

Retrofit desk assembly instructions

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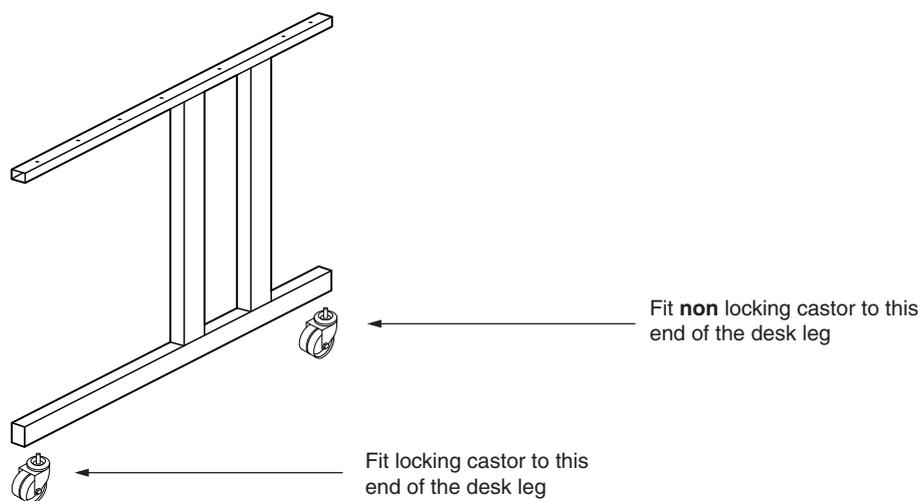
Assembly instructions

Retrofit desk

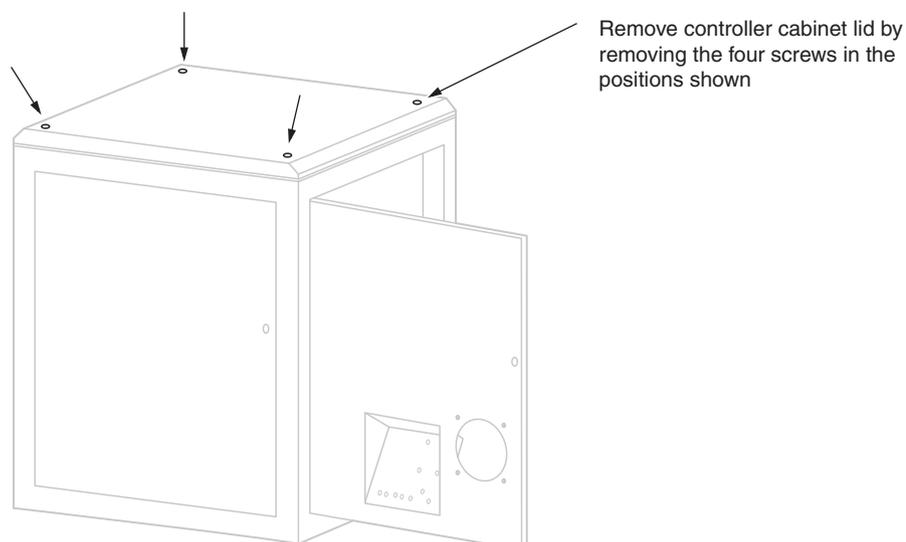
Assembly instructions for cabinet mounted retrofit desk

Kit contents	Part no.	Description	Quantity
Bracket spacer	M-5567-1574	Bracket spacer	2
Desk bracing	M-5567-1575	Bracing for retrofit desk	1
Desk leg	M-5567-1576	Desk leg	1
Top bracket	M-5567-1578	Top bracket	2
Desk top	M-5567-1579	Desk top	1
Cordset C13 to C14	P-CA38-0010	2 M mains cable cordset	3
IEC distribution 1I/P + 4O/P	P-EA10-0015	Mains block	1
Screw hex skt hd M6 x 12	P-SC02-0612	Hex head screw (step 3)	4
Screw cross rec pan head M3 x 6	P-SC45-0306	Cross pan head screws (step 7)	2
Screw torx skt pan head M6 x 12	P-SC59-0612	Countersink screws (step 4)	6
Screw chipboard X-rec 4 x 16	P-SC72-0008	Short woodscrews (step 5)	8
Screw chipboard X-rec 4 x 40	P-SC72-0007	Short woodscrews (step 5)	7
Castor 75 mm twin wheel pack of two	P-TL50-0088	Retrofit desk leg castors	1
CPU mounting bracket	M-5567-1629	Bracket to mount CPU to desk leg	1
Desk cable grommet Ø60 mm	P-PC01-0095	Cable management part	1

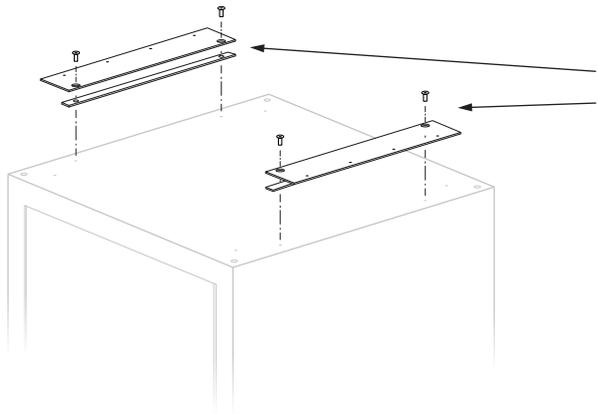
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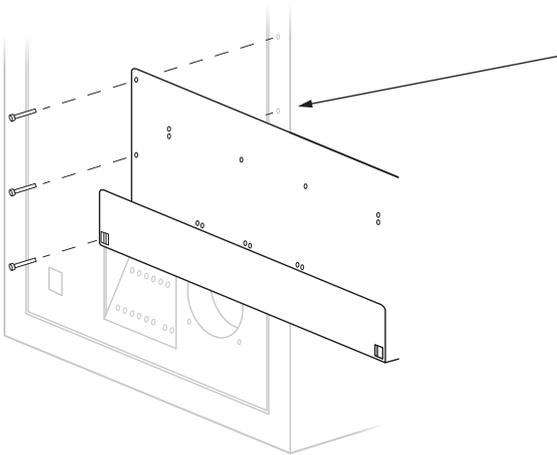


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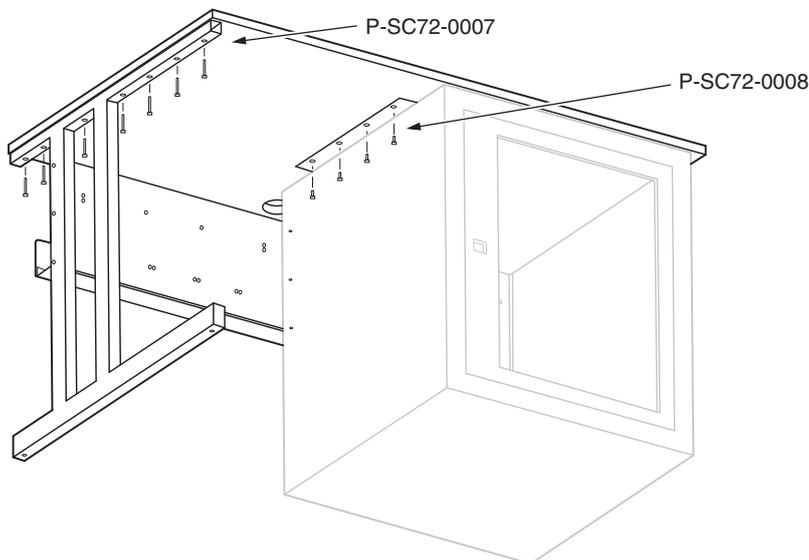
Fit the top bracket (M-5567-1578) and the top bracket spacer (M-5567-1574) to the controller cabinet using screws P-SC02-0612

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Fit the desk bracing (M-5567-1575) to the controller cabinet with screws P-SC59-0612 and then screw the desk leg (M-5567-1576) to the other end of the desk bracing with the remaining P-SC59-0612 screws

5



Place desk top (M-5567-1579) on top of leg and cabinet assembly and secure with screws P-SC72-0007 and P-SC72-0008

P-SC72-0007

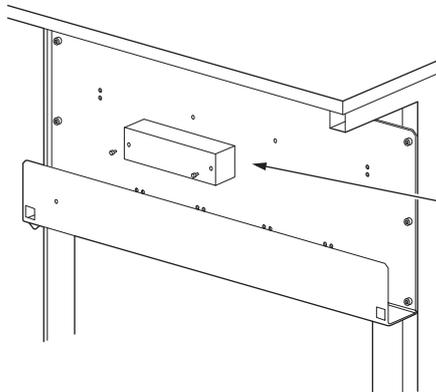
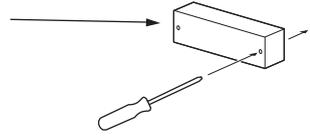
P-SC72-0008

Assembly instructions

Retrofit desk

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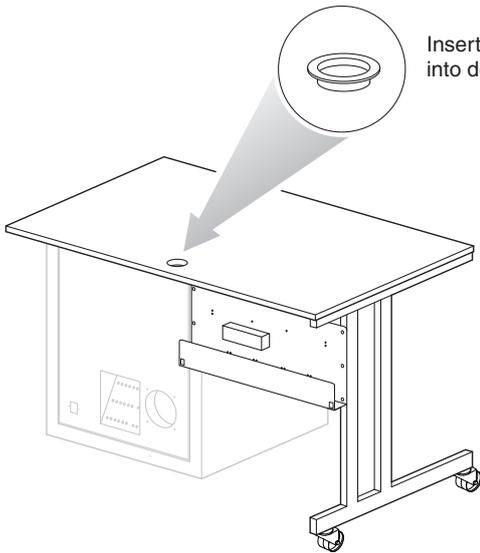
Remove the plastic inserts from the screw holes in the mains block (P-EA10-0015) by pushing them out from the back using a small screwdriver



Fit mains block (P-EA10-0015) to desk bracing with screws P-SC45-0306

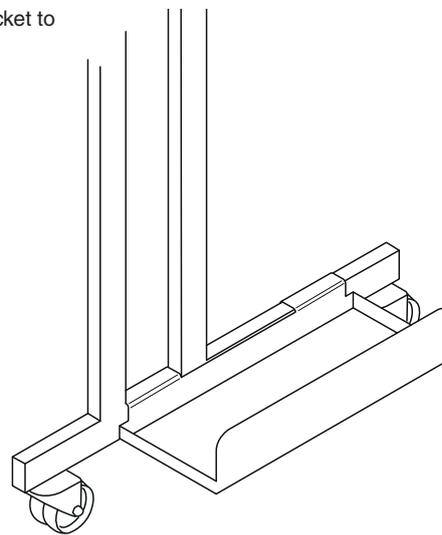
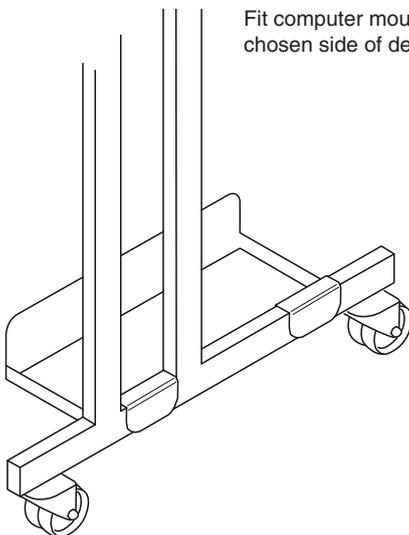
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Insert cable management part (P-PC01-0095) into desk top



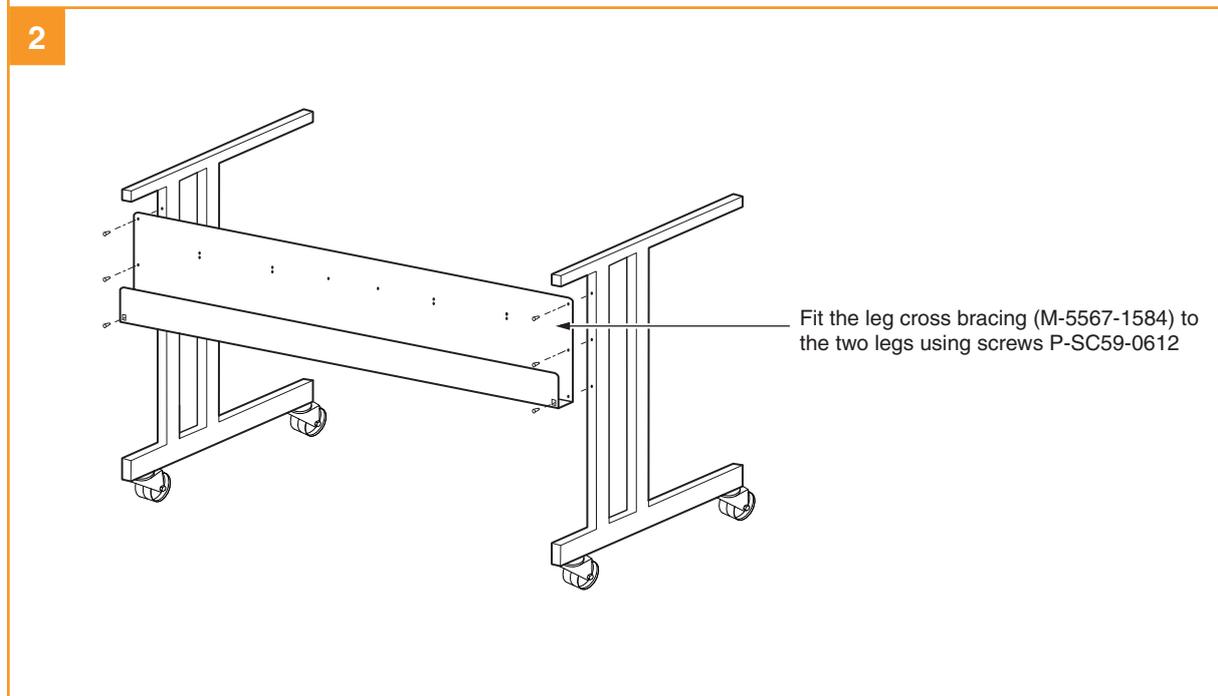
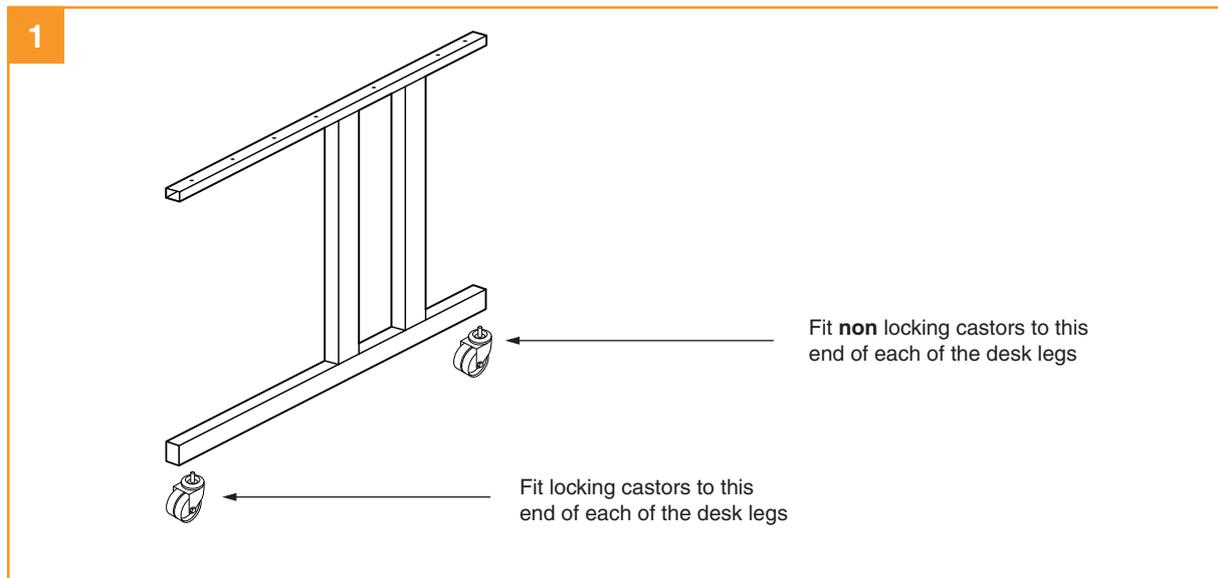
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Fit computer mounting bracket to chosen side of desk leg



Assembly instructions for stand alone retrofit desk

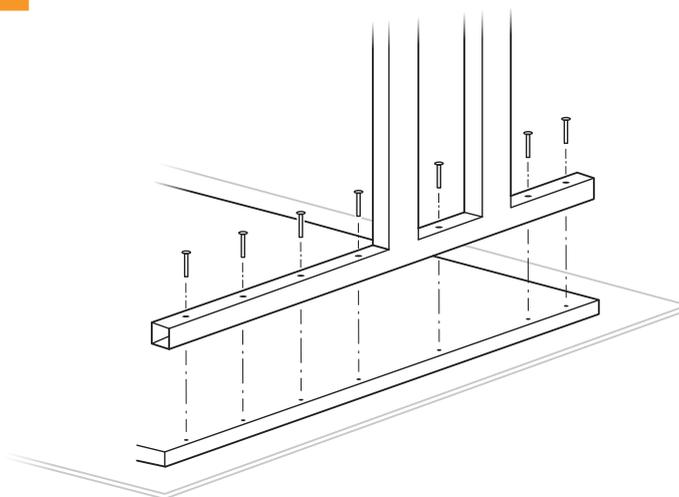
Kit contents	Part no.	Description	Quantity
2 leg bracing plate	M-5567-1584	Leg cross bracing	1
Desk leg	M-5567-1576	Desk leg	2
Castor 75 mm twin wheel pack of two	P-TL50-0088	Retrofit desk castors	2
Screw torx skt pan head M6 x 12	P-SC59-0612	Countersink screws (step 2)	6
Screw chipboard X-rec 4 x 40	P-SC72-0007	Short woodscrews (step 3)	14
Screw cross rec pan head M3 x 6	P-SC45-0306	Cross pan head screws (step 4)	2
Cordset C13 to C14	P-CA38-0010	2 m mains cable cordset	3
IEC distribution 1 I/P + 4O/P	P-EA10-0015	Mains block	1
Desk top	M-5567-1579	Desk top	1
CPU mounting bracket	M-5567-1629	Bracket to mount CPU to desk leg	1
Desk cable grommet Ø60 mm	P-PC01-0095	Cable management part	1



Assembly instructions

Retrofit desk

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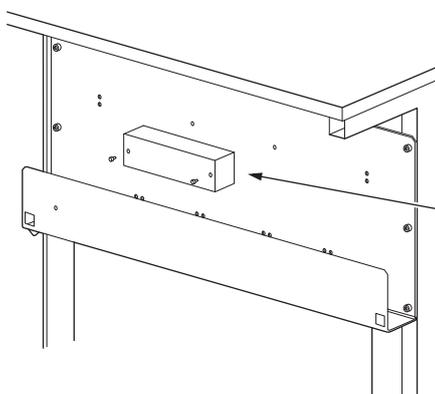
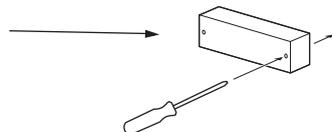
Place the desk face down on the packaging lid to avoid scratching the desk top. Attach the legs (M-5567-1576) to the desk top using screws P-SC72-0007

Do not apply any lateral load to the legs at this time

Now turn the desk the correct way up ensuring both the legs and the desk top are supported (this will require two people)

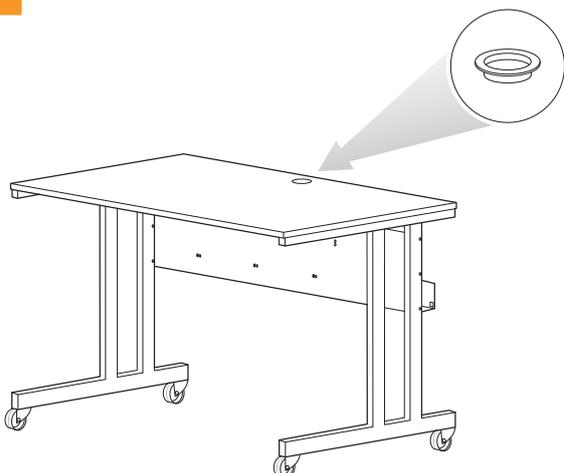
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Remove the plastic inserts from the screw holes in the mains block (P-EA10-0015) by pushing them out from the back using a small screwdriver



Fit mains block (P-EA10-0015) to bracing with screws P-SC45-0306

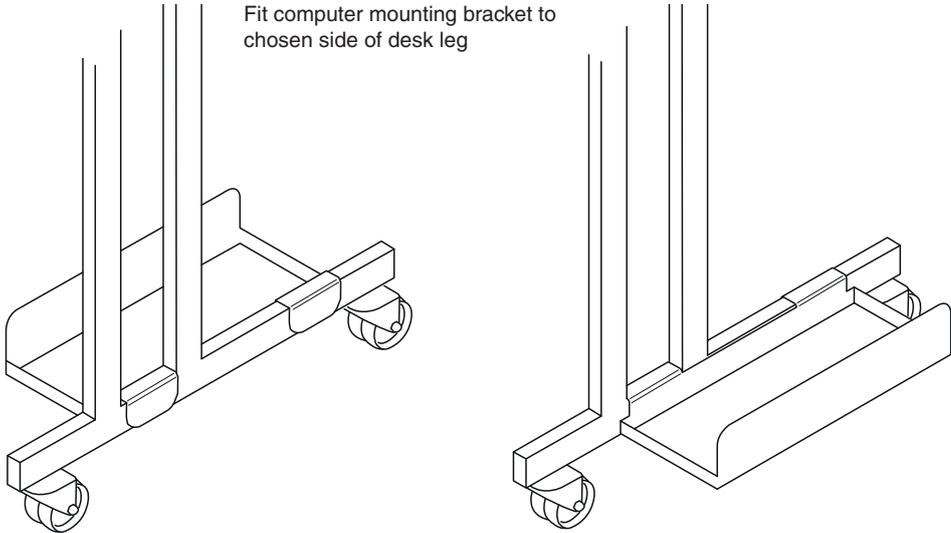
5



Insert cable management part (P-PC01-0095) into desk top

6

Fit computer mounting bracket to
chosen side of desk leg



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