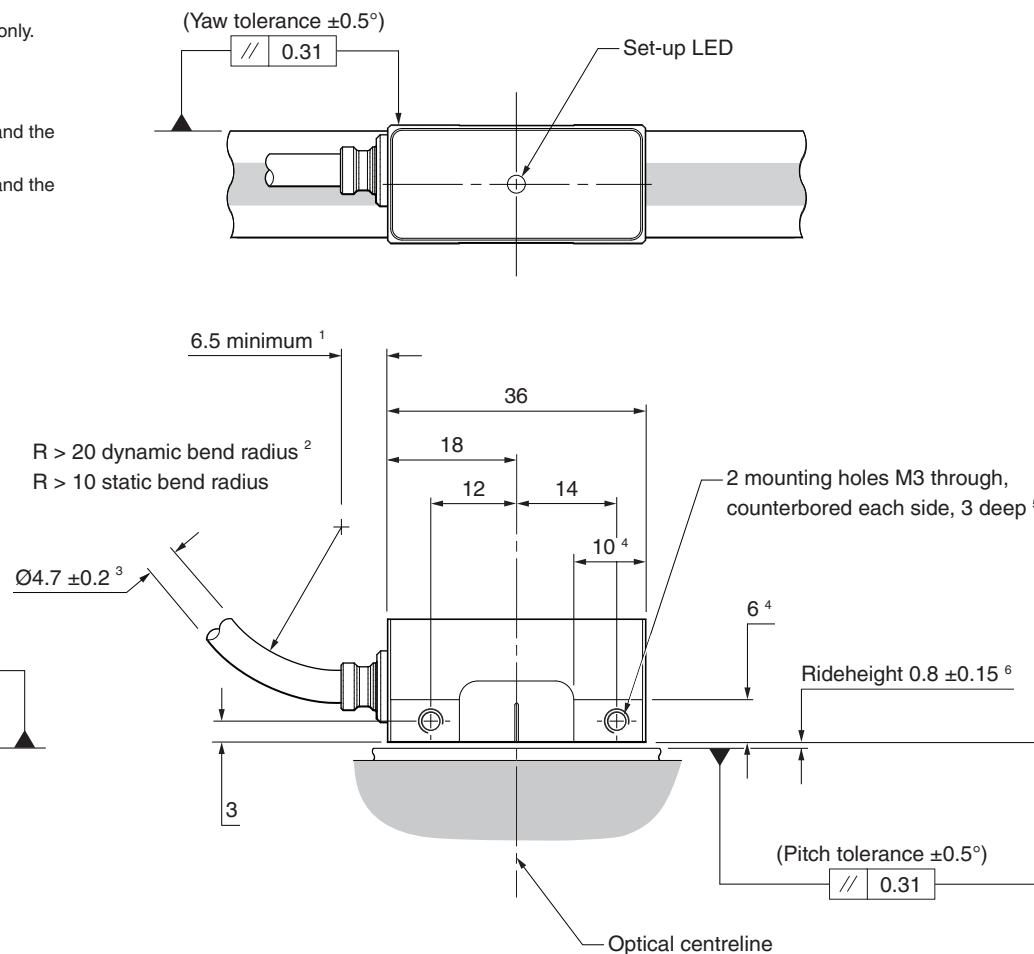
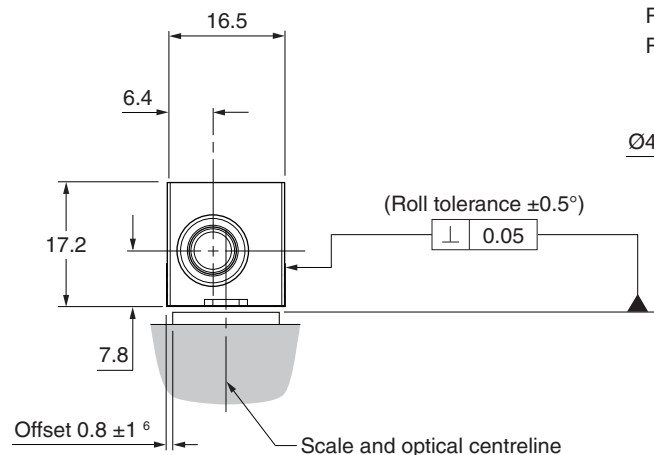
Linear RESOLUTE readhead installation drawing – standard cable outlet

Dimensions and tolerances in mm



- ¹ 5.5 minimum for FS UHV readheads.
- ² The dynamic bend radius is not applicable for UHV cables. UHV cables are for static use only.
- ³ Ø2.7 for FS UHV readheads.
- ⁴ Extent of mounting faces.
- ⁵ The recommended thread engagement is 6 mm minimum (9 mm including counterbore) and the recommended tightening torque is 0.9 Nm to 1.1 Nm (FS standard readheads only).
The recommended thread engagement is 5 mm minimum (8 mm including counterbore) and the recommended tightening torque is 0.5 Nm to 0.7 Nm (FS UHV readheads only).
- ⁶ Offset and rideheight vary depending upon scale type:

Scale type	Offset	Rideheight
RELA30/RSLA30	0.8 ±1	0.8 ±0.15
RTLA30-S	4.25 ±1	0.8 ±0.15
RTLA30/FASTRACK	0.75 ±1	0.6 ±0.12



NOTE: RESOLUTE readhead shown on RELA30 spar scale.

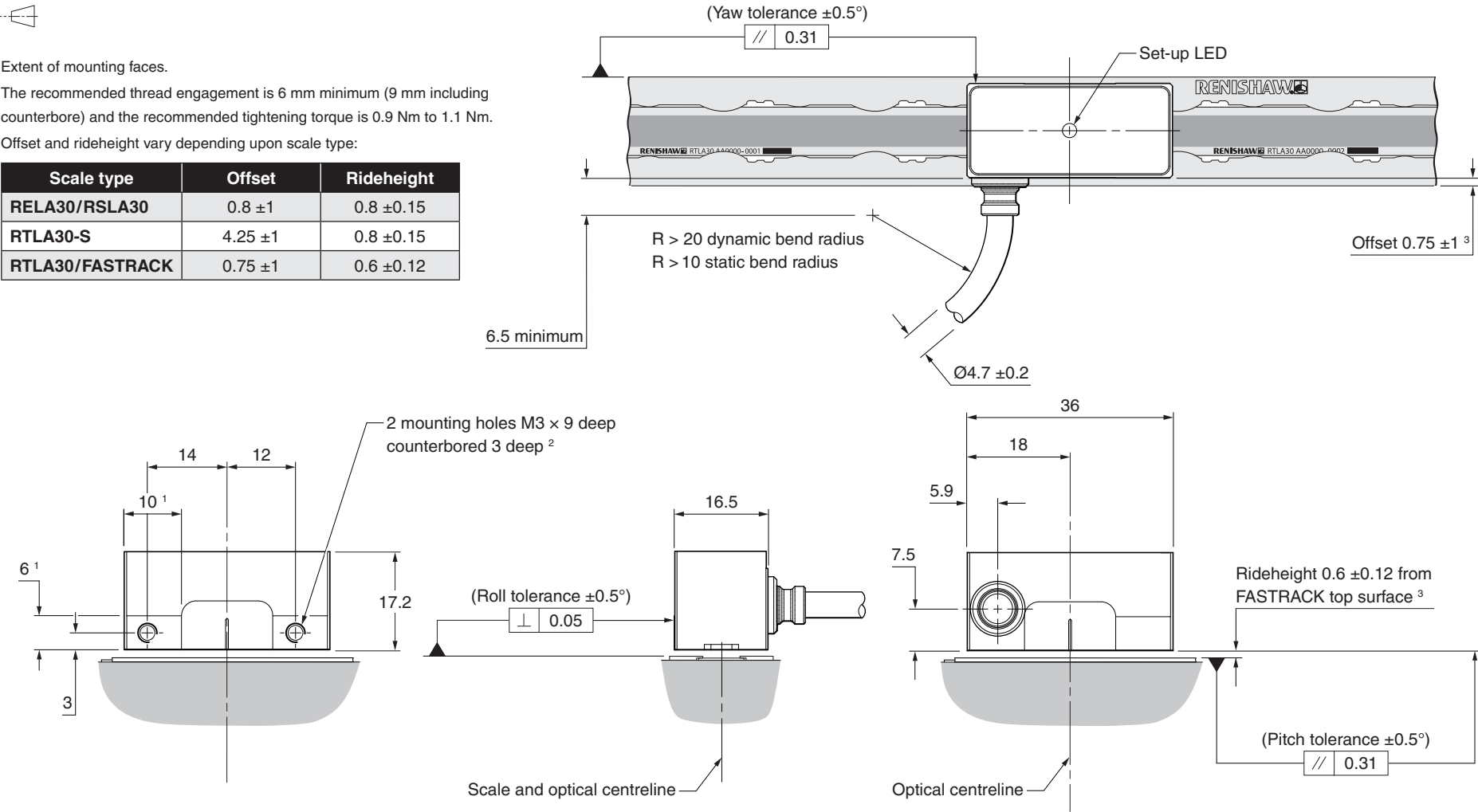
Linear RESOLUTE readhead installation drawing – side cable outlet

Dimensions and tolerances in mm



- 1 Extent of mounting faces.
- 2 The recommended thread engagement is 6 mm minimum (9 mm including counterbore) and the recommended tightening torque is 0.9 Nm to 1.1 Nm.
- 3 Offset and rideheight vary depending upon scale type:

Scale type	Offset	Rideheight
RELA30/RSLA30	0.8 ±1	0.8 ±0.15
RTLA30-S	4.25 ±1	0.8 ±0.15
RTLA30/FASTRACK	0.75 ±1	0.6 ±0.12



NOTE: RESOLUTE readhead shown on RTLA30/FASTRACK scale system.

RELA30/RSLA30 spar scale technical specifications

RELA30

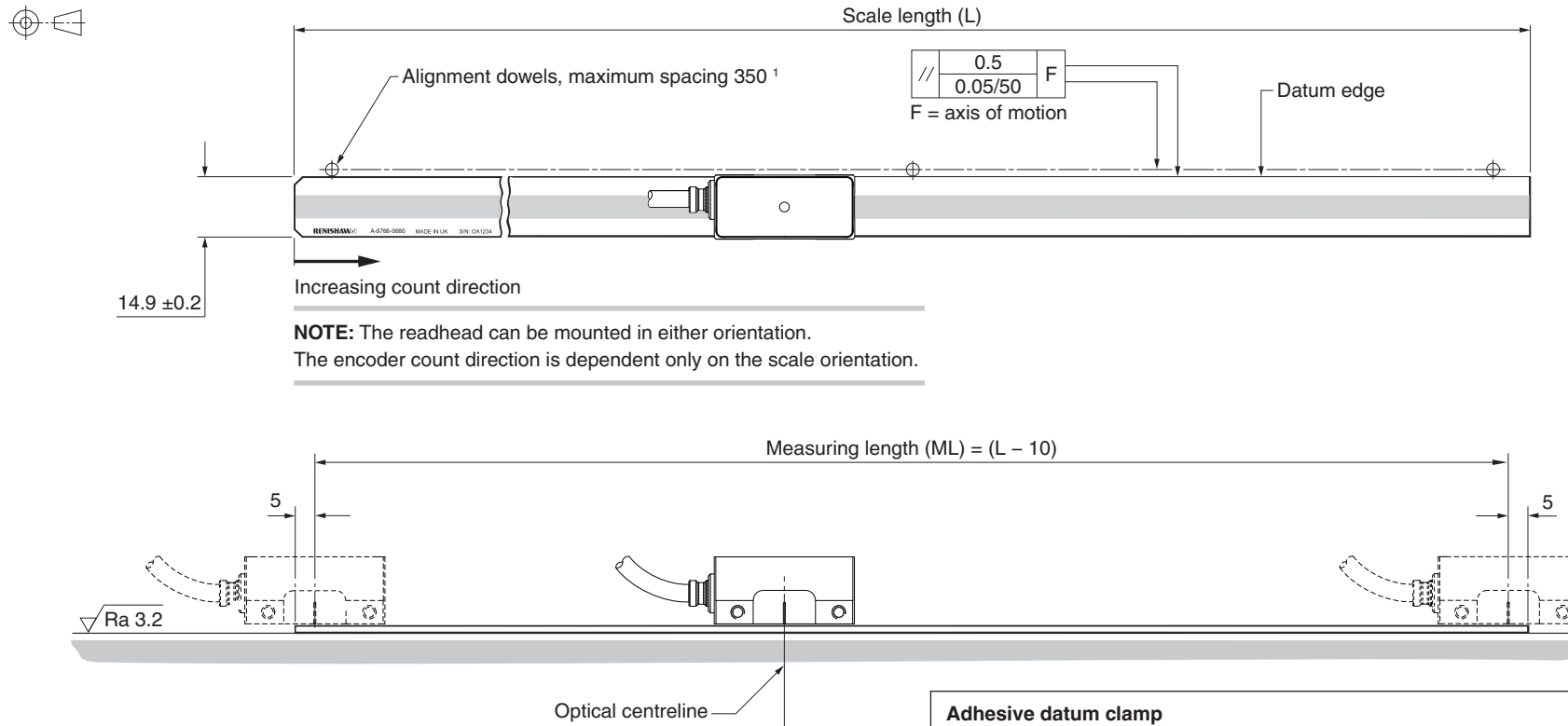
Form (height x width)	1.8 mm x 14.9 mm (including adhesive backing tape)
Mounting	Adhesive backing tape
Datum fixing	RGG-2 epoxy (A-9531-0342) datum point
Material	ZeroMet™. High stability low-expansion nickel-iron alloy
Installation temperature	20 ±5 °C
Operating temperature range	0 °C to 80 °C
Accuracy (at 20 °C)	Certified to ±1 µm for lengths up to 1 m (includes slope and linearity). ±1 µm/m for lengths > 1 m to 1.7 m. Calibrated traceable to International Standards.
Coefficient of thermal expansion (at 20 °C)	0.75 ±0.35 µm/m/°C
Maximum length	1.7 m
Mass	184 g/m

RSLA30

Form (height x width)	1.7 mm x 14.9 mm (including adhesive backing tape)
Mounting	Adhesive backing tape
Datum fixing	RGG-2 epoxy (A-9531-0342) datum point
Material	Hardened martensitic stainless steel
Installation temperature	20 ±5 °C
Operating temperature range	0 °C to 80 °C
Accuracy (at 20 °C)	±1.5 µm up to 1 m ±2.25 µm from 1 m to 2 m ±3 µm from 2 m to 3 m ±4 µm from 3 m to 5 m (includes slope and linearity) calibration traceable to International Standards.
Coefficient of thermal expansion (at 20 °C)	10.1 ±0.2 µm/m/°C
Maximum length	5 m
Mass	172 g/m

RELA30/RSLA30 scale installation drawing

Dimensions and tolerances in mm

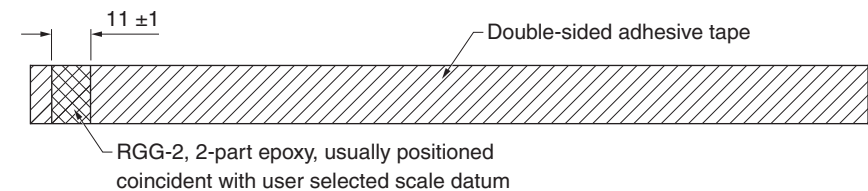


NOTES:

- Adhesive mounted scale should not be reused after installation.
- RELA30 shown. RSLA30 installation is the same but the scale has no chamfers.

¹ When the scale is to be mounted vertically, position the dowels so that the datum edge is supported.

Adhesive datum clamp



Equipment required for adhesive mounting the RELA30/RSLA30 spar scale

Required parts:

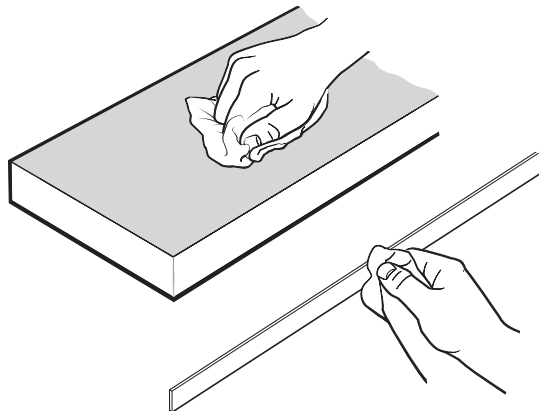
- RELA30 or RSLA30 spar scale (see '[RELA30/RSLA30 scale installation drawing](#)' on page 48)
- RGG-2 two part epoxy adhesive (A-9531-0342)
- 5 m reel of double-sided adhesive tape (A-9584-2111)
- Appropriate cleaning solvents (see '[Storage and handling](#)' on page 18)
- Pencil or other appropriate marker
- Scissors
- Lint-free cloth

Optional parts:

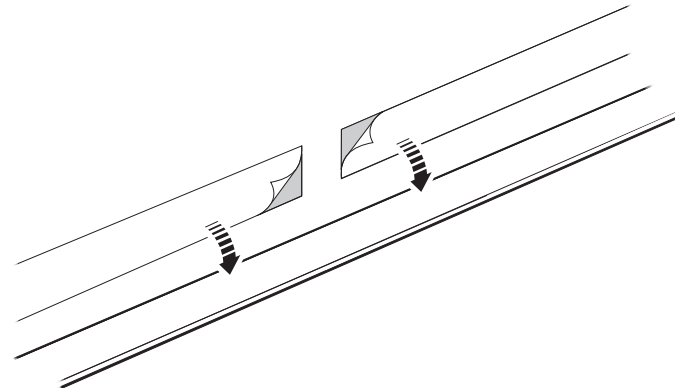
- Renishaw scale wipes (A-9523-4040)
- Applicator for double-sided adhesive tape. Aids the application of the tape to the scale (A-9584-0601).

Installing the adhesive mounted RELA30/RSLA30 scale

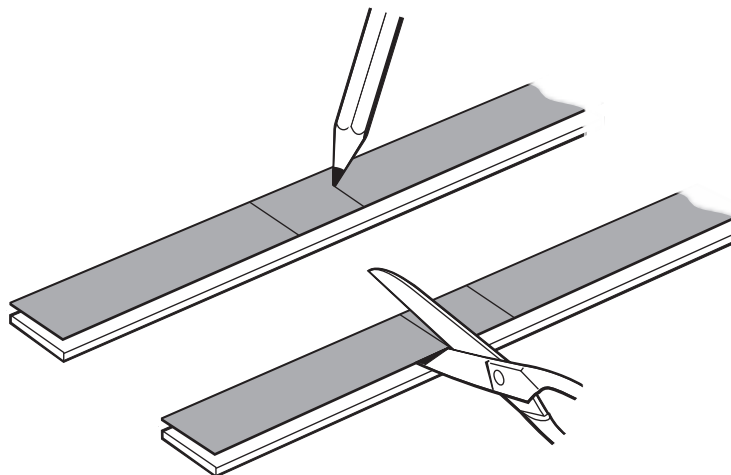
1. Thoroughly clean and degrease the substrate with a lint-free cloth and clean the underside of the scale using approved solvents (see 'Storage and handling' on page 18)



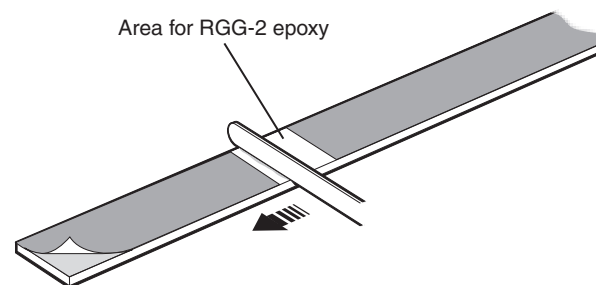
3. Remove the backing liner from one side of the adhesive tape and stick it to the underside of the scale.



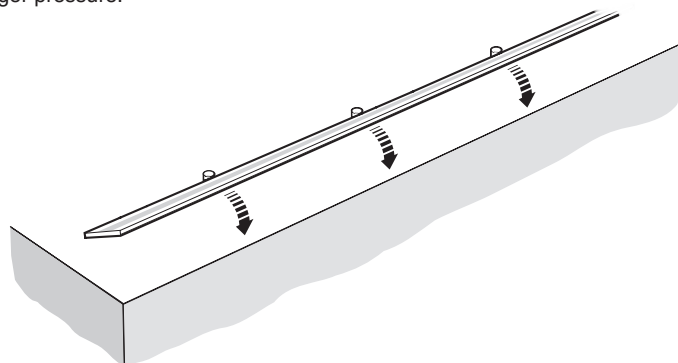
2. Mark the area for epoxy on the adhesive tape and cut the tape accordingly. The epoxy datum clamp fixes the scale rigidly to the substrate at the chosen location.



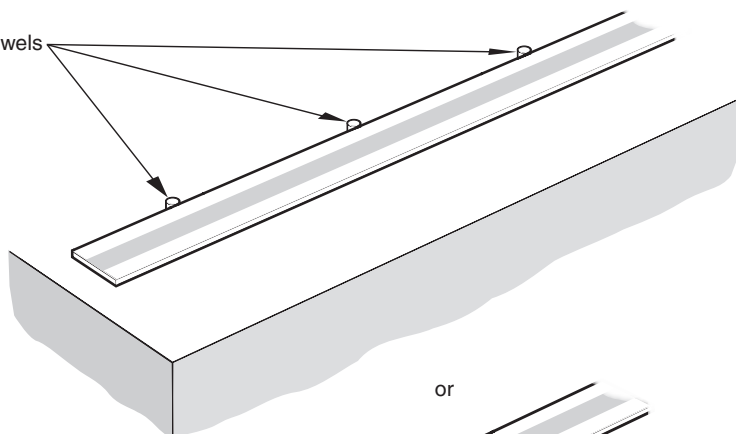
4. Thoroughly mix and apply the epoxy to the back of the scale and then remove the remaining backing liner.



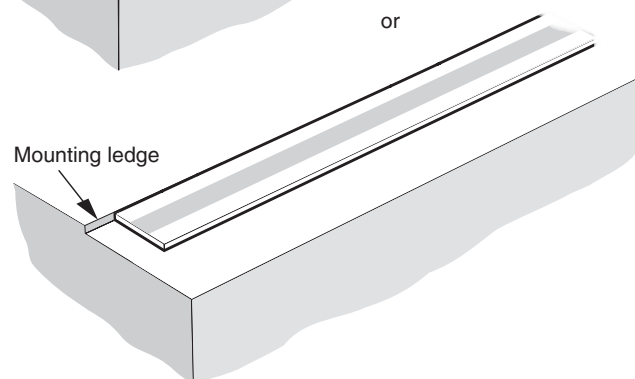
5. Locate the scale against dowels or a ledge and rotate it down onto the substrate. Press down with firm finger pressure.



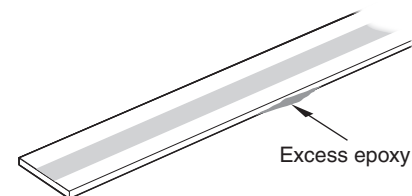
Support dowels



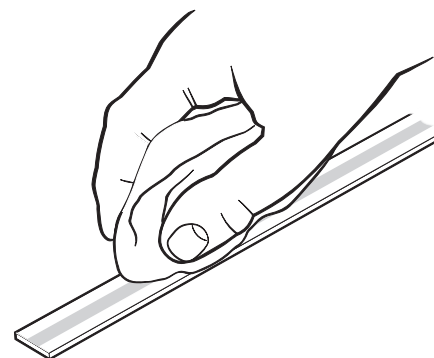
or



6. Remove any excess epoxy.



7. Allow 24 hours for the epoxy to cure fully and then clean the scale using Renishaw scale wipes or a clean, dry, lint-free cloth.

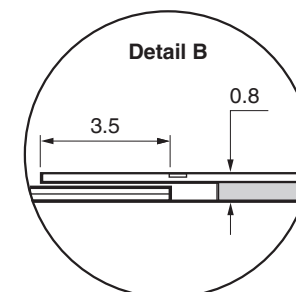
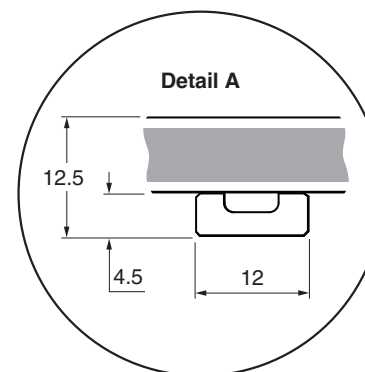
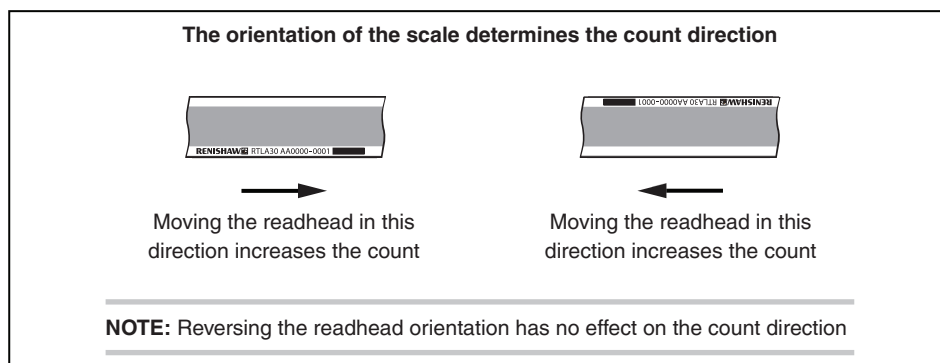
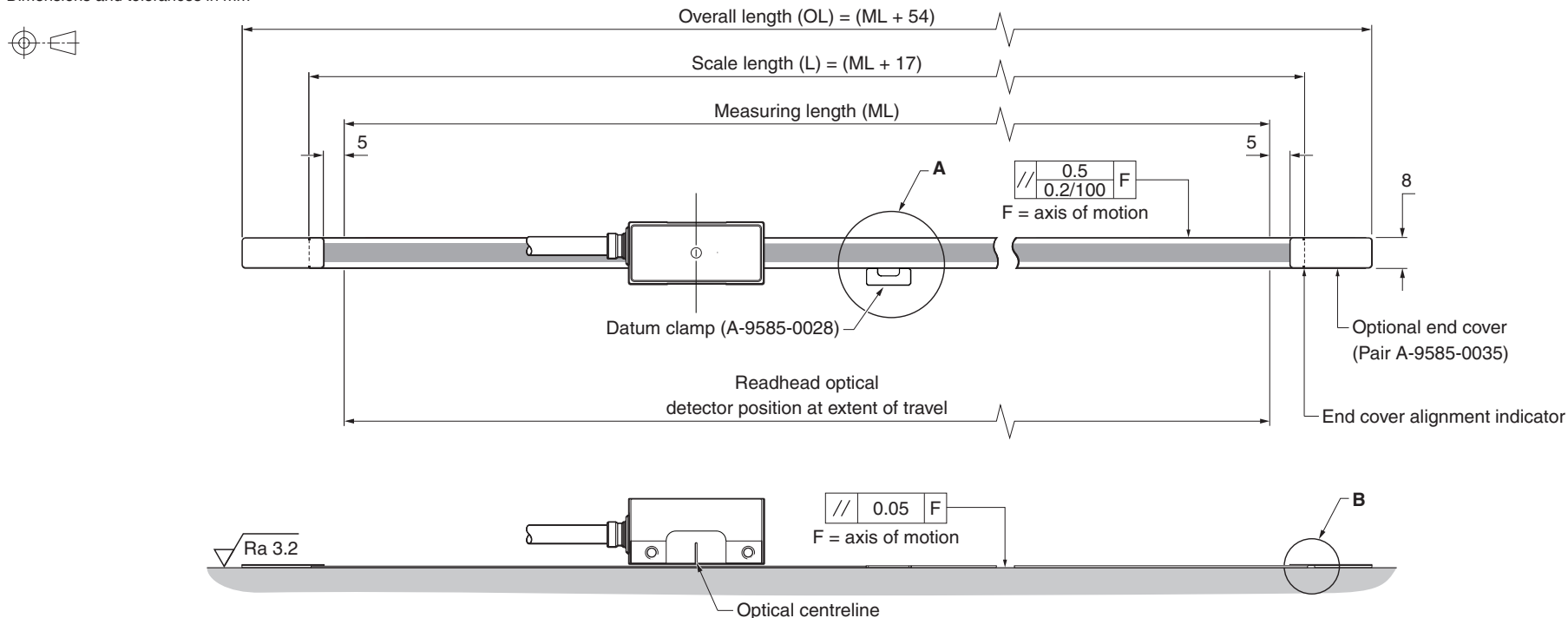


RTLA30-S scale technical specifications

Form (height x width)	0.4 mm x 8 mm (including adhesive)
Mounting	Adhesive backing tape (nominal thickness 0.2 mm)
Datum fixing	Datum clamp (A-9585-0028) secured with Loctite® 435™ (P-AD03-0012)
Material	Hardened and tempered martensitic stainless steel
Installation temperature	20 ±5 °C
Operating temperature range	0 °C to 80 °C
Accuracy (at 20 °C)	±5 µm/m, calibration traceable to International Standard
Coefficient of thermal expansion (at 20 °C)	10.1 ±0.2 µm/m/°C
Maximum length	50 nm resolution readhead 13.42 m
	1 nm resolution readhead 17.18 m
Mass	184 g/m

RTLA30-S scale installation drawing

Dimensions and tolerances in mm



Equipment required for installing the RTLA30-S scale

Required parts:

- RTLA30-S scale (see '[RTLA30-S scale installation drawing](#)' on page 53)
- Datum clamp (A-9585-0028)
- Loctite® 435™ (P-AD03-0012)
- Appropriate cleaning solvents (see '[Storage and handling](#)' on page 18)
- RTLA30-S scale applicator (A-9589-0095)
- 2 × M3 screws

Optional parts:

- Renishaw scale wipes (A-9523-4040)
- End cover kit (A-9585-0035)
- Lint-free cloth
- Loctite® 435™ dispensing tip (P-TL50-0209)
- Guillotine (A-9589-0071) or shears (A-9589-0133) for cutting RTLA30-S to required length

Cutting the RTLA30-S scale

If required cut the RTLA30-S scale to length using the guillotine or shears. Refer to the 'RTLA30-S scale installation drawing' on page 53.

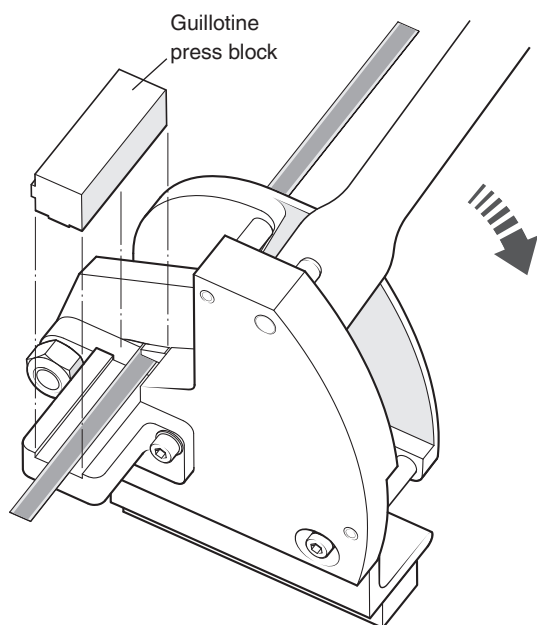
Using the guillotine

The guillotine should be held securely in place, using a suitable vice or clamping method.

Once secured, feed the RTLA30-S scale through the guillotine as shown, and place guillotine press block down onto the scale.

NOTE: Ensure the block is in the correct orientation (as shown below).

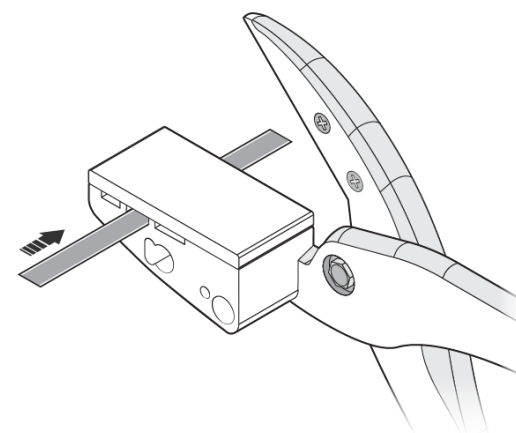
Guillotine press block orientation when cutting the RTLA30-S scale



Whilst holding the block in place, in a smooth motion, pull down the lever to cut through the scale.

Using the shears

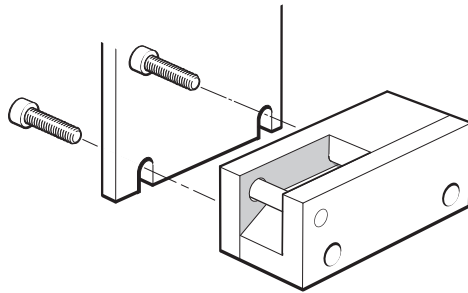
Feed the RTLA30-S scale through the middle aperture on the shears (as shown below).



Hold the scale in place and close the shears in a smooth motion to cut through the scale.

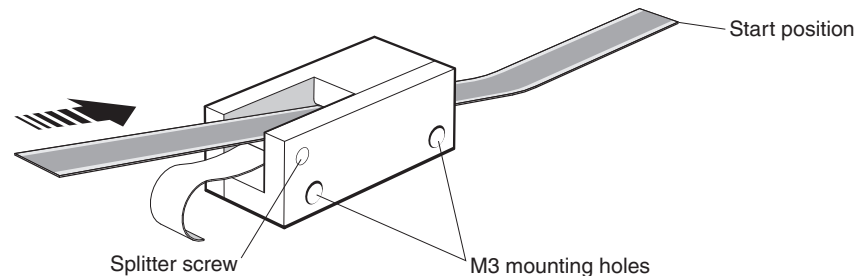
Applying the RTLA30-S scale

1. Allow the scale to acclimatise to the installation environment prior to installation.
2. Mark out the start position for the scale on the axis substrate; ensure that there is room for the end covers if required (see 'RTLA30-S scale installation drawing' on page 53).
3. Thoroughly clean and degrease the substrate using recommended solvents (see 'Storage and handling' on page 18). Allow the substrate to dry before applying the scale.
4. Mount the scale applicator to the readhead mounting bracket. Place the shim supplied with the readhead between the applicator and the substrate to set the nominal height.

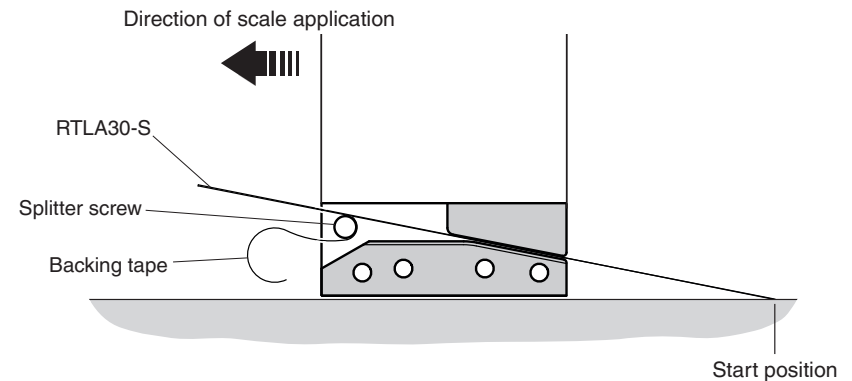


NOTE: The scale applicator can be mounted either way round to enable easiest orientation for the scale installation.

5. Move the axis to the start of travel leaving enough room for the scale to be inserted through the applicator, as shown below.
6. Begin to remove the backing paper from the scale and insert the scale into the applicator up to the start position. Ensure the backing tape is routed under the splitter screw.



7. Apply firm finger pressure via a clean, dry, lint-free cloth to ensure the scale end adheres well to the substrate.
8. Slowly and smoothly move the applicator through the entire axis of travel. Ensure the backing paper is pulled manually from the scale and does not catch under the applicator.



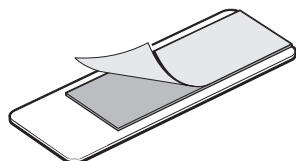
9. During installation ensure the scale is adhered to the substrate using light finger pressure.
10. Remove the applicator and, if necessary, adhere the remaining scale manually.
11. Apply firm finger pressure via a clean lint-free cloth along the length of the scale after application to ensure complete adhesion.
12. Clean the scale using Renishaw scale cleaning wipes or a clean, dry, lint-free cloth.
13. Fit the optional end covers (see 'Fitting the end covers' on page 57).
14. Allow 24 hours for complete adhesion of the scale before fitting the datum clamp (see 'Fitting the datum clamp' on page 57).

Fitting the end covers

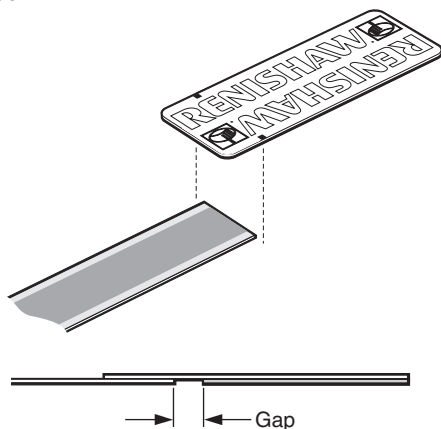
The end cover kit is designed to be used with the RTLA30-S scale to provide protection for exposed scale ends.

NOTE: The end covers can be fitted before or after the readhead is installed.

1. Remove the backing tape from the adhesive tape on the back of the end cover.



2. Align markers on the edges of the end cover with the end of the scale and place the end cover over the scale.



NOTE: There will be a gap between the end of the scale and the adhesive tape on the end cover.

Fitting the datum clamp

IMPORTANT: Allow 24 hours after scale application before fitting the datum clamp.

The datum clamp fixes the RTLA30-S scale rigidly to the substrate at the location chosen.

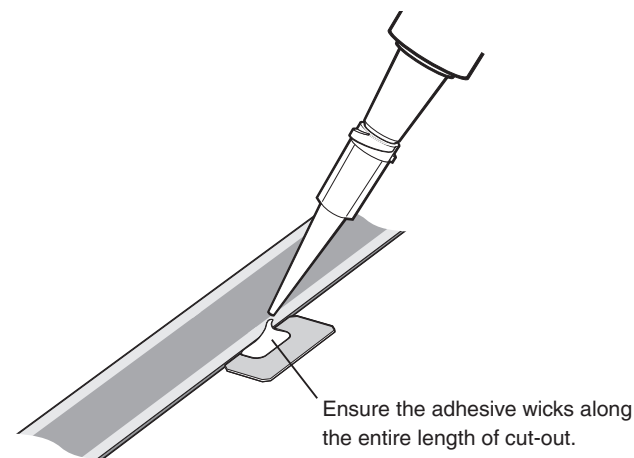
CAUTION: The metrology of the system may be compromised if the datum clamp is not used.

It can be positioned anywhere along the axis depending upon the customers' requirements.

1. Remove the backing paper from the datum clamp.
2. Place the datum clamp with cut-out against the scale at the chosen location.



3. Place a small amount of adhesive (Loctite® 435™) in the cut-out on the datum clamp, ensuring none of the adhesive wicks onto the scale surface. Dispensing tips for the adhesive are available.



RTLA30/FASTRACK scale system technical specifications

RTLA30 scale

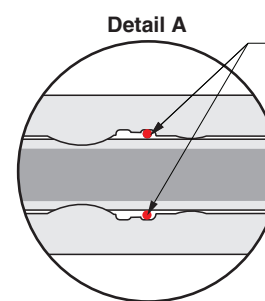
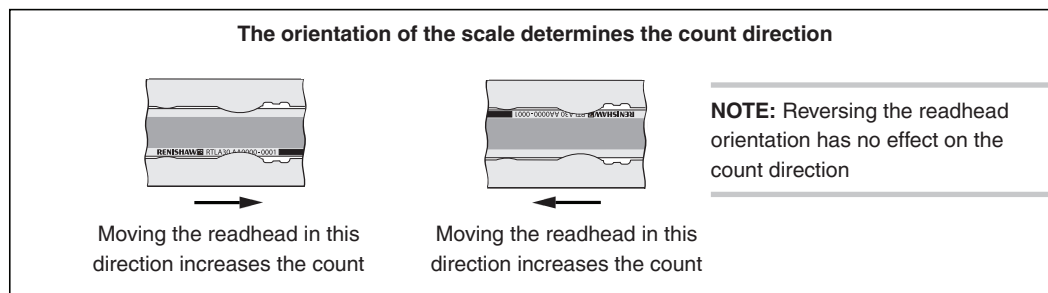
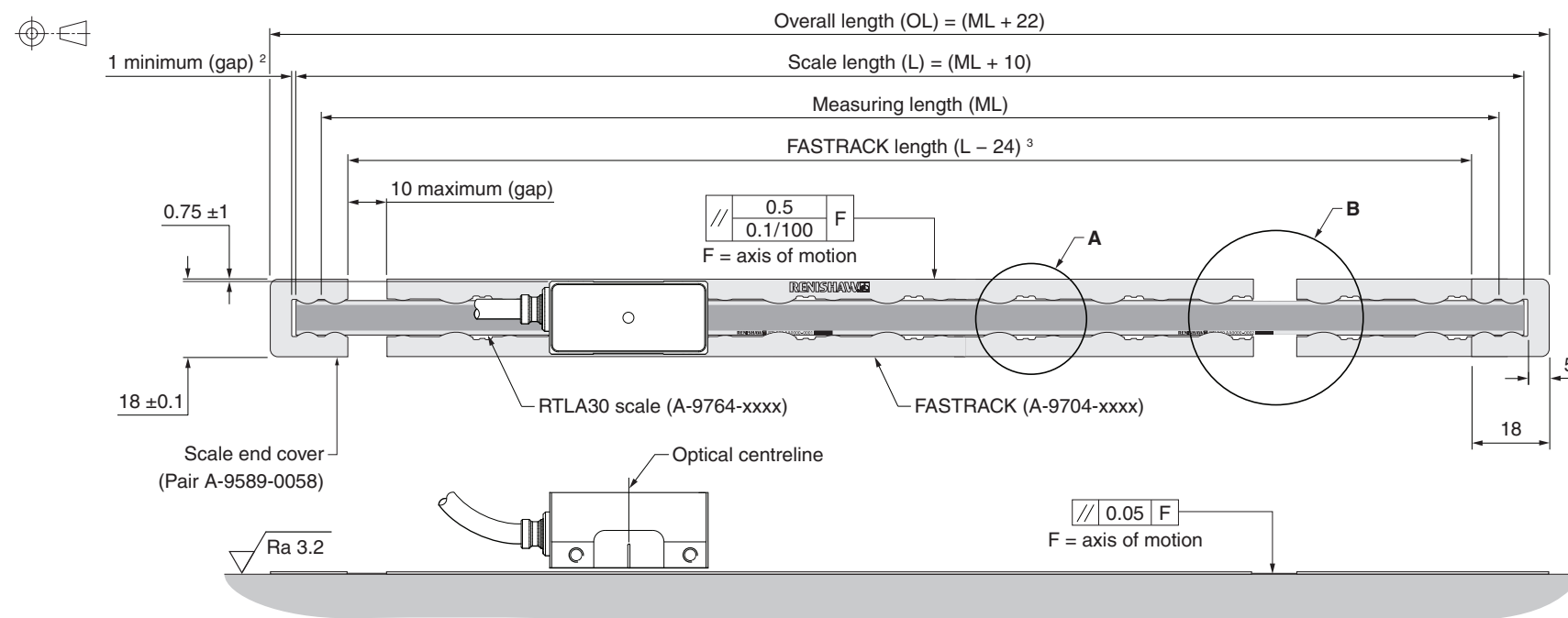
Form (height × width)	0.2 mm × 8 mm
Mounting	Held within the FASTRACK carrier
Datum fixing	Loctite® 435™ (P-AD03-0012)
Material	Hardened and tempered martensitic stainless steel
Installation temperature	20 ±5 °C
Operating temperature range	0 °C to 80 °C
Accuracy (at 20 °C)	±5 µm/m, calibration traceable to International Standards
Coefficient of thermal expansion (at 20 °C)	10.1 ±0.2 µm/m/°C
Maximum length	50 nm resolution readhead 13.42 m 1 nm resolution readhead 17.18 m
Mass	12.2 g/m

FASTRACK carrier

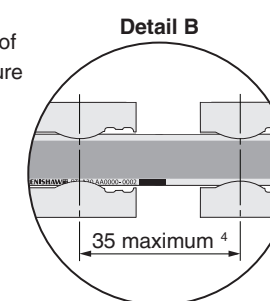
Form (height × width)	0.4 mm × 18 mm (includes adhesive)
Mounting	Self-adhesive backing tape
Material	Hardened and tempered martensitic stainless steel
Installation temperature	20 ±5 °C
Operating temperature range	0 °C to 80 °C
Coefficient of thermal expansion (at 20 °C)	10.1 ±0.2 µm/m/°C
Maximum supplied length	25 m
Minimum recommended length	100 mm
Mass	172 g/m

RTLA30/FASTRACK scale system installation drawing

Dimensions and tolerances in mm ¹



2 locations for spots of Loctite® 435™ to secure axis datum position



¹ All dimensions applicable when using side cable outlet version.

² For thermal expansion.

³ Assumes 1 mm gap between the scale and the end covers and zero gap between the FASTRACK carrier and the end covers. The minimum recommended FASTRACK carrier length = 100 mm.

⁴ Only required for sectional installations.

Equipment required for installing the RTLA30 and FASTRACK scale system

Required parts:

- Appropriate length of RTLA30 scale (see '[RTLA30/FASTRACK scale system installation drawing](#)' on page 59)
- Appropriate length of FASTRACK carrier (see '[RTLA30/FASTRACK scale system installation drawing](#)' on page 59)
- Loctite® 435™ (P-AD03-0012) ¹
- Appropriate cleaning solvents (see '[Storage and handling](#)' on page 18)
- Centre section removal tool (A-9589-0122)
- Small pair of pliers
- Dial test indicator (DTi)
- Protective gloves

Optional parts:

- Scale end cover (A-9589-0058)
- Renishaw scale wipes (A-9523-4040)
- Lint-free cloth
- Loctite® 435™ dispensing tip (P-TL50-0209)
- RTL scale installation tool (A-9589-0420)
- Guillotine (A-9589-0071) or shears (A-9589-0133) or cutting RTLA30 scale and FASTRACK carrier to length required

¹ Used to secure axis datum position. Alternative mechanical datum clamp is also available. Contact your local Renishaw representative for further details.

Cutting the RTLA30 scale and FASTRACK carrier

CAUTION: During handling or installation of FASTRACK, suitable gloves should be worn to protect against injury from sharp edges.

If required cut the FASTRACK carrier and RTLA30 scale to length (separately) using the guillotine or the shears after referring to the installation drawing. Refer to the '[RTLA30/FASTRACK scale system installation drawing](#)' on page 59.

Using the guillotine

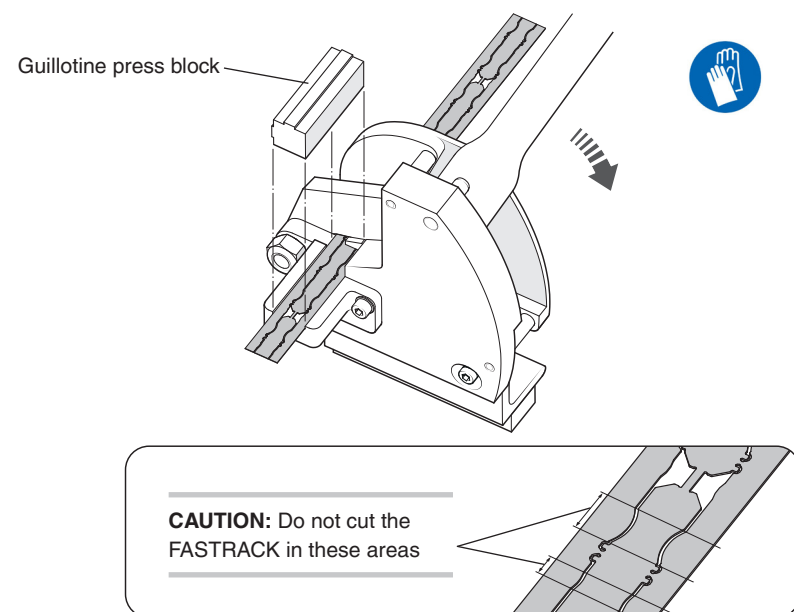
The guillotine should be held securely in place, using a suitable vice or clamping method.

Once secured, feed the FASTRACK or the scale through the guillotine as shown, and place the guillotine press block down onto the FASTRACK/scale.

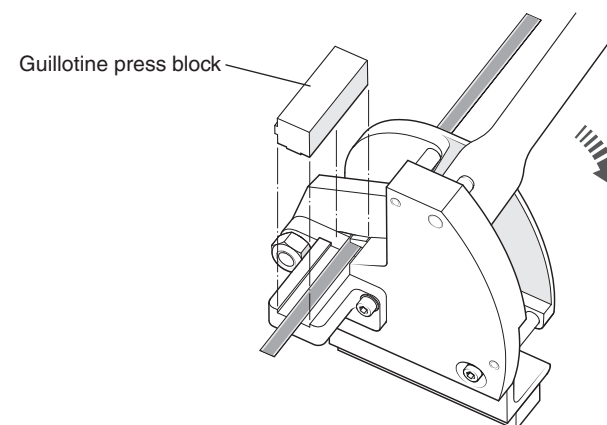
NOTE: Ensure the block is in the correct orientation (as shown below).

Whilst holding the block in place, in a smooth motion, pull down the lever to cut through the FASTRACK/scale.

Guillotine press block orientation when cutting the FASTRACK carrier



Guillotine press block orientation when cutting the RTLA30 scale

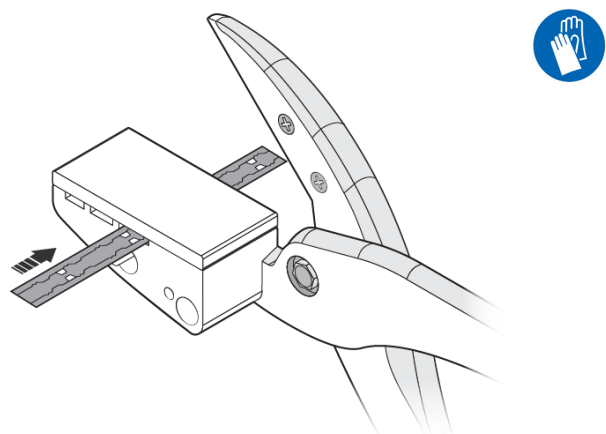


Using the shears

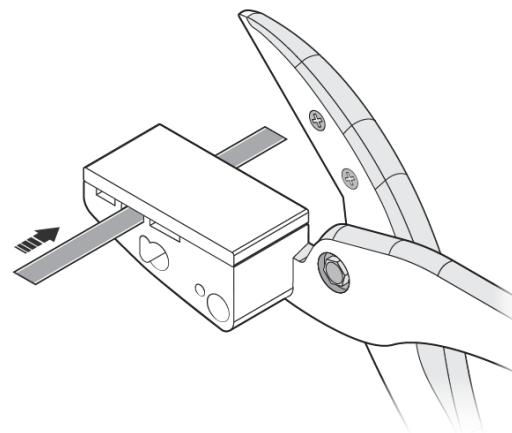
Feed the FASTRACK carrier or RTLA30 scale through the appropriately sized aperture on the shears (as shown below).

Hold the scale in place and close the shears in a smooth motion to cut through the scale.

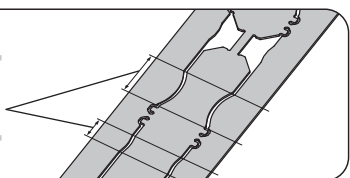
Insertion of the FASTRACK carrier through widest aperture



Insertion of the RTLA30 scale through the middle aperture



CAUTION: Do not cut
FASTRACK in these areas

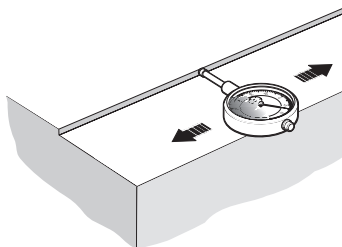


Applying the RTLA30 and FASTRACK scale system

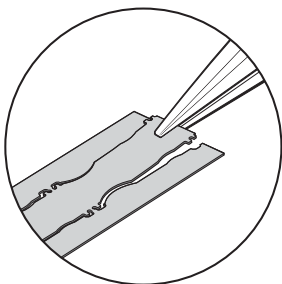
1. Thoroughly clean and degrease the substrate and allow to dry.

For FASTRACK location a ledge, separate straight edge(s) or dowels can be used.

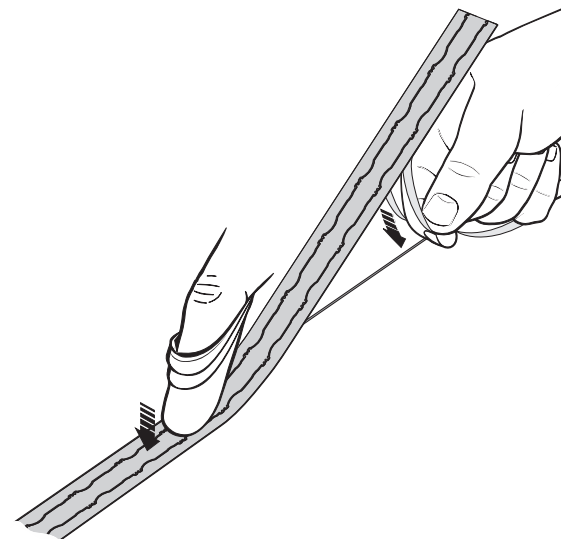
2. Check alignment of the ledge/separate straight edge(s) with respect to axis of motion (see 'RTLA30/FASTRACK scale system installation drawing' on page 59).



3. Before sticking the FASTRACK to the substrate bend the centre section upwards slightly using a small pair of pliers.



4. Remove the backing liner and stick the FASTRACK to the substrate locating it against the ledge/separate straight edge(s) or dowels.



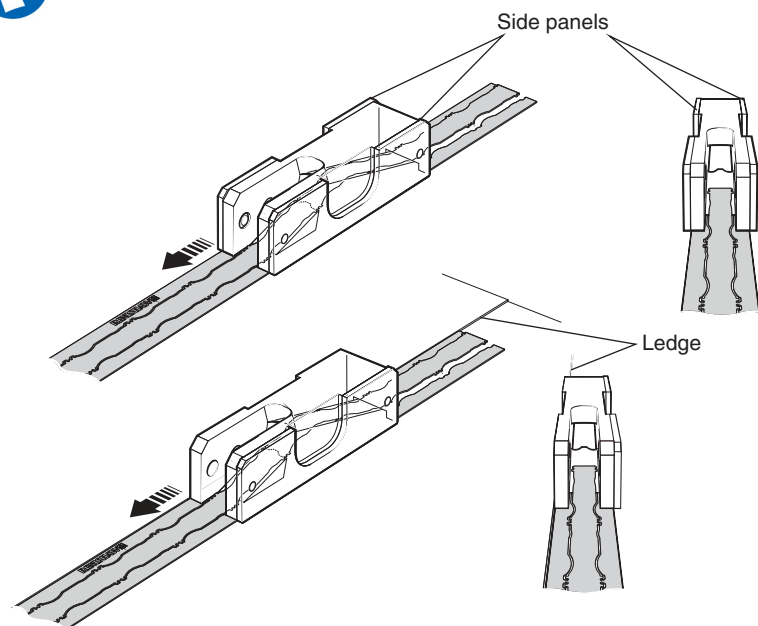
Ensure complete adhesion to the substrate by applying firm finger pressure along the length of the FASTRACK from the centre outwards towards each end using a lint-free cloth if required.

NOTE: Allow the FASTRACK a minimum of 20 minutes to adhere before removing the centre section.

- Engage the centre section removal tool and, with consistent forward pressure, remove the centre section of the FASTRACK carrier.

If the ledge method or similar is used then the appropriate side panel on the removal tool will need to be removed as shown below.

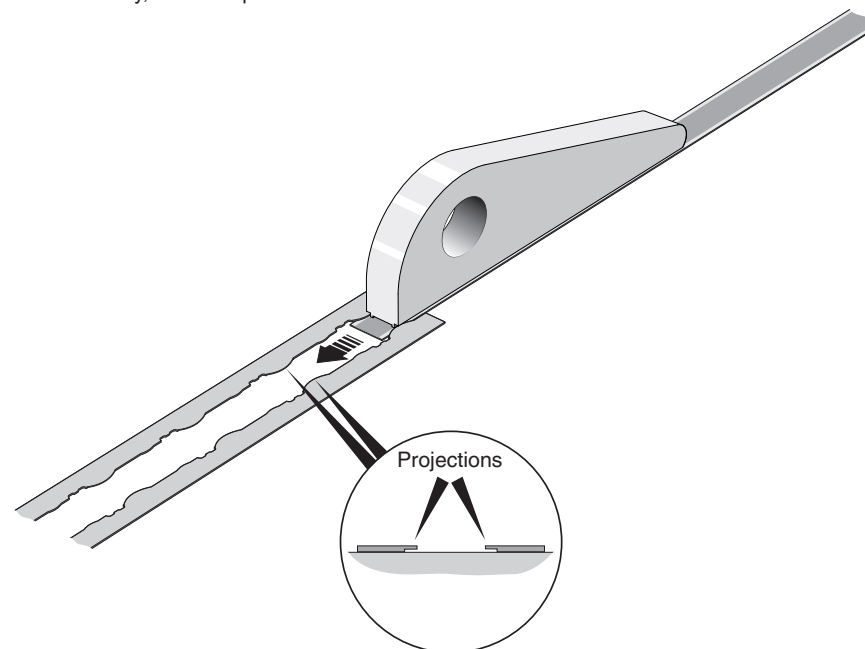
IMPORTANT: Wear suitable protective gloves whilst carrying out this procedure to avoid risk of cuts.



- Slide the RTLA30 scale into the FASTRACK ensuring the scale is fed under the projections as shown below.

The RTLA30 scale can be installed manually by either pulling or pushing it through the FASTRACK carrier.

Alternatively, use the optional RTL scale installation tool as shown below.



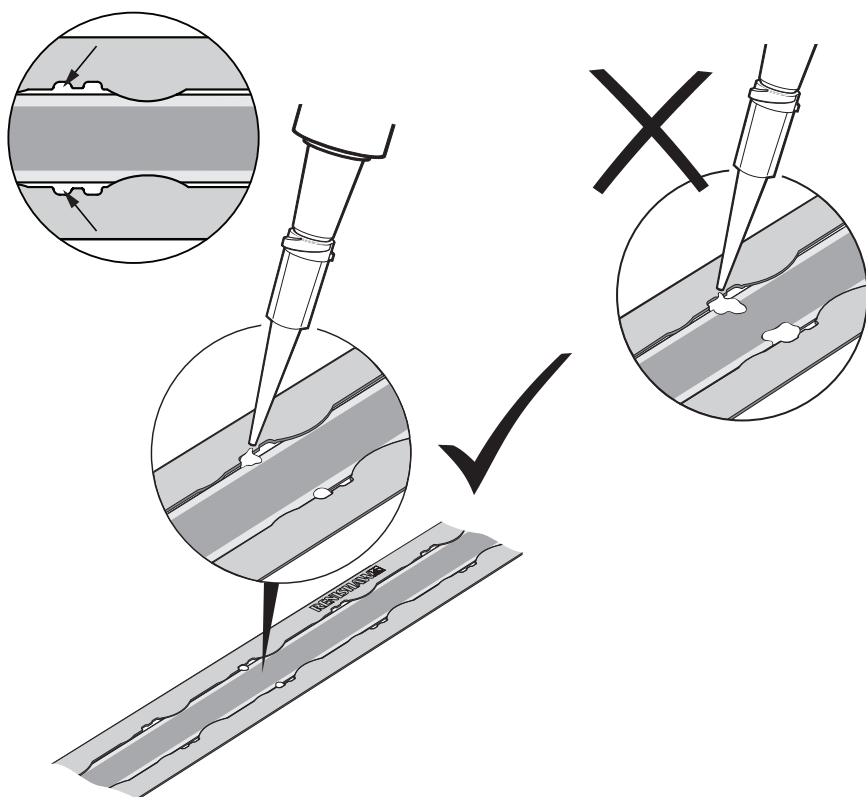
NOTE: For instructions on how to use the scale installation tool, download the *RTL* scale installation tool* user guide (Renishaw part no. M-9589-9101) from the website at www.renishaw.com/resolutedownloads.

IMPORTANT: If manually installing the scale using fingers, suitable gloves should be worn to protect against injury from sharp edges.



7. Create a scale datum. Using dispensing tip apply Loctite 435 between scale and FASTRACK so it wicks underneath the scale and **FASTRACK** adjacent to the user selected datum location as shown below.

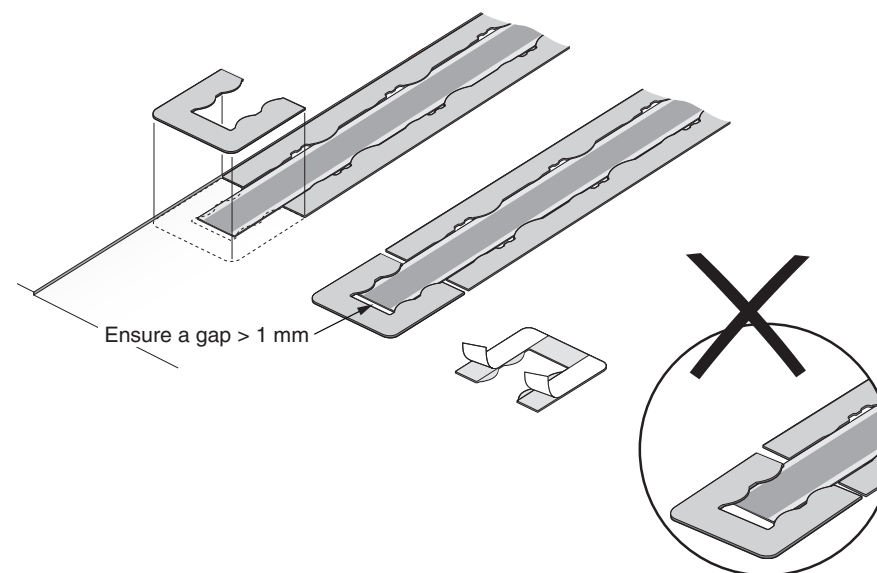
NOTE: Only apply Loctite 435 in the locations shown below. Loctite 435 has been carefully selected as it will wick under the scale to lock it to the substrate. Dispensing tips are available.



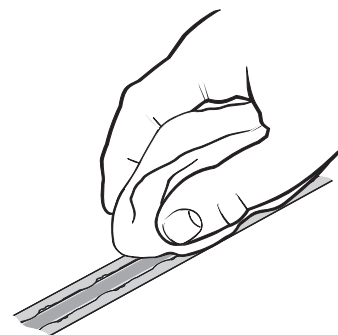
NOTE: Mechanical datum clamp also available. Contact your local Renishaw representative for more details.

8. Fix the self-adhesive end covers ensuring a gap of at least 1 mm.

NOTE: End covers must be fitted to ensure that the encoder system adheres to Functional Safety guidelines.



9. Clean the FASTRACK and the scale using a lint-free cloth.



RESOLUTE readhead mounting and alignment

Mounting brackets

The bracket must have a flat mounting surface and should provide adjustment to enable conformance to the installation tolerances, allow adjustment to the rideheight of the readhead, and be sufficiently stiff to prevent deflection or vibration of the readhead during operation.

For the RESOLUTE Functional Safety readhead mounting:

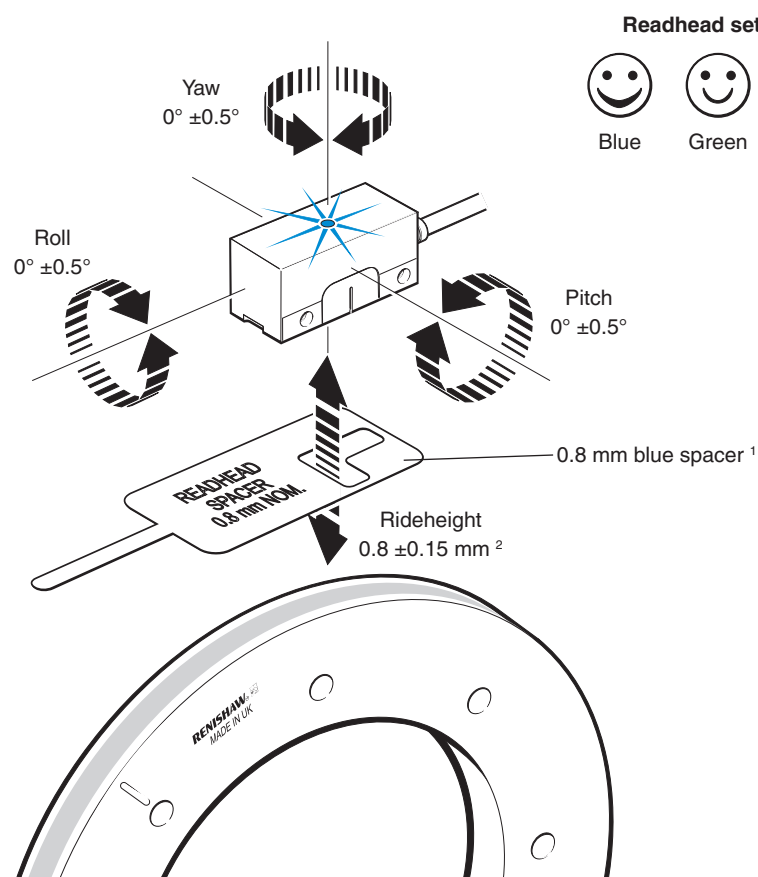
- The recommended screw type is M3 × 0.5 mm and must comply with: ISO 4762 M3.
- The recommended thread engagement is 6 mm (5 mm for FS UHV readheads).
- The maximum screw clearance hole diameter is 4 mm.
- Recommended tightening torque 0.9 Nm to 1.1 Nm (0.5 Nm to 0.7 Nm for FS UHV readheads).
- The use of a thread locking compound is recommended.
- Cable rolling radius must be > 25 mm when the cable is routed through moving trunking/a cable chain.
- The dynamic bend radius is not applicable for UHV cables. UHV cables are for static use only.
- For ETR applications, the cable should not be flexed at temperatures below 0 °C.
- Route the cable away from operating environments that will exceed the EMC limits defined IEC61800-5-2: Annex E second environment– Electromagnetic immunity requirement for safety related systems.

Readhead set-up

Ensure that the scale, readhead optical window and mounting face are clean and free from obstructions.

NOTE: When cleaning the readhead and scale apply cleaning fluid sparingly, do not soak.

To set nominal rideheight, place the readhead spacer with the 'L' shaped aperture under the optical centre of the readhead to allow normal LED function during set-up procedure. Adjust the readhead to maximize the signal strength around the full axis rotation or full length of axis to achieve a green or blue LED.



NOTES:

- Flashing of the set-up LED indicates scale reading error. The flashing state is latched.
- The optional Advanced Diagnostic Tool ADTa-100 ³ (A-6525-0100) and ADT View software ⁴ can be used to aid installation
- RESOLUTE readhead shown with REXA ring

¹ For RTLA30/FASTRACK systems use the 0.6 mm red spacer

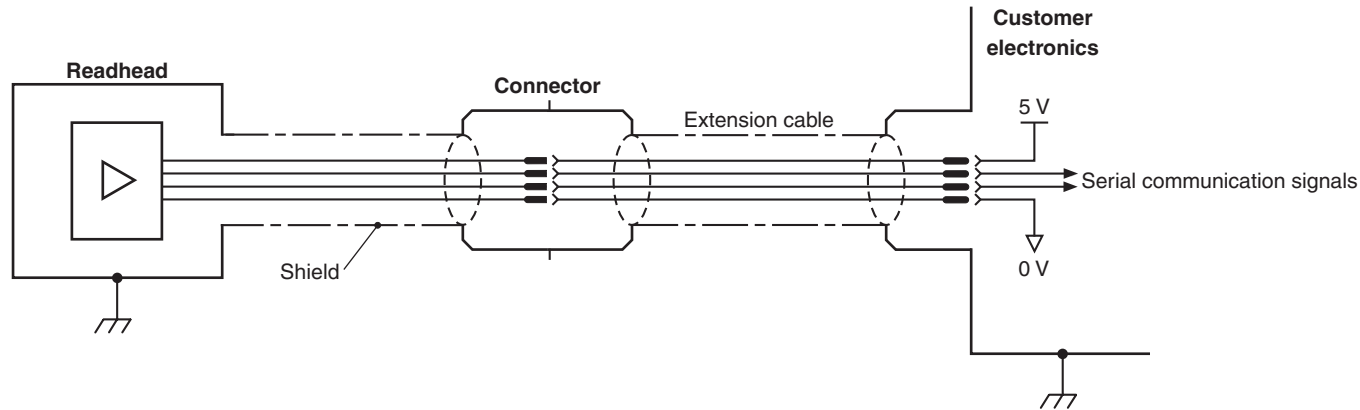
² 0.6 ± 0.12 mm for the RTLA30/FASTRACK system

³ For more details refer to the *Advanced Diagnostic Tools and ADT View software* User guide (Renishaw part no. M-6195-9413).

⁴ The software can be downloaded for free from www.renishaw.com/adt.

Electrical connections

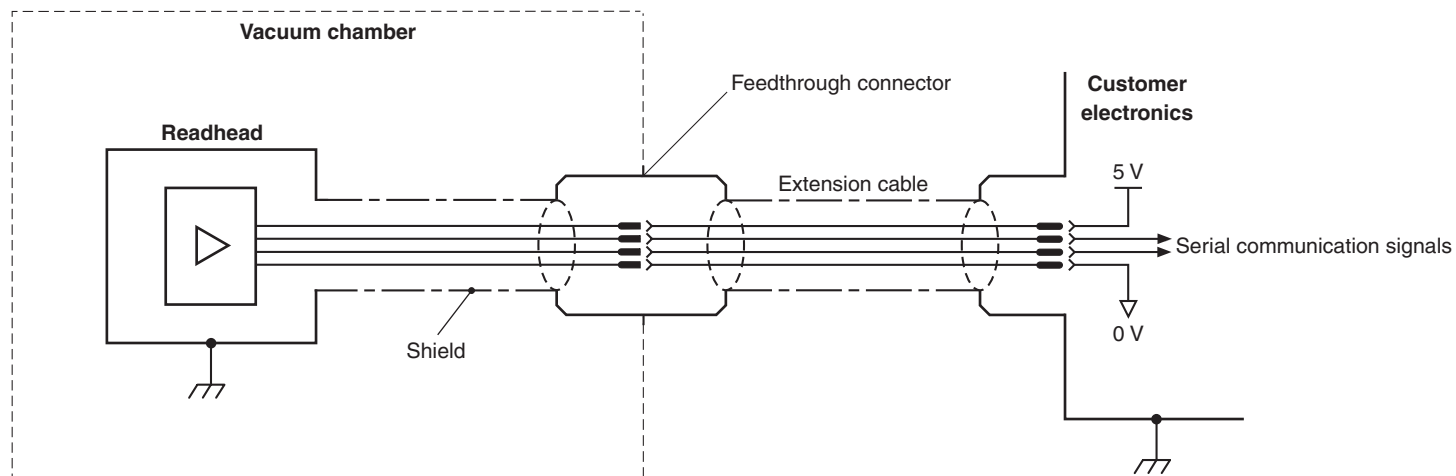
Grounding and shielding (standard FS and FS ETR systems only)



IMPORTANT:

- The shield should be connected to the machine earth (Field ground).
- If the connector is modified or replaced, the customer must ensure both 0 V cores (white and green) are connected to 0 V.


Grounding and shielding (FS UHV systems only)



IMPORTANT:

- The shield should be connected to the machine earth (Field ground).
- If the connector is modified or replaced, the customer must ensure both 0 V cores (white and green) are connected to 0 V.

General specifications - standard FS systems

Power supply ¹	5 V ±10% Ripple Over voltage protection	1.25 W maximum (250 mA @ 5 V) 200 mVpp maximum @ frequency up to 500 kHz –12 V to +20 V
Temperature	Storage Installation Operating	–20 °C to +80 °C +20 °C ±5 °C 0 °C to +80 °C
Humidity	Operating (readhead)	95% relative humidity (non-condensing) to IEC 60068-2-78
Sealing		IP64
Environmental protection		Protection class III Pollution degree II Altitude 2000 m
Acceleration	Operating (readhead)	500 m/s ² , 3 axes
Shock	Non-operating (readhead)	1000 m/s ² , 6 ms, ½ sine, 3 axes
Maximum acceleration of scale with respect to readhead ²		2000 m/s ²
Vibration	Operating	Sinusoidal 300 m/s ² max @ 55 Hz to 2000 Hz, 3 axes
Mass	Readhead Readhead cable	18 g 32 g/m
Cable		7 core, tinned and annealed copper, 28 AWG Single-shielded, outside diameter 4.7 ±0.2 mm Flex life > 40 × 10 ⁶ cycles at 20 mm bend radius UL recognised component 
Maximum cable length		10 m
Communication format		RS485/RS422 differential line-driven signal

CAUTION: The RESOLUTE encoder system has been designed to meet the requirements of IEC 61800-5-2: Annex E second environment, but must be correctly integrated to achieve EMC compliance. In particular, attention to shielding arrangements is essential.

¹ Current consumption figures refer to terminated RESOLUTE systems. Renishaw encoder systems must be powered from a 5 V dc supply complying with the requirements for PELV of standard IEC 60950-1.

² This is the worst-case figure that is correct for the slowest communications request rates. For faster request rates, the maximum acceleration of scale with respect to the readhead can be higher. For more details, contact your local Renishaw representative.

General specifications - FS UHV systems

Power supply ¹	5 V ±10% Ripple Over voltage protection	1.25 W maximum (250 mA @ 5 V) 200 mVpp maximum @ frequency up to 500 kHz –12 V to +20 V
Temperature	Storage Installation Operating Bake-out (non-operating)	0 °C to +80 °C +20 °C ±5 °C 0 °C to +75 °C +120 °C
Humidity	Operating (readhead)	95% relative humidity (non-condensing) to IEC 60068-2-78
Sealing		IP30
Environmental protection		Protection class III Pollution degree II Altitude 2000 m
Acceleration	Operating (readhead)	500 m/s ² , 3 axes
Shock	Non-operating (readhead)	1000 m/s ² , 6 ms, ½ sine, 3 axes
Maximum acceleration of scale with respect to readhead ²		2000 m/s ²
Vibration	Operating	Sinusoidal 100 m/s ² max @ 55 Hz to 2000 Hz, 3 axes
Mass	Readhead Readhead cable	19 g 19 g/m
Cable ³	Mechanical option 'U' Mechanical option 'F'	Silver-coated copper braided single screen FEP core insulation, over tin-plated copper wire Stainless steel cable braid
Maximum cable length		10 m
Communication format		RS485/RS422 differential line-driven signal


CAUTION: The RESOLUTE encoder system has been designed to meet the requirements of IEC 61800-5-2: Annex E second environment, but must be correctly integrated to achieve EMC compliance. In particular, attention to shielding arrangements is essential.

¹ Current consumption figures refer to terminated RESOLUTE systems. Renishaw encoder systems must be powered from a 5 V dc supply complying with the requirements for PELV of standard IEC 60950-1.

² This is the worst-case figure that is correct for the slowest communications request rates. For faster request rates, the maximum acceleration of scale with respect to the readhead can be higher. For more details, contact your local Renishaw representative.

³ UHV cables are for static use only.

General specifications - FS ETR systems

Power supply ¹	5 V \pm 10%	1.25 W maximum (250 mA @ 5 V)
	Ripple	200 mVpp maximum @ frequency up to 500 kHz
	Over voltage protection	-12 V to +20 V
Temperature	Storage	-40 °C to +80 °C
	Installation	+20 °C \pm 5 °C
	Operating	-40 °C to +80 °C
Humidity	Operating (readhead)	95% relative humidity (non-condensing) to IEC 60068-2-78
Sealing		IP64
Environmental protection		Protection class III
		Pollution degree II
		Altitude 2000 m
Acceleration	Operating (-40 °C to 0 °C)	300 m/s ² , 3 axes (readhead only)
	Operating (0 °C to +80 °C)	500 m/s ² , 3 axes (readhead only)
Shock	Non-operating (readhead)	1000 m/s ² , 6 ms, ½ sine, 3 axes
Maximum acceleration of scale with respect to readhead ²		2000 m/s ²
Vibration	Operating	Sinusoidal 300 m/s ² max @ 55 Hz to 2000 Hz, 3 axes
Mass	Readhead	18 g
	Readhead cable	32 g/m
Cable		7 core, tinned and annealed copper, 28 AWG Single-shielded, outside diameter 4.7 \pm 0.2 mm Flex life > 40 \times 10 ⁶ cycles at 20 mm bend radius ³ UL recognised component 
Maximum cable length		10 m
Communication format		RS485/RS422 differential line-driven signal

CAUTION: The RESOLUTE encoder system has been designed to meet the requirements of IEC 61800-5-2: Annex E second environment, but must be correctly integrated to achieve EMC compliance. In particular, attention to shielding arrangements is essential.

NOTE (FOR ETR APPLICATIONS ONLY): If using RESA30 rings, the hub should be made of a material with a CTE of between 14 and 18 μ m/m/°C. If using REXA30 rings, contact your local Renishaw representative. Further environmental testing has been carried out. Contact Renishaw if you have specific requirements.

¹ Current consumption figures refer to terminated RESOLUTE systems. Renishaw encoder systems must be powered from a 5 V dc supply complying with the requirements for PELV of standard IEC 60950-1.

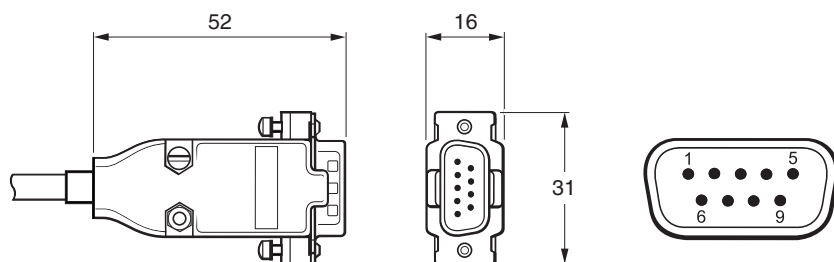
² This is the worst-case figure that is correct for the slowest communications request rates. For faster request rates, the maximum acceleration of scale with respect to the readhead can be higher. For more details, contact your local Renishaw representative.

³ The readhead cable must be held static for operation below 0 °C.

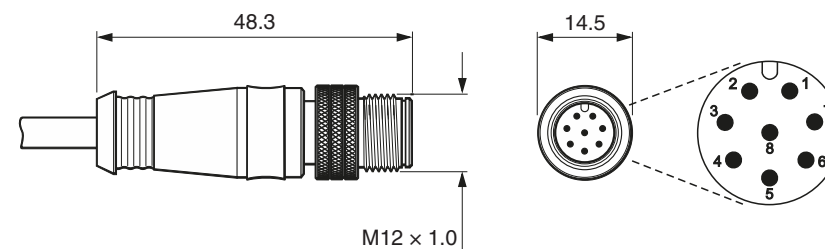
Readhead signals

Function	Signal	Wire colour	Pin		
			9-way D-type (A)	M12 (S)	13-way JST (F and V)
Power	5 V	Brown	4, 5	2	9
	0 V	White	8, 9	5, 8	5, 7
		Green			
Serial communications	MA+	Violet	2	3	11
	MA–	Yellow	3	4	13
	SLO+	Grey	6	7	1
	SLO–	Pink	7	6	3
Shield	-	Shield	Case	Case	External (N/A for termination V)

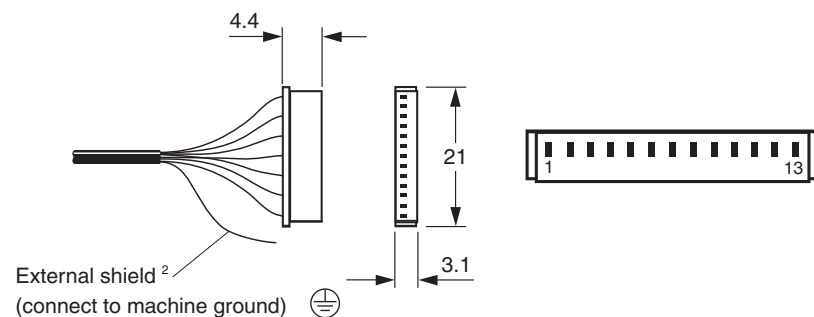
9-way D-type plug (Termination code A)



M12 (sealed) connector (Termination code S)



13-way flying lead ¹ (Termination code F and V)





¹ JST part number: 13ZR-3H-P,

² External shield not present on termination code V.

www.renishaw.com/contact

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 **+44 (0) 1453 524524**  **uk@renishaw.com**

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